Scenario 1: Manufacturing of styrene (ES1)

This scenario is described by the following combinations of use descriptors. The corresponding contributing scenarios are described in the respective subchapters.

An overall exposure scenario may be described by a number of contributing scenarios which may be subdivided into environmental exposure, worker exposure and consumer exposure. The following scenarios contribute to the scenario *Manufacturing of styrene*.

Table 1. Description of ES 1

Free short title	Manufacturing of styrene (ES1)
Systematic title based on use descriptor	ERC 1; PROC 2, 8B, 8A, 15, 1
Name of contributing environmental scenario and corresponding ERC	ERC 1 Production of chemicals
Name(s) of contributing worker scenarios and corresponding PROCs	PROC 2 - Use in closed, continuous process with occasional controlled exposure PROC 8b - Transfer of chemicals from/to vessels/ large containers at dedicated facilities PROC 8a - Transfer of chemicals from/to vessels/ large containers at non dedicated facilities PROC 15 - Use of laboratory reagents in small scale laboratories PROC 1 - Use in closed process, no likelihood of exposure
1.1 Contributing Scenario (1) controlling environmental exposure for ERC 1	
Operational conditions	
Annual European tonnage	4.50E6 to/year
Daily amount used at site	3.43E6 kg/day
Release times per year	350 days/year (justification: Survey from Styrene manufacturers)
Local freshwater dilution factor	41
Local marine water dilution factor	100
Release fraction to air from process	0.013 %
Release fraction to wastewater from process	0.0048 %
Release fraction to soil from process	0.010 %
Fraction tonnage to region	100 %
Fraction used at main source	100 % (justification: Worst case estimation of local tonnage)
STP	yes
River flow rate	400000 m3/day (justification: Emission Scenario Document IC-2 Chemical industry:chemical used in synthesis (TGD Part IV, ECB, 2003))
Municipal sewage treatment plant discharge	10000000 L/day (justification: Emission Scenario Document IC-2 Chemical industry:chemical used in synthesis (TGD Part IV, ECB, 2003))
Risk management measures	
Reduction of sludge to soil	100 % (justification: Do not apply industrial sludge to natural soils)
Other modified EUSES values	
Fraction released to agricultural soil (Femis.agric)	0 % (justification: No direct release to soil (EU Risk Assessment Report on Styrene,European Communities, 2002))
Fraction released to industrial soil (Femis.ind)	0 % (justification: No direct release to soil (EU Risk Assessment Report on Styrene,European Communities, 2002))

Fraction released to waste water (Femis.water)	0.0048 % (justification: Mean value of measured release fractions reported in the EU Risk Assessment Report on Styrene (European Communities, 2002))
Fraction released to air (Femis.air)	0.013 % (justification: Worst case measured release fraction reported in the EU Risk Assessment Report on Styrene (European Communities, 2002))
Fraction used at main source	100 % (justification: Value used to reflect worst case estimation of local tonnage (largest manufacturing plant))
Fraction of emission directed to water by local STP (Fstp.water)	0.044 - (justification: Efficiency STP 95.6% calculated from on-site monitoring data at production/processing sites)
1.2 Contributing Scenario (2) controlling industrial worker exposure for PROC 2	
Name of contributing scenario	2 - Use in closed, continuous process with occasional controlled exposure
Scenario subtitle	Use in contained systems [CS38]. Dehydrogenation Reactor
Qualitative Risk Assessment	
General	Ensure good work practices are implemented Provide basic employee training to prevent/minimize exposures In case of potential exposure: Use suitable eye protection. Use suitable chemically resistant gloves.
Product characteristics	
Physical state	liquid
Concentration in substance	100 %
Fugacity / Dustiness	medium
Frequency and duration of use	
Duration of activity	>4 hours (default)
Frequency of use	5 days / week
Human factors not influenced by risk management	
Exposed skin surface	480 cm2
Other given operational conditions affecting workers exposure	
Location	indoors
Domain	industrial
Technical conditions and measures to control dispersion and exposure	
Local exhaust ventilation	no
Conditions and measures related to personal protection, hygiene and health evaluation	
Protective gloves	No
Respiratory protection	no
1.3 Contributing Scenario (3) controlling industrial worker exposure for PROC 2	
Name of contributing scenario	2 - Use in closed, continuous process with occasional controlled exposure
Scenario subtitle	Use in contained systems [CS38]. Condensation of crude styrene - water separation
Qualitative Risk Assessment	
General	Ensure good work practices are implemented Provide basic employee training to prevent/minimize exposures In case of potential exposure: Use suitable eye protection. Use suitable chemically resistant gloves.
Product characteristics	
Physical state	liquid
Concentration in substance	100 %
Fugacity / Dustiness	medium

Frequency and duration of use	
Duration of activity	>4 hours (default)
Frequency of use	5 days / week
Human factors not influenced by risk management	
Exposed skin surface	480 cm2
Other given operational conditions affecting workers exposure	
Location	indoors
Domain	industrial
Technical conditions and measures to control dispersion and exposure	
Local exhaust ventilation	no
Conditions and measures related to personal protection, hygiene and health evaluation	
Protective gloves	No
Respiratory protection	no

1.4 Contributing Scenario (4) controlling industrial worker exposure for PROC 2

Name of contributing scenario	2 - Use in closed, continuous process with occasional controlled exposure
Scenario subtitle	Use in contained systems [CS38]. Vacuum Distillation
Qualitative Risk Assessment	
General	Ensure good work practices are implemented Provide basic employee training to prevent/minimize exposures In case of potential exposure: Use suitable eye protection. Use suitable chemically resistant gloves.
Product characteristics	
Physical state	liquid
Concentration in substance	100 %
Fugacity / Dustiness	medium
Frequency and duration of use	
Duration of activity	>4 hours (default)
Frequency of use	5 days / week
Human factors not influenced by risk management	
Exposed skin surface	480 cm^2
Other given operational conditions affecting workers exposure	
Location	indoors
Domain	industrial
Technical conditions and measures to control dispersion and exposure	
Local exhaust ventilation	no
Conditions and measures related to personal protection, hygiene and health evaluation	
Protective gloves	No
Respiratory protection	no

1.5 Contributing Scenario (5) controlling industrial worker exposure for PROC 8B

Name of contributing scenario	8b - Transfer of chemicals from/to vessels/ large containers at dedicated facilities
Scenario subtitle	Additivation and stabilisation [CS69]. Addition of inhibitors or retardants in distillators
Qualitative Risk Assessment	
General	Ensure good work practices are implemented Provide basic employee training to prevent/minimize exposures In case of potential exposure: Use suitable eye protection. Use suitable chemically resistant gloves.

Product characteristics	
Physical state	liquid
Concentration in substance	100 %
Fugacity / Dustiness	medium
Frequency and duration of use	
Duration of activity	>4 hours (default)
Frequency of use	5 days / week
Human factors not influenced by risk management	
Exposed skin surface	960 cm^2
Other given operational conditions affecting workers exposure	
Location	indoors
Domain	industrial
Technical conditions and measures to control dispersion and exposure	
Local exhaust ventilation	no
Conditions and measures related to personal protection, hygiene and health evaluation	
Protective gloves	No
Respiratory protection	no
Local exhaust ventilation	dermal: 90 % *(justification: Use local exhaust ventilation with adequate effectiveness for dermal route of exposure)*
Local exhaust ventilation	inhalation: 97 % *(justification: Use local exhaust ventilation with adequate effectiveness)*

1.6 Contributing Scenario (6) controlling industrial worker exposure for PROC 8A

Name of contributing scenario	8a - Transfer of chemicals from/to vessels/ large containers at non dedicated facilities
Scenario subtitle	Process sampling [CS2]. Sampling from reactors/condensors/distillators
Qualitative Risk Assessment	
General	Ensure good work practices are implemented Provide basic employee training to prevent/minimize exposures Use suitable eye protection. Use suitable chemically resistant gloves. Wear suitable coveralls to prevent exposure to the skin.
Product characteristics	
Physical state	liquid
Concentration in substance	100 %
Fugacity / Dustiness	medium
Frequency and duration of use	
Duration of activity	>4 hours (default)
Frequency of use	5 days / week
Human factors not influenced by risk management	
Exposed skin surface	960 cm^2
Other given operational conditions affecting workers exposure	
Location	indoors
Domain	industrial
Technical conditions and measures to control dispersion and exposure	
Local exhaust ventilation	no
Conditions and measures related to personal protection, hygiene and health evaluation	
Protective gloves	No
Respiratory protection	no

Use a sampling system designed to control exposure	inhalation: 80 % *(justification: Use a sampling system designed to control exposure)*
1.7 Contributing Scenario (7) controlling industrial worker exposure for PROC 15	
Name of contributing scenario	15 - Use of laboratory reagents in small scale laboratories
Scenario subtitle	Laboratory activities [CS36]. Laboratory - Quality Control
Qualitative Risk Assessment	
General	Ensure good work practices are implemented Provide basic employee training to prevent/minimize exposures In case of potential exposure: Use suitable eye protection. Use suitable chemically resistant gloves.
Product characteristics	
Physical state	liquid
Concentration in substance	100 %
Fugacity / Dustiness	medium
Frequency and duration of use	
Duration of activity	>4 hours (default)
Frequency of use	5 days / week
Human factors not influenced by risk management	
Exposed skin surface	240 cm^2
Other given operational conditions affecting workers exposure	
Location	indoors
Domain	industrial
Technical conditions and measures to control dispersion and exposure	
Local exhaust ventilation	no
Conditions and measures related to personal protection, hygiene and health evaluation	
Protective gloves	No
Respiratory protection	no
1.8 Contributing Scenario (8) controlling industrial worker exposure for PROC 1	
Name of contributing scenario	1 - Use in closed process, no likelihood of exposure
Scenario subtitle	Material transfers [CS3]. Transfer from distillator to storage tanks via pipelines.
Qualitative Risk Assessment	
General	Ensure good work practices are implemented Provide basic employee training to prevent/minimize exposures In case of potential exposure: Use suitable eye protection. Use suitable chemically resistant gloves.
Product characteristics	
Physical state	liquid
Concentration in substance	100 %
Fugacity / Dustiness	medium
Frequency and duration of use	
Duration of activity	>4 hours (default)
Frequency of use	5 days / week
Human factors not influenced by risk management	
Exposed skin surface	240 cm^2
Other given operational conditions affecting workers exposure	
Location	indoors
Domain	industrial

Technical conditions and measures to control dispersion and exposure	
Local exhaust ventilation	no
Conditions and measures related to personal protection, hygiene and health evaluation	
Protective gloves	No
Respiratory protection	no

1.9 Contributing Scenario (9) controlling industrial worker exposure for PROC 8B

Name of contributing scenario	8b - Transfer of chemicals from/to vessels/ large containers at dedicated facilities
Scenario subtitle	Additivation and stabilisation [CS69]. Stabiliser addition for storage and transport
Qualitative Risk Assessment	
General	Ensure good work practices are implemented Provide basic employee training to prevent/minimize exposures In case of potential exposure: Use suitable eye protection. Use suitable chemically resistant gloves.
Product characteristics	
Physical state	liquid
Concentration in substance	100 %
Fugacity / Dustiness	medium
Frequency and duration of use	
Duration of activity	>4 hours (default)
Frequency of use	5 days / week
Human factors not influenced by risk management	
Exposed skin surface	960 cm^2
Other given operational conditions affecting workers exposure	
Location	indoors
Domain	industrial
Technical conditions and measures to control dispersion and exposure	
Local exhaust ventilation	no
Conditions and measures related to personal protection, hygiene and health evaluation	
Protective gloves	No
Respiratory protection	no
Local exhaust ventilation	dermal: 90 % *(justification: Use local exhaust ventilation with adequate effectiveness for dermal route of exposure)*
Local exhaust ventilation	inhalation: 97 % *(justification: Use local exhaust ventilation with adequate effectiveness)*

1.10 Contributing Scenario (10) controlling industrial worker exposure for PROC 8B

Name of contributing scenario	8b - Transfer of chemicals from/to vessels/ large containers at dedicated facilities
Scenario subtitle	Material transfers [CS3]. Unloading storage tanks for road, rail or boat transport
Qualitative Risk Assessment	
General	Clear transfer lines prior to de-coupling Ensure good work practices are implemented Provide basic employee training to prevent/minimize exposures In case of potential exposure: Use suitable eye protection. Use suitable chemically resistant gloves.
Product characteristics	
Physical state	liquid

Concentration in substance	100 %
Fugacity / Dustiness	medium
Frequency and duration of use	
Duration of activity	15 mins to 1 hour
Frequency of use	5 days / week
Human factors not influenced by risk management	
Exposed skin surface	960 cm^2
Other given operational conditions affecting workers exposure	
Location	outdoors (30%)
Domain	industrial
Technical conditions and measures to control dispersion and exposure	
Local exhaust ventilation	no
Conditions and measures related to personal protection, hygiene and health evaluation	
Protective gloves	No
Respiratory protection	no

1.11 Contributing Scenario (11) controlling industrial worker exposure for PROC 8B

Name of contributing scenario	8b - Transfer of chemicals from/to vessels/ large containers at dedicated facilities
Scenario subtitle	Equipment maintenance [CS5]. Manufacturing equipment maintenance: opening and cleaning manufacturing equipment for maintenance purposes
Qualitative Risk Assessment	
General	Ensure good work practices are implemented Provide basic employee training to prevent/minimize exposures In case of potential exposure: Use suitable eye protection. Use suitable chemically resistant gloves.
Product characteristics	
Physical state	liquid
Concentration in substance	100 %
Fugacity / Dustiness	medium
Frequency and duration of use	
Duration of activity	15 mins to 1 hour
Frequency of use	5 days / week
Human factors not influenced by risk management	
Exposed skin surface	960 cm^2
Other given operational conditions affecting workers exposure	
Location	indoors
Domain	industrial
Technical conditions and measures to control dispersion and exposure	
Local exhaust ventilation	no
Conditions and measures related to personal protection, hygiene and health evaluation	
Protective gloves	No
Respiratory protection	no

1.12 Contributing Scenario (12) controlling industrial worker exposure for PROC 2

Name of contributing scenario	2 - Use in closed, continuous process with occasional controlled exposure
Scenario subtitle	Material transfers [CS3]. Waste management : recovery using condensation or adsorption/ desorption processes
Qualitative Risk Assessment	
General	Ensure good work practices are implemented

	Provide basic employee training to prevent/minimize exposures In case of potential exposure: Use suitable eye protection. Use suitable chemically resistant gloves.
Product characteristics	
Physical state	liquid
Concentration in substance	100 %
Fugacity / Dustiness	medium
Frequency and duration of use	
Duration of activity	>4 hours (default)
Frequency of use	5 days / week
Human factors not influenced by risk management	
Exposed skin surface	480 cm^2
Other given operational conditions affecting workers exposure	
Location	indoors
Domain	industrial
Technical conditions and measures to control dispersion and exposure	
Local exhaust ventilation	no
Conditions and measures related to personal protection, hygiene and health evaluation	
Protective gloves	No
Respiratory protection	no
1.13 Contributing Scenario (13) controlling industrial worker exposure for PROC 8B	
Name of contributing scenario	8b - Transfer of chemicals from/to vessels/ large containers at dedicated facilities
Scenario subtitle	Material transfers [CS3]. Waste management : transfer of process wastes to storage containers: off-line in workplace
Qualitative Risk Assessment	
General	Ensure good work practices are implemented Provide basic employee training to prevent/minimize exposures In case of potential exposure: Use suitable eye protection. Use suitable chemically resistant gloves.
Product characteristics	
Physical state	liquid
Concentration in substance	100 %
Fugacity / Dustiness	medium
Frequency and duration of use	
Duration of activity	15 mins to 1 hour
Frequency of use	5 days / week
Human factors not influenced by risk management	
Exposed skin surface	960 cm^2
Other given operational conditions affecting workers exposure	
Location	indoors
Domain	industrial
Technical conditions and measures to control dispersion and exposure	
Local exhaust ventilation	no
Conditions and measures related to personal protection, hygiene and health evaluation	
Protective gloves	No
Respiratory protection	no

Scenario 2: Continuous mass polymerisation of Polystyrene (HIPS and GPPS) (ES2)

This scenario is described by the following combinations of use descriptors. The corresponding contributing scenarios are described in the respective subchapters.

An overall exposure scenario may be described by a number of contributing scenarios which may be subdivided into environmental exposure, worker exposure and consumer exposure.

The following scenarios contribute to the scenario *Continuous mass polymerisation of Polystyrene (HIPS and GPPS)*.

Table 2. Description of ES 2

Free short title	Continuous mass polymerisation of Polystyrene (HIPS and GPPS) (ES2)
Systematic title based on use descriptor	ERC 6C; PROC 8B, 2, 8A, 15, 14, 9
Name of contributing environmental scenario and corresponding ERC	ERC 6c Production of plastics
Name(s) of contributing worker scenarios and corresponding PROCs	PROC 8b - Transfer of chemicals from/to vessels/ large containers at dedicated facilities PROC 2 - Use in closed, continuous process with occasional controlled exposure PROC 8a - Transfer of chemicals from/to vessels/ large containers at non dedicated facilities PROC 15 - Use of laboratory reagents in small scale laboratories PROC 14 - Production of preparations or articles by tabletting, compression, extrusion, pelletisation PROC 9 - Transfer of chemicals into small containers (dedicated filling line)
2.1 Contributing Scenario (1) controlling environmental exposure for ERC 6C	
Operational conditions	
Annual European tonnage	2.42E6 to/year
Daily amount used at site	4.83E5 kg/day
Release times per year	300 days/year
Local freshwater dilution factor	10
Local marine water dilution factor	100
Release fraction to air from process	0.102 %
Release fraction to wastewater from process	0.000012 %
Release fraction to soil from process	0 %
Fraction tonnage to region	10 %
Fraction used at main source	60 %
STP	yes
River flow rate	18000 m^3/day
Municipal sewage treatment plant discharge	2000000 L/day
Other modified EUSES values	
Fraction released to agricultural soil (Femis.agric)	0 % *(justification: No direct release to soil (EU Risk Assessment Report on Styrene,European Communities, 2002))*
Fraction released to industrial soil (Femis.ind)	0 % *(justification: No direct release to soil (EU Risk Assessment Report on Styrene,European Communities, 2002))*
Fraction released to waste water (Femis.water)	0.000012 % *(justification: Realese for production by continuous masss process (EU Risk Assessment report))*
Fraction released to air (Femis.air)	0.102 % *(justification: Worst case estimation from European polymerisation sites(EU Risk Assessment Report on Styrene,European Communities, 2002))*
Fraction used at main source	60 % *(justification: Value adopted to account for worst-case European manufacturing site)*
Fraction of emission directed to water by local STP (Fstp.water)	0.081 - *(justification: Efficiency STP 91.9%)*
2.2 Contributing Scenario (2) controlling industrial worker exposure for PROC 8B	
Name of contributing scenario	8b - Transfer of chemicals from/to vessels/ large containers at dedicated facilities

Scenario subtitle	Material transfers [CS3]. Loading tank storage from road, rail or boat transport
Qualitative Risk Assessment	
General	Clear transfer lines prior to de-coupling Ensure good work practices are implemented Provide basic employe training to prevent/minimize exposures In case of potential exposure: Use suitable eye protection. Use suitable chemically resistant gloves.
Product characteristics	
Physical state	liquid
Concentration in substance	100 %
Fugacity / Dustiness	medium
Frequency and duration of use	
Duration of activity	15 mins to 1 hour
Frequency of use	5 days / week
Human factors not influenced by risk management	
Exposed skin surface	960 cm^2
Other given operational conditions affecting workers exposure	
Location	indoors
Domain	industrial
Technical conditions and measures to control dispersion and exposure	
Local exhaust ventilation	no
Conditions and measures related to personal protection, hygiene and health evaluation	
Protective gloves	No
Respiratory protection	no
2.3 Contributing Scenario (3) controlling industrial worker exposure for PROC 2	
Name of contributing scenario	2 - Use in closed, continuous process with occasional controlled exposure
Scenario subtitle	Continuous process [CS54]. Styrene Storage in tanks
Qualitative Risk Assessment	
General	Ensure good work practices are implemented Provide basic employe training to prevent/minimize exposures In case of potential exposure: Use suitable eye protection. Use suitable chemically resistant gloves.
Product characteristics	
Physical state	liquid
Concentration in substance	100 %
Fugacity / Dustiness	medium
Frequency and duration of use	
Duration of activity	>4 hours (default)
Frequency of use	5 days / week
Human factors not influenced by risk management	
Exposed skin surface	480 cm^2
Other given operational conditions affecting workers exposure	
Location	indoors
Domain	industrial
Technical conditions and measures to control dispersion and exposure	
Local exhaust ventilation	no
Conditions and measures related to personal protection, hygiene and health evaluation	
Protective gloves	No

Respiratory protection	no
2.4 Contributing Scenario (4) controlling industrial worker exposure for PROC 2	
Name of contributing scenario	2 - Use in closed, continuous process with occasional controlled exposure
Scenario subtitle	Continuous process [CS54]. Charging reactor via pipeline
Qualitative Risk Assessment	
General	Ensure good work practices are implemented Provide basic employe training to prevent/minimize exposures In case of potential exposure: Use suitable eye protection. Use suitable chemically resistant gloves.
Product characteristics	
Physical state	liquid
Concentration in substance	100 %
Fugacity / Dustiness	medium
Frequency and duration of use	
Duration of activity	>4 hours (default)
Frequency of use	5 days / week
Human factors not influenced by risk management	
Exposed skin surface	480 cm^2
Other given operational conditions affecting workers exposure	
Location	indoors
Domain	industrial
Technical conditions and measures to control dispersion and exposure	
Local exhaust ventilation	no
Conditions and measures related to personal protection, hygiene and health evaluation	
Protective gloves	No
Respiratory protection	no
2.5 Contributing Scenario (5) controlling industrial worker exposure for PROC 2	
Name of contributing scenario	2 - Use in closed, continuous process with occasional controlled exposure
Scenario subtitle	Material transfers [CS3]. Heat exchange and agitator in reactor
Qualitative Risk Assessment	
General	Ensure good work practices are implemented Provide basic employe training to prevent/minimize exposures In case of potential exposure: Use suitable eye protection. Use suitable chemically resistant gloves.
Product characteristics	
Physical state	liquid
Concentration in substance	100 %
Fugacity / Dustiness	medium
Frequency and duration of use	
Duration of activity	>4 hours (default)
Frequency of use	5 days / week
Human factors not influenced by risk management	
Exposed skin surface	480 cm^2
Other given operational conditions affecting workers exposure	
Location	indoors
Domain	industrial
Technical conditions and measures to control dispersion and exposure	

Local exhaust ventilation	no
Conditions and measures related to personal protection, hygiene and health evaluation	
Protective gloves	No
Respiratory protection	no
2.6 Contributing Scenario (6) controlling industrial worker exposure for PROC 2	
Name of contributing scenario	2 - Use in closed, continuous process with occasional controlled exposure
Scenario subtitle	Continuous process [CS54]. Devolatilisation tower
Qualitative Risk Assessment	
General	Ensure good work practices are implemented Provide basic employe training to prevent/minimize exposures In case of potential exposure: Use suitable eye protection. Use suitable chemically resistant gloves.
Product characteristics	
Physical state	liquid
Concentration in substance	100 %
Fugacity / Dustiness	medium
Frequency and duration of use	
Duration of activity	>4 hours (default)
Frequency of use	5 days / week
Human factors not influenced by risk management	
Exposed skin surface	480 cm^2
Other given operational conditions affecting workers exposure	
Location	indoors
Domain	industrial
Technical conditions and measures to control dispersion and exposure	
Local exhaust ventilation	no
Conditions and measures related to personal protection, hygiene and health evaluation	
Protective gloves	No
Respiratory protection	no
2.7 Contributing Scenario (7) controlling industrial worker exposure for PROC 2	
Name of contributing scenario	2 - Use in closed, continuous process with occasional controlled exposure
Scenario subtitle	Continuous process [CS54]. Recycling styrene from tower to rector via pipeline
Qualitative Risk Assessment	
General	Ensure good work practices are implemented Provide basic employe training to prevent/minimize exposures In case of potential exposure: Use suitable eye protection. Use suitable chemically resistant gloves.
Product characteristics	
Physical state	liquid
Concentration in substance	100 %
Fugacity / Dustiness	medium
Frequency and duration of use	
Duration of activity	>4 hours (default)
Frequency of use	5 days / week
Human factors not influenced by risk management	
Exposed skin surface	480 cm^2
Other given operational conditions affecting workers exposure	

Location	indoors
Domain	industrial
Technical conditions and measures to control dispersion and exposure	
Local exhaust ventilation	no
Conditions and measures related to personal protection, hygiene and health evaluation	
Protective gloves	No
Respiratory protection	no

2.8 Contributing Scenario (8) controlling industrial worker exposure for PROC 8A

Name of contributing scenario	8a - Transfer of chemicals from/to vessels/ large containers at non dedicated facilities
Scenario subtitle	Process sampling [CS2]. Sampling from reactors/devolatilisation tower
Qualitative Risk Assessment	
General	Ensure good work practices are implemented Provide basic employe training to prevent/minimize exposures Use suitable eye protection. Use suitable chemically resistant gloves. Wear suitable coveralls to prevent exposure to the skin.
Product characteristics	
Physical state	liquid
Concentration in substance	100 %
Fugacity / Dustiness	medium
Frequency and duration of use	
Duration of activity	>4 hours (default)
Frequency of use	5 days / week
Human factors not influenced by risk management	
Exposed skin surface	960 cm^2
Other given operational conditions affecting workers exposure	
Location	indoors
Domain	industrial
Technical conditions and measures to control dispersion and exposure	
Local exhaust ventilation	no
Conditions and measures related to personal protection, hygiene and health evaluation	
Protective gloves	No
Respiratory protection	no
Use a sampling system designed to control exposure	inhalation: 80 % *(justification: Use a sampling system designed to control exposure)*

2.9 Contributing Scenario (9) controlling industrial worker exposure for PROC 15

Name of contributing scenario	15 - Use of laboratory reagents in small scale laboratories
Scenario subtitle	Laboratory activities [CS36]. Laboratory - Quality Control
Qualitative Risk Assessment	
General	Ensure good work practices are implemented Provide basic employe training to prevent/minimize exposures In case of potential exposure: Use suitable eye protection. Use suitable chemically resistant gloves.
Product characteristics	
Physical state	liquid
Concentration in substance	100 %
Fugacity / Dustiness	medium
Frequency and duration of use	
Duration of activity	>4 hours (default)
Frequency of use	5 days / week
Human factors not influenced by risk management	

Exposed skin surface	240 cm^2
Other given operational conditions affecting workers exposure	
Location	indoors
Domain	industrial
Technical conditions and measures to control dispersion and exposure	
Local exhaust ventilation	no
Conditions and measures related to personal protection, hygiene and health evaluation	
Protective gloves	No
Respiratory protection	no
2.10 Contributing Scenario (10) controlling industrial worker exposure for PROC 14	
Name of contributing scenario	14 - Production of preparations or articles by tabletting, compression, extrusion, pelletisation
Scenario subtitle	Extrusion and masterbatching [CS88]. Extruder - Pelletizing
Product characteristics	
Physical state	liquid
Concentration in substance	1-5%
Fugacity / Dustiness	medium
Frequency and duration of use	
Duration of activity	>4 hours (default)
Frequency of use	5 days / week
Human factors not influenced by risk management	
Exposed skin surface	480 cm^2
Other given operational conditions affecting workers exposure	
Location	indoors
Domain	industrial
Technical conditions and measures to control dispersion and exposure	
Local exhaust ventilation	no
Conditions and measures related to personal protection, hygiene and health evaluation	
Protective gloves	No
Respiratory protection	no
2.11 Contributing Scenario (11) controlling industrial worker exposure for PROC 9	
Name of contributing scenario	9 - Transfer of chemicals into small containers (dedicated filling line)
Scenario subtitle	Small package filling [CS7]. Small package filling - Packaging of product
Product characteristics	
Physical state	liquid
Concentration in substance	1-5%
Fugacity / Dustiness	medium
Frequency and duration of use	
Duration of activity	>4 hours (default)
Frequency of use	5 days / week
Human factors not influenced by risk management	
Exposed skin surface	480 cm^2
Other given operational conditions affecting workers exposure	
Location	indoors
Domain	industrial
Technical conditions and measures to control dispersion and exposure	
Local exhaust ventilation	no
Conditions and measures related to personal protection, hygiene and health evaluation	

Protective gloves	No
Respiratory protection	no
2.12 Contributing Scenario (12) controlling industrial worker exposure for PROC 8B	
Name of contributing scenario	8b - Transfer of chemicals from/to vessels/ large containers at dedicated facilities
Scenario subtitle	Equipment maintenance [CS5]. Manufacturing equipment maintenance: opening and cleaning manufacturing equipment for maintenance purposes
Qualitative Risk Assessment	
General	Ensure good work practices are implemented Provide basic employe training to prevent/minimize exposures In case of potential exposure: Use suitable eye protection. Use suitable chemically resistant gloves.
Product characteristics	
Physical state	liquid
Concentration in substance	100 %
Fugacity / Dustiness	medium
Frequency and duration of use	
Duration of activity	15 mins to 1 hour
Frequency of use	5 days / week
Human factors not influenced by risk management	
Exposed skin surface	960 cm^2
Other given operational conditions affecting workers exposure	
Location	indoors
Domain	industrial
Technical conditions and measures to control dispersion and exposure	
Local exhaust ventilation	no
Conditions and measures related to personal protection, hygiene and health evaluation	
Protective gloves	No
Respiratory protection	no
2.13 Contributing Scenario (13) controlling industrial worker exposure for PROC 8B	
Name of contributing scenario	8b - Transfer of chemicals from/to vessels/ large containers at dedicated facilities
Scenario subtitle	Bulk transfers [CS14]. Finished product Loading of road tanker, railcar, container
Product characteristics	
Physical state	liquid
Concentration in substance	1-5%
Fugacity / Dustiness	medium
Frequency and duration of use	
Duration of activity	>4 hours (default)
Frequency of use	5 days / week
Human factors not influenced by risk management	
Exposed skin surface	960 cm^2
Other given operational conditions affecting workers exposure	
Location	indoors
Domain	industrial
Technical conditions and measures to control dispersion and exposure	
Local exhaust ventilation	no
Conditions and measures related to personal protection, hygiene and health evaluation	
Protective gloves	No

Respiratory protection	no
2.14 Contributing Scenario (14) controlling industrial worker exposure for PROC 2	
Name of contributing scenario	2 - Use in closed, continuous process with occasional controlled exposure
Scenario subtitle	Material transfers [CS3]. Waste management : recovery using condensation or adsorption/ desorption processes
Qualitative Risk Assessment	
General	Ensure good work practices are implemented Provide basic employe training to prevent/minimize exposures In case of potential exposure: Use suitable eye protection. Use suitable chemically resistant gloves.
Product characteristics	
Physical state	liquid
Concentration in substance	100 %
Fugacity / Dustiness	medium
Frequency and duration of use	
Duration of activity	>4 hours (default)
Frequency of use	5 days / week
Human factors not influenced by risk management	
Exposed skin surface	480 cm^2
Other given operational conditions affecting workers exposure	
Location	indoors
Domain	industrial
Technical conditions and measures to control dispersion and exposure	
Local exhaust ventilation	no
Conditions and measures related to personal protection, hygiene and health evaluation	
Protective gloves	No
Respiratory protection	no
2.15 Contributing Scenario (15) controlling industrial worker exposure for PROC 8B	
Name of contributing scenario	8b - Transfer of chemicals from/to vessels/ large containers at dedicated facilities
Scenario subtitle	Material transfers [CS3]. Waste management : transfer of process wastes to storage containers: off-line in workplace
Qualitative Risk Assessment	
General	Ensure good work practices are implemented Provide basic employe training to prevent/minimize exposures In case of potential exposure: Use suitable eye protection. Use suitable chemically resistant gloves.
Product characteristics	
Physical state	liquid
Concentration in substance	100 %
Fugacity / Dustiness	medium
Frequency and duration of use	
Duration of activity	15 mins to 1 hour
Frequency of use	5 days / week
Human factors not influenced by risk management	
Exposed skin surface	960 cm^2
Other given operational conditions affecting workers exposure	
Location	indoors
Domain	industrial
Technical conditions and measures to control dispersion and exposure	
Local exhaust ventilation	no
Conditions and measures related to personal protection, hygiene and health evaluation	
Protective gloves	No
Respiratory protection	no

Scenario 3: Batch suspension polymerisation of Polystyrene (HIPS and GPPS) (ES3)

This scenario is described by the following combinations of use descriptors. The corresponding contributing scenarios are described in the respective subchapters.

An overall exposure scenario may be described by a number of contributing scenarios which may be subdivided into environmental exposure, worker exposure and consumer exposure.

The following scenarios contribute to the scenario *Batch suspension polymerisation of Polystyrene (HIPS and GPPS)*.

Table 3. Description of ES 3

Free short title	Batch suspension polymerisation of Polystyrene (HIPS and GPPS) (ES3)
Systematic title based on use descriptor	ERC 6C; PROC 8B, 2, 3, 8A, 15, 14, 9
Name of contributing environmental scenario and corresponding ERC	ERC 6c Production of plastics
Name(s) of contributing worker scenarios and corresponding PROCs	PROC 8b - Transfer of chemicals from/to vessels/ large containers at dedicated facilities PROC 2 - Use in closed, continuous process with occasional controlled exposure PROC 3 - Use in closed batch process (synthesis or formulation) PROC 8a - Transfer of chemicals from/to vessels/ large containers at non dedicated facilities PROC 15 - Use of laboratory reagents in small scale laboratories PROC 14 - Production of preparations or articles by tabletting, compression, extrusion, pelletisation PROC 9 - Transfer of chemicals into small containers (dedicated filling line)
3.1 Contributing Scenario (1) controlling environmental exposure for ERC 6C	
Operational conditions	
Annual European tonnage	2.42E6 to/year
Daily amount used at site	4.83E5 kg/day
Release times per year	300 days/year *(justification: Continuous production)*
Local freshwater dilution factor	10
Local marine water dilution factor	100
Release fraction to air from process	0.102 %
Release fraction to wastewater from process	0.000012 %
Release fraction to soil from process	0 %
Fraction tonnage to region	10 %
Fraction used at main source	60 %
STP	yes
River flow rate	18000 m^3/day
Municipal sewage treatment plant discharge	2000000 L/day
Other modified EUSES values	
Fraction released to agricultural soil (Femis.agric)	0 % *(justification: No direct release to soil (EU Risk Assessment Report on Styrene,European Communities, 2002))*
Fraction released to industrial soil (Femis.ind)	0 % *(justification: No direct release to soil (EU Risk Assessment Report on Styrene,European Communities, 2002))*
Fraction released to waste water (Femis.water)	0.000012 % *(justification: EU Risk Assessment Report, 2002)*
Fraction released to air (Femis.air)	0.102 % *(justification: EU Risk Assessment Report, 2002)*
Fraction used at main source	60 % *(justification: Value adopted to account for worst-case European manufacturing site)*
Fraction of emission directed to water by local STP (Fstp.water)	0.081 - *(justification: Efficiency STP 91.9%)*
3.2 Contributing Scenario (2) controlling industrial worker exposure for PROC 8B	
Name of contributing scenario	8b - Transfer of chemicals from/to vessels/ large containers at dedicated facilities
Scenario subtitle	Material transfers [CS3]. Loading tank storage from road, rail or boat transport
Qualitative Risk Assessment	

General	Clear transfer lines prior to de-coupling Ensure good work practices are implemented Provide basic employe training to prevent/minimize exposures In case of potential exposure: Use suitable eye protection. Use suitable chemically resistant gloves.
Product characteristics	
Physical state	liquid
Concentration in substance	100 %
Fugacity / Dustiness	medium
Frequency and duration of use	
Duration of activity	15 mins to 1 hour
Frequency of use	5 days / week
Human factors not influenced by risk management	
Exposed skin surface	960 cm^2
Other given operational conditions affecting workers exposure	
Location	indoors
Domain	industrial
Technical conditions and measures to control dispersion and exposure	
Local exhaust ventilation	no
Conditions and measures related to personal protection, hygiene and health evaluation	
Protective gloves	No
Respiratory protection	no

3.3 Contributing Scenario (3) controlling industrial worker exposure for PROC 2

Name of contributing scenario	2 - Use in closed, continuous process with occasional controlled exposure
Scenario subtitle	Material transfers [CS3]. Styrene Storage in tanks
Qualitative Risk Assessment	
General	Ensure good work practices are implemented Provide basic employe training to prevent/minimize exposures In case of potential exposure: Use suitable eye protection. Use suitable chemically resistant gloves.
Product characteristics	
Physical state	liquid
Concentration in substance	100 %
Fugacity / Dustiness	medium
Frequency and duration of use	
Duration of activity	>4 hours (default)
Frequency of use	5 days / week
Human factors not influenced by risk management	
Exposed skin surface	480 cm^2
Other given operational conditions affecting workers exposure	
Location	indoors
Domain	industrial
Technical conditions and measures to control dispersion and exposure	
Local exhaust ventilation	no
Conditions and measures related to personal protection, hygiene and health evaluation	
Protective gloves	No
Respiratory protection	no

3.4 Contributing Scenario (4) controlling industrial worker exposure for PROC 3	
Name of contributing scenario	3 - Use in closed batch process (synthesis or formulation)
Scenario subtitle	Material transfers [CS3]. Charging reactors via pipeline
Qualitative Risk Assessment	
General	Ensure good work practices are implemented Provide basic employe training to prevent/minimize exposures In case of potential exposure: Use suitable eye protection. Use suitable chemically resistant gloves.
Product characteristics	
Physical state	liquid
Concentration in substance	100 %
Fugacity / Dustiness	medium
Frequency and duration of use	
Duration of activity	>4 hours (default)
Frequency of use	5 days / week
Human factors not influenced by risk management	
Exposed skin surface	240 cm^2
Other given operational conditions affecting workers exposure	
Location	indoors
Ventilation	good (30%)
Domain	industrial
Technical conditions and measures to control dispersion and exposure	
Local exhaust ventilation	no
Conditions and measures related to personal protection, hygiene and health evaluation	
Protective gloves	No
Respiratory protection	no

3.5 Contributing Scenario (5) controlling industrial worker exposure for PROC 3	
Name of contributing scenario	3 - Use in closed batch process (synthesis or formulation)
Scenario subtitle	Batch process [CS55]. Dispersing and heat in reactor
Qualitative Risk Assessment	
General	Ensure good work practices are implemented Provide basic employe training to prevent/minimize exposures In case of potential exposure: Use suitable eye protection. Use suitable chemically resistant gloves.
Product characteristics	
Physical state	liquid
Concentration in substance	100 %
Fugacity / Dustiness	medium
Frequency and duration of use	
Duration of activity	>4 hours (default)
Frequency of use	5 days / week
Human factors not influenced by risk management	
Exposed skin surface	240 cm^2
Other given operational conditions affecting workers exposure	
Location	indoors
Ventilation	good (30%)
Domain	industrial

Technical conditions and measures to control dispersion and exposure	
Local exhaust ventilation	no
Conditions and measures related to personal protection, hygiene and health evaluation	
Protective gloves	No
Respiratory protection	no
3.6 Contributing Scenario (6) controlling industrial worker exposure for PROC 3	
Name of contributing scenario	3 - Use in closed batch process (synthesis or formulation)
Scenario subtitle	Batch process [CS55]. Washed and dried tanks
Qualitative Risk Assessment	
General	Ensure good work practices are implemented Provide basic employe training to prevent/minimize exposures In case of potential exposure: Use suitable eye protection. Use suitable chemically resistant gloves.
Product characteristics	
Physical state	liquid
Concentration in substance	100 %
Fugacity / Dustiness	medium
Frequency and duration of use	
Duration of activity	>4 hours (default)
Frequency of use	5 days / week
Human factors not influenced by risk management	
Exposed skin surface	240 cm^2
Other given operational conditions affecting workers exposure	
Location	indoors
Ventilation	good (30%)
Domain	industrial
Technical conditions and measures to control dispersion and exposure	
Local exhaust ventilation	no
Conditions and measures related to personal protection, hygiene and health evaluation	
Protective gloves	No
Respiratory protection	no
3.7 Contributing Scenario (7) controlling industrial worker exposure for PROC 8A	
Name of contributing scenario	8a - Transfer of chemicals from/to vessels/ large containers at non dedicated facilities
Scenario subtitle	Process sampling [CS2]. Sampling from reactors/tanks
Qualitative Risk Assessment	
General	Ensure good work practices are implemented Provide basic employe training to prevent/minimize exposures Use suitable eye protection. Use suitable chemically resistant gloves. Wear suitable coveralls to prevent exposure to the skin.
Product characteristics	
Physical state	liquid
Concentration in substance	100 %
Fugacity / Dustiness	medium
Frequency and duration of use	
Duration of activity	>4 hours (default)
Frequency of use	5 days / week
Human factors not influenced by risk management	
Exposed skin surface	960 cm^2

Other given operational conditions affecting workers exposure	
Location	indoors
Domain	industrial
Technical conditions and measures to control dispersion and exposure	
Local exhaust ventilation	no
Conditions and measures related to personal protection, hygiene and health evaluation	
Protective gloves	No
Respiratory protection	no
Use a sampling system designed to control exposure	inhalation: 80 % *(justification: Use a sampling system designed to control exposure)*
3.8 Contributing Scenario (8) controlling industrial worker exposure for PROC 15	
Name of contributing scenario	15 - Use of laboratory reagents in small scale laboratories
Scenario subtitle	Laboratory activities [CS36]. Laboratory - Quality Control
Qualitative Risk Assessment	
General	Ensure good work practices are implemented Provide basic employe training to prevent/minimize exposures In case of potential exposure: Use suitable eye protection. Use suitable chemically resistant gloves.
Product characteristics	
Physical state	liquid
Concentration in substance	100 %
Fugacity / Dustiness	medium
Frequency and duration of use	
Duration of activity	>4 hours (default)
Frequency of use	5 days / week
Human factors not influenced by risk management	
Exposed skin surface	240 cm^2
Other given operational conditions affecting workers exposure	
Location	indoors
Domain	industrial
Technical conditions and measures to control dispersion and exposure	
Local exhaust ventilation	no
Conditions and measures related to personal protection, hygiene and health evaluation	
Protective gloves	No
Respiratory protection	no
3.9 Contributing Scenario (9) controlling industrial worker exposure for PROC 14	
Name of contributing scenario	14 - Production of preparations or articles by tabletting, compression, extrusion, pelletisation
Scenario subtitle	Operation of solids filtering equipment [CS117]. Pelletizing
Product characteristics	
Physical state	liquid
Concentration in substance	1-5%
Fugacity / Dustiness	medium
Frequency and duration of use	
Duration of activity	>4 hours (default)
Frequency of use	5 days / week
Human factors not influenced by risk management	
Exposed skin surface	480 cm^2
Other given operational conditions affecting workers exposure	
Location	indoors
Domain	industrial
Technical conditions and measures to control dispersion and exposure	
Local exhaust ventilation	no
Conditions and measures related to personal protection, hygiene and health evaluation	

Protective gloves	No
Respiratory protection	no
3.10 Contributing Scenario (10) controlling industrial worker exposure for PROC 9	
Name of contributing scenario	9 - Transfer of chemicals into small containers (dedicated filling line)
Scenario subtitle	Small package filling [CS7]. Small package filling - Packaging of product
Product characteristics	
Physical state	liquid
Concentration in substance	1-5%
Fugacity / Dustiness	medium
Frequency and duration of use	
Duration of activity	>4 hours (default)
Frequency of use	5 days / week
Human factors not influenced by risk management	
Exposed skin surface	480 cm^2
Other given operational conditions affecting workers exposure	
Location	indoors
Domain	industrial
Technical conditions and measures to control dispersion and exposure	
Local exhaust ventilation	no
Conditions and measures related to personal protection, hygiene and health evaluation	
Protective gloves	No
Respiratory protection	no
3.11 Contributing Scenario (11) controlling industrial worker exposure for PROC 8B	
Name of contributing scenario	8b - Transfer of chemicals from/to vessels/ large containers at dedicated facilities
Scenario subtitle	Equipment maintenance [CS5]. Manufacturing equipment maintenance: opening and cleaning manufacturing equipment for maintenance purposes
Qualitative Risk Assessment	
General	Ensure good work practices are implemented Provide basic employe training to prevent/minimize exposures In case of potential exposure: Use suitable eye protection. Use suitable chemically resistant gloves.
Product characteristics	
Physical state	liquid
Concentration in substance	100 %
Fugacity / Dustiness	medium
Frequency and duration of use	
Duration of activity	15 mins to 1 hour
Frequency of use	5 days / week
Human factors not influenced by risk management	
Exposed skin surface	960 cm^2
Other given operational conditions affecting workers exposure	
Location	indoors
Domain	industrial
Technical conditions and measures to control dispersion and exposure	
Local exhaust ventilation	no
Conditions and measures related to personal protection, hygiene and health evaluation	
Protective gloves	No
Respiratory protection	no
3.12 Contributing Scenario (12) controlling industrial worker exposure for PROC 8B	
Name of contributing scenario	8b - Transfer of chemicals from/to vessels/ large containers at dedicated facilities
Scenario subtitle	Bulk transfers [CS14]. Finished product Loading of road tanker, railcar, container

Product characteristics	
Physical state	liquid
Concentration in substance	1-5%
Fugacity / Dustiness	medium
Frequency and duration of use	
Duration of activity	>4 hours (default)
Frequency of use	5 days / week
Human factors not influenced by risk management	
Exposed skin surface	960 cm^2
Other given operational conditions affecting workers exposure	
Location	indoors
Domain	industrial
Technical conditions and measures to control dispersion and exposure	
Local exhaust ventilation	no
Conditions and measures related to personal protection, hygiene and health evaluation	
Protective gloves	No
Respiratory protection	no

3.13 Contributing Scenario (13) controlling industrial worker exposure for PROC 2

Name of contributing scenario	2 - Use in closed, continuous process with occasional controlled exposure
Scenario subtitle	Material transfers [CS3]. Waste management : recovery using condensation or adsorption/ desorption processes
Qualitative Risk Assessment	
General	Ensure good work practices are implemented Provide basic employe training to prevent/minimize exposures In case of potential exposure: Use suitable eye protection. Use suitable chemically resistant gloves.
Product characteristics	
Physical state	liquid
Concentration in substance	100 %
Fugacity / Dustiness	medium
Frequency and duration of use	
Duration of activity	>4 hours (default)
Frequency of use	5 days / week
Human factors not influenced by risk management	
Exposed skin surface	480 cm^2
Other given operational conditions affecting workers exposure	
Location	indoors
Domain	industrial
Technical conditions and measures to control dispersion and exposure	
Local exhaust ventilation	no
Conditions and measures related to personal protection, hygiene and health evaluation	
Protective gloves	No
Respiratory protection	no

3.14 Contributing Scenario (14) controlling industrial worker exposure for PROC 8B

Name of contributing scenario	8b - Transfer of chemicals from/to vessels/ large containers at dedicated facilities
Scenario subtitle	Material transfers [CS3]. Waste management : transfer of process wastes to storage containers: off-line in workplace
Qualitative Risk Assessment	
General	Ensure good work practices are implemented Provide basic employe training to prevent/minimize exposures In case of potential exposure: Use suitable eye protection.

	Use suitable chemically resistant gloves.
Product characteristics	
Physical state	liquid
Concentration in substance	100 %
Fugacity / Dustiness	medium
Frequency and duration of use	
Duration of activity	15 mins to 1 hour
Frequency of use	5 days / week
Human factors not influenced by risk management	
Exposed skin surface	960 cm^2
Other given operational conditions affecting workers exposure	
Location	indoors
Domain	industrial
Technical conditions and measures to control dispersion and exposure	
Local exhaust ventilation	no
Conditions and measures related to personal protection, hygiene and health evaluation	
Protective gloves	No
Respiratory protection	no

Scenario 4: Production of Expandable Polystyrene (ES4)

This scenario is described by the following combinations of use descriptors. The corresponding contributing scenarios are described in the respective subchapters.

An overall exposure scenario may be described by a number of contributing scenarios which may be subdivided into environmental exposure, worker exposure and consumer exposure.

The following scenarios contribute to the scenario *Production of Expandable Polystyrene*.

Table 4. Description of ES 4

Free short title	Production of Expandable Polystyrene (ES4)
Systematic title based on use descriptor	ERC 6C; PROC 8B, 2, 3, 8A, 15, 14, 9
Name of contributing environmental scenario and corresponding ERC	ERC 6c Production of plastics
Name(s) of contributing worker scenarios and corresponding PROCs	PROC 8b - Transfer of chemicals from/to vessels/ large containers at dedicated facilities PROC 2 - Use in closed, continuous process with occasional controlled exposure PROC 3 - Use in closed batch process (synthesis or formulation) PROC 8a - Transfer of chemicals from/to vessels/ large containers at non dedicated facilities PROC 15 - Use of laboratory reagents in small scale laboratories PROC 14 - Production of preparations or articles by tabletting, compression, extrusion, pelletisation PROC 9 - Transfer of chemicals into small containers (dedicated filling line)
4.1 Contributing Scenario (1) controlling environmental exposure for ERC 6C	
Operational conditions	
Annual European tonnage	2.42E6 to/year
Daily amount used at site	4.83E5 kg/day
Release times per year	300 days/year *(justification: Continuous production)*
Local freshwater dilution factor	10
Local marine water dilution factor	100
Release fraction to air from process	0.102 %
Release fraction to wastewater from process	0.000012 %
Release fraction to soil from process	0 %
Fraction tonnage to region	10 %
Fraction used at main source	60 %
STP	yes
River flow rate	18000 m^3/day
Municipal sewage treatment plant discharge	2000000 L/day
Other modified EUSES values	
Fraction released to agricultural soil (Femis.agric)	0 % *(justification: No direct release to soil (EU Risk Assessment Report on Styrene,European Communities, 2002))*
Fraction released to industrial soil (Femis.ind)	0 % *(justification: No direct release to soil (EU Risk Assessment Report on Styrene,European Communities, 2002))*
Fraction released to waste water (Femis.water)	0.000012 % *(justification: EU Risk Assessment Report, 2002)*
Fraction released to air (Femis.air)	0.102 % *(justification: EU Risk Assessment Report, 2002)*
Fraction used at main source	60 % *(justification: Value adopted to account for worst-case European manufacturing site)*
Fraction of emission directed to water by local STP (Fstp.water)	0.081 - *(justification: Efficiency STP 91.9%)*
4.2 Contributing Scenario (2) controlling industrial worker exposure for PROC 8B	
Name of contributing scenario	8b - Transfer of chemicals from/to vessels/ large containers at dedicated facilities
Scenario subtitle	Material transfers [CS3]. Loading tank storage from road, rail or boat transport
Qualitative Risk Assessment	

General	Clear transfer lines prior to de-coupling Ensure good work practices are implemented Provide basic employe training to prevent/minimize exposures In case of potential exposure: Use suitable eye protection. Use suitable chemically resistant gloves.
Product characteristics	
Physical state	liquid
Concentration in substance	100 %
Fugacity / Dustiness	medium
Frequency and duration of use	
Duration of activity	15 mins to 1 hour
Frequency of use	5 days / week
Human factors not influenced by risk management	
Exposed skin surface	960 cm^2
Other given operational conditions affecting workers exposure	
Location	indoors
Domain	industrial
Technical conditions and measures to control dispersion and exposure	
Local exhaust ventilation	no
Conditions and measures related to personal protection, hygiene and health evaluation	
Protective gloves	No
Respiratory protection	no

4.3 Contributing Scenario (3) controlling industrial worker exposure for PROC 2

Name of contributing scenario	2 - Use in closed, continuous process with occasional controlled exposure
Scenario subtitle	Material transfers [CS3]. Styrene Storage in tanks
Qualitative Risk Assessment	
General	Ensure good work practices are implemented Provide basic employe training to prevent/minimize exposures In case of potential exposure: Use suitable eye protection. Use suitable chemically resistant gloves.
Product characteristics	
Physical state	liquid
Concentration in substance	100 %
Fugacity / Dustiness	medium
Frequency and duration of use	
Duration of activity	>4 hours (default)
Frequency of use	5 days / week
Human factors not influenced by risk management	
Exposed skin surface	480 cm^2
Other given operational conditions affecting workers exposure	
Location	indoors
Domain	industrial
Technical conditions and measures to control dispersion and exposure	
Local exhaust ventilation	no
Conditions and measures related to personal protection, hygiene and health evaluation	
Protective gloves	No
Respiratory protection	no

4.4 Contributing Scenario (4) controlling industrial worker exposure for PROC 3	
Name of contributing scenario	3 - Use in closed batch process (synthesis or formulation)
Scenario subtitle	Material transfers [CS3]. Charging reactors via pipeline
Qualitative Risk Assessment	
General	Ensure good work practices are implemented Provide basic employe training to prevent/minimize exposures In case of potential exposure: Use suitable eye protection. Use suitable chemically resistant gloves.
Product characteristics	
Physical state	liquid
Concentration in substance	100 %
Fugacity / Dustiness	medium
Frequency and duration of use	
Duration of activity	>4 hours (default)
Frequency of use	5 days / week
Human factors not influenced by risk management	
Exposed skin surface	240 cm^2
Other given operational conditions affecting workers exposure	
Location	indoors
Ventilation	good (30%)
Domain	industrial
Technical conditions and measures to control dispersion and exposure	
Local exhaust ventilation	no
Conditions and measures related to personal protection, hygiene and health evaluation	
Protective gloves	No
Respiratory protection	no

4.5 Contributing Scenario (5) controlling industrial worker exposure for PROC 3	
Name of contributing scenario	3 - Use in closed batch process (synthesis or formulation)
Scenario subtitle	Batch process [CS55]. Dispersing and heat in reactor
Qualitative Risk Assessment	
General	Ensure good work practices are implemented Provide basic employe training to prevent/minimize exposures In case of potential exposure: Use suitable eye protection. Use suitable chemically resistant gloves.
Product characteristics	
Physical state	liquid
Concentration in substance	100 %
Fugacity / Dustiness	medium
Frequency and duration of use	
Duration of activity	>4 hours (default)
Frequency of use	5 days / week
Human factors not influenced by risk management	
Exposed skin surface	240 cm^2
Other given operational conditions affecting workers exposure	
Location	indoors
Ventilation	good (30%)
Domain	industrial
Technical conditions and measures to control dispersion and exposure	
Local exhaust ventilation	no
Conditions and measures related to personal protection, hygiene and health evaluation	
Protective gloves	No
Respiratory protection	no

4.6 Contributing Scenario (6) controlling industrial worker exposure for PROC 3	
Name of contributing scenario	3 - Use in closed batch process (synthesis or formulation)
Scenario subtitle	Batch process [CS55]. Washed and dried tanks
Qualitative Risk Assessment	
General	Ensure good work practices are implemented Provide basic employe training to prevent/minimize exposures In case of potential exposure: Use suitable eye protection. Use suitable chemically resistant gloves.
Product characteristics	
Physical state	liquid
Concentration in substance	100 %
Fugacity / Dustiness	medium
Frequency and duration of use	
Duration of activity	>4 hours (default)
Frequency of use	5 days / week
Human factors not influenced by risk management	
Exposed skin surface	240 cm^2
Other given operational conditions affecting workers exposure	
Location	indoors
Ventilation	good (30%)
Domain	industrial
Technical conditions and measures to control dispersion and exposure	
Local exhaust ventilation	no
Conditions and measures related to personal protection, hygiene and health evaluation	
Protective gloves	No
Respiratory protection	no
4.7 Contributing Scenario (7) controlling industrial worker exposure for PROC 8A	
Name of contributing scenario	8a - Transfer of chemicals from/to vessels/ large containers at non dedicated facilities
Scenario subtitle	Process sampling [CS2]. Sampling from reactors/tanks
Qualitative Risk Assessment	
General	Ensure good work practices are implemented Provide basic employe training to prevent/minimize exposures Use suitable eye protection. Use suitable chemically resistant gloves. Wear suitable coveralls to prevent exposure to the skin.
Product characteristics	
Physical state	liquid
Concentration in substance	100 %
Fugacity / Dustiness	medium
Frequency and duration of use	
Duration of activity	>4 hours (default)
Frequency of use	5 days / week
Human factors not influenced by risk management	
Exposed skin surface	960 cm^2
Other given operational conditions affecting workers exposure	
Location	indoors
Domain	industrial

Technical conditions and measures to control dispersion and exposure	
Local exhaust ventilation	no
Conditions and measures related to personal protection, hygiene and health evaluation	
Protective gloves	No
Respiratory protection	no
Use a sampling system designed to control exposure	inhalation: 80 % *(justification: Use a sampling system designed to control exposure)*

4.8 Contributing Scenario (8) controlling industrial worker exposure for PROC 15

Name of contributing scenario	15 - Use of laboratory reagents in small scale laboratories
Scenario subtitle	Laboratory activities [CS36]. Laboratory - Quality Control
Qualitative Risk Assessment	
General	Ensure good work practices are implemented Provide basic employe training to prevent/minimize exposures In case of potential exposure: Use suitable eye protection. Use suitable chemically resistant gloves.
Product characteristics	
Physical state	liquid
Concentration in substance	100 %
Fugacity / Dustiness	medium
Frequency and duration of use	
Duration of activity	>4 hours (default)
Frequency of use	5 days / week
Human factors not influenced by risk management	
Exposed skin surface	240 cm^2
Other given operational conditions affecting workers exposure	
Location	indoors
Domain	industrial
Technical conditions and measures to control dispersion and exposure	
Local exhaust ventilation	no
Conditions and measures related to personal protection, hygiene and health evaluation	
Protective gloves	No
Respiratory protection	no

4.9 Contributing Scenario (9) controlling industrial worker exposure for PROC 14

Name of contributing scenario	14 - Production of preparations or articles by tabletting, compression, extrusion, pelletisation
Scenario subtitle	Operation of solids filtering equipment [CS117]. Pelletizing
Product characteristics	
Physical state	liquid
Concentration in substance	1-5%
Fugacity / Dustiness	medium
Frequency and duration of use	
Duration of activity	>4 hours (default)
Frequency of use	5 days / week
Human factors not influenced by risk management	
Exposed skin surface	480 cm^2
Other given operational conditions affecting workers exposure	
Location	indoors
Domain	industrial

Technical conditions and measures to control dispersion and exposure	
Local exhaust ventilation	no
Conditions and measures related to personal protection, hygiene and health evaluation	
Protective gloves	No
Respiratory protection	no
4.10 Contributing Scenario (10) controlling industrial worker exposure for PROC 9	
Name of contributing scenario	9 - Transfer of chemicals into small containers (dedicated filling line)
Scenario subtitle	Small package filling [CS7]. Small package filling - Packaging of product
Product characteristics	
Physical state	liquid
Concentration in substance	1-5%
Fugacity / Dustiness	medium
Frequency and duration of use	
Duration of activity	>4 hours (default)
Frequency of use	5 days / week
Human factors not influenced by risk management	
Exposed skin surface	480 cm^2
Other given operational conditions affecting workers exposure	
Location	indoors
Domain	industrial
Technical conditions and measures to control dispersion and exposure	
Local exhaust ventilation	no
Conditions and measures related to personal protection, hygiene and health evaluation	
Protective gloves	No
Respiratory protection	no
4.11 Contributing Scenario (11) controlling industrial worker exposure for PROC 8B	
Name of contributing scenario	8b - Transfer of chemicals from/to vessels/ large containers at dedicated facilities
Scenario subtitle	Equipment maintenance [CS5]. Manufacturing equipment maintenance: opening and cleaning manufacturing equipment for maintenance purposes
Qualitative Risk Assessment	
General	Ensure good work practices are implemented Provide basic employe training to prevent/minimize exposures In case of potential exposure: Use suitable eye protection. Use suitable chemically resistant gloves.
Product characteristics	
Physical state	liquid
Concentration in substance	100 %
Fugacity / Dustiness	medium
Frequency and duration of use	
Duration of activity	15 mins to 1 hour
Frequency of use	5 days / week
Human factors not influenced by risk management	
Exposed skin surface	960 cm^2
Other given operational conditions affecting workers exposure	
Location	indoors
Domain	industrial
Technical conditions and measures to control dispersion and exposure	

Local exhaust ventilation	no
Conditions and measures related to personal protection, hygiene and health evaluation	
Protective gloves	No
Respiratory protection	no
4.12 Contributing Scenario (12) controlling industrial worker exposure for PROC 8B	
Name of contributing scenario	8b - Transfer of chemicals from/to vessels/ large containers at dedicated facilities
Scenario subtitle	Bulk transfers [CS14]. Finished product Loading of road tanker, railcar, container
Product characteristics	
Physical state	liquid
Concentration in substance	1-5%
Fugacity / Dustiness	medium
Frequency and duration of use	
Duration of activity	>4 hours (default)
Frequency of use	5 days / week
Human factors not influenced by risk management	
Exposed skin surface	960 cm^2
Other given operational conditions affecting workers exposure	
Location	indoors
Domain	industrial
Technical conditions and measures to control dispersion and exposure	
Local exhaust ventilation	no
Conditions and measures related to personal protection, hygiene and health evaluation	
Protective gloves	No
Respiratory protection	no
4.13 Contributing Scenario (13) controlling industrial worker exposure for PROC 2	
Name of contributing scenario	2 - Use in closed, continuous process with occasional controlled exposure
Scenario subtitle	Material transfers [CS3]. Waste management : recovery using condensation or adsorption/ desorption processes
Qualitative Risk Assessment	
General	Ensure good work practices are implemented Provide basic employe training to prevent/minimize exposures In case of potential exposure: Use suitable eye protection. Use suitable chemically resistant gloves.
Product characteristics	
Physical state	liquid
Concentration in substance	100 %
Fugacity / Dustiness	medium
Frequency and duration of use	
Duration of activity	>4 hours (default)
Frequency of use	5 days / week
Human factors not influenced by risk management	
Exposed skin surface	480 cm^2
Other given operational conditions affecting workers exposure	
Location	indoors
Domain	industrial
Technical conditions and measures to control dispersion and exposure	
Local exhaust ventilation	no
Conditions and measures related to personal protection, hygiene and health evaluation	
Protective gloves	No
Respiratory protection	no
4.14 Contributing Scenario (14) controlling industrial worker exposure for PROC 8B	

Name of contributing scenario	8b - Transfer of chemicals from/to vessels/ large containers at dedicated facilities
Scenario subtitle	Material transfers [CS3]. Waste management : transfer of process wastes to storage containers: off-line in workplace
Qualitative Risk Assessment	
General	Ensure good work practices are implemented Provide basic employe training to prevent/minimize exposures In case of potential exposure: Use suitable eye protection. Use suitable chemically resistant gloves.
Product characteristics	
Physical state	liquid
Concentration in substance	100 %
Fugacity / Dustiness	medium
Frequency and duration of use	
Duration of activity	15 mins to 1 hour
Frequency of use	5 days / week
Human factors not influenced by risk management	
Exposed skin surface	960 cm^2
Other given operational conditions affecting workers exposure	
Location	indoors
Domain	industrial
Technical conditions and measures to control dispersion and exposure	
Local exhaust ventilation	no
Conditions and measures related to personal protection, hygiene and health evaluation	
Protective gloves	No
Respiratory protection	no

Scenario 5: Production of Styrenic Copolymers (ES5)

This scenario is described by the following combinations of use descriptors. The corresponding contributing scenarios are described in the respective subchapters.

An overall exposure scenario may be described by a number of contributing scenarios which may be subdivided into environmental exposure, worker exposure and consumer exposure.

The following scenarios contribute to the scenario *Production of Styrenic Copolymers*.

Table 5. Description of ES 5

Free short title	Production of Styrenic Copolymers (ES5)
Systematic title based on use descriptor	ERC 6C; PROC 8B, 2, 3, 8A, 15, 9
Name of contributing environmental scenario and corresponding ERC	ERC 6c Production of plastics
Name(s) of contributing worker scenarios and corresponding PROCs	PROC 8b - Transfer of chemicals from/to vessels/ large containers at dedicated facilities PROC 2 - Use in closed, continuous process with occasional controlled exposure PROC 3 - Use in closed batch process (synthesis or formulation) PROC 8a - Transfer of chemicals from/to vessels/ large containers at non dedicated facilities PROC 15 - Use of laboratory reagents in small scale laboratories PROC 9 - Transfer of chemicals into small containers (dedicated filling line)

5.1 Contributing Scenario (1) controlling environmental exposure for ERC 6C

Operational conditions	
Annual European tonnage	2.42E6 to/year
Daily amount used at site	4.83E5 kg/day
Release times per year	300 days/year *(justification: Continuous production)*
Local freshwater dilution factor	10
Local marine water dilution factor	100
Release fraction to air from process	0.102 %

Release fraction to wastewater from process	0.000012 %
Release fraction to soil from process	0 %
Fraction tonnage to region	10 %
Fraction used at main source	60 %
STP	yes
River flow rate	18000 m^3/day
Municipal sewage treatment plant discharge	2000000 L/day
Other modified EUSES values	
Fraction released to agricultural soil (Femis.agric)	0 % *(justification: No direct release to soil (EU Risk Assessment Report on Styrene,European Communities, 2002))*
Fraction released to industrial soil (Femis.ind)	0 % *(justification: No direct release to soil (EU Risk Assessment Report on Styrene,European Communities, 2002))*
Fraction released to waste water (Femis.water)	0.000012 % *(justification: EU Risk Assessment Report, 2002)*
Fraction released to air (Femis.air)	0.102 % *(justification: EU Risk Assessment Report, 2002)*
Fraction used at main source	60 % *(justification: Value adopted to account for worst-case European manufacturing site)*
Fraction of emission directed to water by local STP (Fstp.water)	0.081 - *(justification: Efficiency STP 91.9%)*
5.2 Contributing Scenario (2) controlling industrial worker exposure for PROC 8B	
Name of contributing scenario	8b - Transfer of chemicals from/to vessels/ large containers at dedicated facilities
Scenario subtitle	Material transfers [CS3]. Loading tank storage from road, rail or boat transport
Qualitative Risk Assessment	
General	Clear transfer lines prior to de-coupling Ensure good work practices are implemented Provide basic employe training to prevent/minimize exposures In case of potential exposure: Use suitable eye protection. Use suitable chemically resistant gloves.
Product characteristics	
Physical state	liquid
Concentration in substance	100 %
Fugacity / Dustiness	medium
Frequency and duration of use	
Duration of activity	15 mins to 1 hour
Frequency of use	5 days / week
Human factors not influenced by risk management	
Exposed skin surface	960 cm^2
Other given operational conditions affecting workers exposure	
Location	indoors
Domain	industrial
Technical conditions and measures to control dispersion and exposure	
Local exhaust ventilation	no
Conditions and measures related to personal protection, hygiene and health evaluation	
Protective gloves	No
Respiratory protection	no
5.3 Contributing Scenario (3) controlling industrial worker exposure for PROC 2	
Name of contributing scenario	2 - Use in closed, continuous process with occasional controlled exposure
Scenario subtitle	Material transfers [CS3]. Styrene Storage in tanks
Qualitative Risk Assessment	

General	Ensure good work practices are implemented Provide basic employe training to prevent/minimize exposures In case of potential exposure: Use suitable eye protection. Use suitable chemically resistant gloves.
Product characteristics	
Physical state	liquid
Concentration in substance	100 %
Fugacity / Dustiness	medium
Frequency and duration of use	
Duration of activity	>4 hours (default)
Frequency of use	5 days / week
Human factors not influenced by risk management	
Exposed skin surface	480 cm^2
Other given operational conditions affecting workers exposure	
Location	indoors
Domain	industrial
Technical conditions and measures to control dispersion and exposure	
Local exhaust ventilation	no
Conditions and measures related to personal protection, hygiene and health evaluation	
Protective gloves	No
Respiratory protection	no

5.4 Contributing Scenario (4) controlling industrial worker exposure for PROC 3

Name of contributing scenario	3 - Use in closed batch process (synthesis or formulation)
Scenario subtitle	Material transfers [CS3]. Charging reactors via pipeline
Qualitative Risk Assessment	
General	Ensure good work practices are implemented Provide basic employe training to prevent/minimize exposures In case of potential exposure: Use suitable eye protection. Use suitable chemically resistant gloves.
Product characteristics	
Physical state	liquid
Concentration in substance	100 %
Fugacity / Dustiness	medium
Frequency and duration of use	
Duration of activity	>4 hours (default)
Frequency of use	5 days / week
Human factors not influenced by risk management	
Exposed skin surface	240 cm^2
Other given operational conditions affecting workers exposure	
Location	indoors
Ventilation	good (30%)
Domain	industrial
Technical conditions and measures to control dispersion and exposure	
Local exhaust ventilation	no
Conditions and measures related to personal protection, hygiene and health evaluation	
Protective gloves	No
Respiratory protection	no

5.5 Contributing Scenario (5) controlling industrial worker exposure for PROC 3	
Name of contributing scenario	3 - Use in closed batch process (synthesis or formulation)
Scenario subtitle	Batch process [CS55]. Dissolving and polymerisation reactor
Qualitative Risk Assessment	
General	Ensure good work practices are implemented Provide basic employe training to prevent/minimize exposures In case of potential exposure: Use suitable eye protection. Use suitable chemically resistant gloves.
Product characteristics	
Physical state	liquid
Concentration in substance	100 %
Fugacity / Dustiness	medium
Frequency and duration of use	
Duration of activity	>4 hours (default)
Frequency of use	5 days / week
Human factors not influenced by risk management	
Exposed skin surface	240 cm^2
Other given operational conditions affecting workers exposure	
Location	indoors
Ventilation	good (30%)
Domain	industrial
Technical conditions and measures to control dispersion and exposure	
Local exhaust ventilation	no
Conditions and measures related to personal protection, hygiene and health evaluation	
Protective gloves	No
Respiratory protection	no

5.6 Contributing Scenario (6) controlling industrial worker exposure for PROC 3	
Name of contributing scenario	3 - Use in closed batch process (synthesis or formulation)
Scenario subtitle	Batch process [CS55]. Suspension reactor
Qualitative Risk Assessment	
General	Ensure good work practices are implemented Provide basic employe training to prevent/minimize exposures In case of potential exposure: Use suitable eye protection. Use suitable chemically resistant gloves.
Product characteristics	
Physical state	liquid
Concentration in substance	100 %
Fugacity / Dustiness	medium
Frequency and duration of use	
Duration of activity	>4 hours (default)
Frequency of use	5 days / week
Human factors not influenced by risk management	
Exposed skin surface	240 cm^2
Other given operational conditions affecting workers exposure	
Location	indoors
Ventilation	good (30%)
Domain	industrial

Technical conditions and measures to control dispersion and exposure	
Local exhaust ventilation	no
Conditions and measures related to personal protection, hygiene and health evaluation	
Protective gloves	No
Respiratory protection	no
5.7 Contributing Scenario (7) controlling industrial worker exposure for PROC 3	
Name of contributing scenario	3 - Use in closed batch process (synthesis or formulation)
Scenario subtitle	Batch process [CS55]. Washed and dried tanks
Qualitative Risk Assessment	
General	Ensure good work practices are implemented Provide basic employe training to prevent/minimize exposures In case of potential exposure: Use suitable eye protection. Use suitable chemically resistant gloves.
Product characteristics	
Physical state	liquid
Concentration in substance	100 %
Fugacity / Dustiness	medium
Frequency and duration of use	
Duration of activity	>4 hours (default)
Frequency of use	5 days / week
Human factors not influenced by risk management	
Exposed skin surface	240 cm^2
Other given operational conditions affecting workers exposure	
Location	indoors
Ventilation	good (30%)
Domain	industrial
Technical conditions and measures to control dispersion and exposure	
Local exhaust ventilation	no
Conditions and measures related to personal protection, hygiene and health evaluation	
Protective gloves	No
Respiratory protection	no
5.8 Contributing Scenario (8) controlling industrial worker exposure for PROC 8A	
Name of contributing scenario	8a - Transfer of chemicals from/to vessels/ large containers at non dedicated facilities
Scenario subtitle	Process sampling [CS2]. Sampling from reactors/tanks
Qualitative Risk Assessment	
General	Ensure good work practices are implemented Provide basic employe training to prevent/minimize exposures Use suitable eye protection. Use suitable chemically resistant gloves. Wear suitable coveralls to prevent exposure to the skin.
Product characteristics	
Physical state	liquid
Concentration in substance	100 %
Fugacity / Dustiness	medium
Frequency and duration of use	
Duration of activity	>4 hours (default)
Frequency of use	5 days / week

Human factors not influenced by risk management	
Exposed skin surface	960 cm^2
Other given operational conditions affecting workers exposure	
Location	indoors
Domain	industrial
Technical conditions and measures to control dispersion and exposure	
Local exhaust ventilation	no
Conditions and measures related to personal protection, hygiene and health evaluation	
Protective gloves	No
Respiratory protection	no
Use a sampling system designed to control exposure	inhalation: 80 % *(justification: Use a sampling system designed to control exposure)*

5.9 Contributing Scenario (9) controlling industrial worker exposure for PROC 15

Name of contributing scenario	15 - Use of laboratory reagents in small scale laboratories
Scenario subtitle	Laboratory activities [CS36]. Laboratory - Quality Control
Qualitative Risk Assessment	
General	Ensure good work practices are implemented Provide basic employe training to prevent/minimize exposures In case of potential exposure: Use suitable eye protection. Use suitable chemically resistant gloves.
Product characteristics	
Physical state	liquid
Concentration in substance	100 %
Fugacity / Dustiness	medium
Frequency and duration of use	
Duration of activity	>4 hours (default)
Frequency of use	5 days / week
Human factors not influenced by risk management	
Exposed skin surface	240 cm^2
Other given operational conditions affecting workers exposure	
Location	indoors
Domain	industrial
Technical conditions and measures to control dispersion and exposure	
Local exhaust ventilation	no
Conditions and measures related to personal protection, hygiene and health evaluation	
Protective gloves	No
Respiratory protection	no

5.10 Contributing Scenario (10) controlling industrial worker exposure for PROC 9

Name of contributing scenario	9 - Transfer of chemicals into small containers (dedicated filling line)
Scenario subtitle	Small package filling [CS7]. Small package filling - Packaging of product
Product characteristics	
Physical state	liquid
Concentration in substance	1-5%
Fugacity / Dustiness	medium
Frequency and duration of use	
Duration of activity	>4 hours (default)
Frequency of use	5 days / week

Human factors not influenced by risk management	
Exposed skin surface	480 cm^2
Other given operational conditions affecting workers exposure	
Location	indoors
Domain	industrial
Technical conditions and measures to control dispersion and exposure	
Local exhaust ventilation	no
Conditions and measures related to personal protection, hygiene and health evaluation	
Protective gloves	No
Respiratory protection	no

5.11 Contributing Scenario (11) controlling industrial worker exposure for PROC 8B

Name of contributing scenario	8b - Transfer of chemicals from/to vessels/ large containers at dedicated facilities
Scenario subtitle	Equipment maintenance [CS5]. Manufacturing equipment maintenance: opening and cleaning manufacturing equipment for maintenance purposes
Qualitative Risk Assessment	
General	Ensure good work practices are implemented Provide basic employe training to prevent/minimize exposures In case of potential exposure: Use suitable eye protection. Use suitable chemically resistant gloves.
Product characteristics	
Physical state	liquid
Concentration in substance	100 %
Fugacity / Dustiness	medium
Frequency and duration of use	
Duration of activity	15 mins to 1 hour
Frequency of use	5 days / week
Human factors not influenced by risk management	
Exposed skin surface	960 cm^2
Other given operational conditions affecting workers exposure	
Location	indoors
Domain	industrial
Technical conditions and measures to control dispersion and exposure	
Local exhaust ventilation	no
Conditions and measures related to personal protection, hygiene and health evaluation	
Protective gloves	No
Respiratory protection	no

5.12 Contributing Scenario (12) controlling industrial worker exposure for PROC 8B

Name of contributing scenario	8b - Transfer of chemicals from/to vessels/ large containers at dedicated facilities
Scenario subtitle	Bulk transfers [CS14]. Finished product Loading of road tanker, railcar, container
Product characteristics	
Physical state	liquid
Concentration in substance	1-5%
Fugacity / Dustiness	medium
Frequency and duration of use	
Duration of activity	>4 hours (default)

Frequency of use	5 days / week
Human factors not influenced by risk management	
Exposed skin surface	960 cm^2
Other given operational conditions affecting workers exposure	
Location	indoors
Domain	industrial
Technical conditions and measures to control dispersion and exposure	
Local exhaust ventilation	no
Conditions and measures related to personal protection, hygiene and health evaluation	
Protective gloves	No
Respiratory protection	no

5.13 Contributing Scenario (13) controlling industrial worker exposure for PROC 2

Name of contributing scenario	2 - Use in closed, continuous process with occasional controlled exposure
Scenario subtitle	Material transfers [CS3]. Waste management : recovery using condensation or adsorption/ desorption processes
Qualitative Risk Assessment	
General	Ensure good work practices are implemented Provide basic employe training to prevent/minimize exposures In case of potential exposure: Use suitable eye protection. Use suitable chemically resistant gloves.
Product characteristics	
Physical state	liquid
Concentration in substance	100 %
Fugacity / Dustiness	medium
Frequency and duration of use	
Duration of activity	>4 hours (default)
Frequency of use	5 days / week
Human factors not influenced by risk management	
Exposed skin surface	480 cm^2
Other given operational conditions affecting workers exposure	
Location	indoors
Domain	industrial
Technical conditions and measures to control dispersion and exposure	
Local exhaust ventilation	no
Conditions and measures related to personal protection, hygiene and health evaluation	
Protective gloves	No
Respiratory protection	no

5.14 Contributing Scenario (14) controlling industrial worker exposure for PROC 8B

Name of contributing scenario	8b - Transfer of chemicals from/to vessels/ large containers at dedicated facilities
Scenario subtitle	Material transfers [CS3]. Waste management : transfer of process wastes to storage containers: off-line in workplace
Qualitative Risk Assessment	
General	Ensure good work practices are implemented Provide basic employe training to prevent/minimize exposures In case of potential exposure: Use suitable eye protection. Use suitable chemically resistant gloves.
Product characteristics	

Physical state	liquid
Concentration in substance	100 %
Fugacity / Dustiness	medium
Frequency and duration of use	
Duration of activity	15 mins to 1 hour
Frequency of use	5 days / week
Human factors not influenced by risk management	
Exposed skin surface	960 cm^2
Other given operational conditions affecting workers exposure	
Location	indoors
Domain	industrial
Technical conditions and measures to control dispersion and exposure	
Local exhaust ventilation	no
Conditions and measures related to personal protection, hygiene and health evaluation	
Protective gloves	No
Respiratory protection	no

Scenario 6: Manufacturing of UP/VE resins and formulated resins (Gelcoat, Colour Paste, Putty, Bonding paste / Adhesive, etc.) (ES6)

This scenario is described by the following combinations of use descriptors. The corresponding contributing scenarios are described in the respective subchapters.

An overall exposure scenario may be described by a number of contributing scenarios which may be subdivided into environmental exposure, worker exposure and consumer exposure.

The following scenarios contribute to the scenario *Manufacturing of UP/VE resins and formulated resins (Gelcoat, Colour Paste, Putty, Bonding paste / Adhesive, etc.)*.

Table 6. Description of ES 6

Free short title	Manufacturing of UP/VE resins and formulated resins (Gelcoat, Colour Paste, Putty, Bonding paste / Adhesive, etc.) (ES6)
Systematic title based on use descriptor	ERC 2; PROC 1, 3, 4, 5, 15, 9, 8B, 8A
Name of contributing environmental scenario and corresponding ERC	ERC 2 Formulation of preparations
Name(s) of contributing worker scenarios and corresponding PROCs	PROC 1 - Use in closed process, no likelihood of exposure PROC 3 - Use in closed batch process (synthesis or formulation) PROC 3 - Use in closed batch process (synthesis or formulation) PROC 4 - Use in batch and other process (synthesis) where opportunity for exposure arises PROC 5 - Mixing or blending in batch processes (multistage and/or significant contact) PROC 15 - Use of laboratory reagents in small scale laboratories PROC 9 - Transfer of chemicals into small containers (dedicated filling line) PROC 8b - Transfer of chemicals from/to vessels/ large containers at dedicated facilities PROC 8a - Transfer of chemicals from/to vessels/ large containers at non dedicated facilities
6.1 Contributing Scenario (1) controlling environmental exposure for ERC 2	
Operational conditions	
Annual European tonnage	2.28E5 to/year
Daily amount used at site	4.57E4 kg/day
Release times per year	300 days/year *(justification: Continuous production)*
Local freshwater dilution factor	41
Local marine water dilution factor	100
Release fraction to air from process	0.200 %
Release fraction to wastewater from process	0.0049 %

Release fraction to soil from process	0.010 %
Fraction tonnage to region	10 %
Fraction used at main source	60 %
STP	yes
River flow rate	400000 m^3/day *(justification: Site specific information)*
Municipal sewage treatment plant discharge	10000000 L/day *(justification: Site specific information)*
Risk management measures	
Reduction of sludge to soil	100 % *(justification: Do not apply industrial sludge to natural soils)*
Other modified EUSES values	
Fraction released to agricultural soil (Femis.agric)	0 % *(justification: No direct release (EU Risk Assessment Report on Styrene,European Communities, 2002))*
Fraction released to industrial soil (Femis.ind)	0 % *(justification: No direct release to soil (EU Risk Assessment Report on Styrene,European Communities, 2002))*
Fraction released to waste water (Femis.water)	0.0049 % *(justification: Worst-case estimate from measured concentrations at manufacturing sites (EU Risk Assessment Report on Styrene,European Communities, 2002))*
Fraction released to air (Femis.air)	0.200 % *(justification: EU Risk Assessment Report on Styrene,European Communities, 2002)*
Fraction used at main source	60 % *(justification: Value adopted to account for largest European manufacturing site (EU Risk Assessment Report on Styrene,European Communities, 2002))*
Fraction of emission directed to water by local STP (Fstp.water)	0.081 - *(justification: Efficiency STP 91.9%)*
6.2 Contributing Scenario (2) controlling industrial worker exposure for PROC 1	
Name of contributing scenario	1 - Use in closed process, no likelihood of exposure
Scenario subtitle	General exposures [CS1]. Use in contained batch processes [CS37].
Qualitative Risk Assessment	
General	Ensure good work practices are implemented Provide basic employe training to prevent/minimize exposures In case of potential exposure: Use suitable eye protection. Use suitable chemically resistant gloves.
Product characteristics	
Physical state	liquid
Concentration in substance	100 %
Fugacity / Dustiness	medium
Frequency and duration of use	
Duration of activity	>4 hours (default)
Frequency of use	5 days / week
Human factors not influenced by risk management	
Exposed skin surface	240 cm^2
Other given operational conditions affecting workers exposure	
Location	indoors
Domain	industrial
Technical conditions and measures to control dispersion and exposure	
Local exhaust ventilation	no
Conditions and measures related to personal protection, hygiene and health evaluation	
Protective gloves	Gloves APF 5 80 %
Respiratory protection	no

Good standard of general ventilation; natural or controlled	inhalation: 30 % *(justification: Provide a good standard of general ventilation. Natural ventilation is from doors, windows etc. Controlled ventilation means air is supplied or removed by a powered fan.)*
6.3 Contributing Scenario (3) controlling industrial worker exposure for PROC 3	
Name of contributing scenario	3 - Use in closed batch process (synthesis or formulation)
Scenario subtitle	Bulk transfers [CS14]. Receipt and storage of raw materials in bulk or as packed goods, indoor and outdoor; Raw material assembly and charging; dispensing of liquids and solids via pipeline;
Qualitative Risk Assessment	
General	Ensure good work practices are implemented Provide basic employe training to prevent/minimize exposures In case of potential exposure: Use suitable eye protection. Use suitable chemically resistant gloves.
Product characteristics	
Physical state	liquid
Concentration in substance	100 %
Fugacity / Dustiness	medium
Frequency and duration of use	
Duration of activity	>4 hours (default)
Frequency of use	5 days / week
Human factors not influenced by risk management	
Exposed skin surface	240 cm^2
Other given operational conditions affecting workers exposure	
Location	outdoors (30%)
Domain	industrial
Technical conditions and measures to control dispersion and exposure	
Local exhaust ventilation	no
Conditions and measures related to personal protection, hygiene and health evaluation	
Protective gloves	Gloves APF 5 80 %
Respiratory protection	no
6.4 Contributing Scenario (4) controlling industrial worker exposure for PROC 3	
Name of contributing scenario	3 - Use in closed batch process (synthesis or formulation)
Scenario subtitle	General exposures (closed systems) [CS15]. Dissolving linear UP/VE polymer into styrene in blending vessel (or dissolver)
Qualitative Risk Assessment	
General	Ensure good work practices are implemented Provide basic employe training to prevent/minimize exposures In case of potential exposure: Use suitable eye protection. Use suitable chemically resistant gloves.
Product characteristics	
Physical state	liquid
Concentration in substance	100 %
Fugacity / Dustiness	medium
Frequency and duration of use	
Duration of activity	>4 hours (default)
Frequency of use	5 days / week
Human factors not influenced by risk management	
Exposed skin surface	240 cm^2

Other given operational conditions affecting workers exposure	
Location	indoors
Ventilation	good (30%)
Domain	industrial
Technical conditions and measures to control dispersion and exposure	
Local exhaust ventilation	no
Conditions and measures related to personal protection, hygiene and health evaluation	
Protective gloves	Gloves APF 5 80 %
Respiratory protection	no

6.5 Contributing Scenario (5) controlling industrial worker exposure for PROC 4

Name of contributing scenario	4 - Use in batch and other process (synthesis) where opportunity for exposure arises
Scenario subtitle	Material transfers [CS3]. All internal transport Raw material assembly and charging / raw material dispensing of liquids and solids manually from bulk storage or packed goods into blending tank
Qualitative Risk Assessment	
General	Ensure good work practices are implemented Provide basic employe training to prevent/minimize exposures Use suitable eye protection. Use suitable chemically resistant gloves. Wear suitable coveralls to prevent exposure to the skin.
Product characteristics	
Physical state	liquid
Concentration in substance	100 %
Fugacity / Dustiness	medium
Frequency and duration of use	
Duration of activity	>4 hours (default)
Frequency of use	5 days / week
Human factors not influenced by risk management	
Exposed skin surface	480 cm^2
Other given operational conditions affecting workers exposure	
Location	indoors
Ventilation	good (30%)
Domain	industrial
Technical conditions and measures to control dispersion and exposure	
Local exhaust ventilation	no
Conditions and measures related to personal protection, hygiene and health evaluation	
Protective gloves	Gloves APF 5 80 %
Respiratory protection	no

6.6 Contributing Scenario (6) controlling industrial worker exposure for PROC 5

Name of contributing scenario	5 - Mixing or blending in batch processes (multistage and/or significant contact)
Scenario subtitle	Drum/batch transfers [CS8]; Pouring from small containers [CS9]; Transfer from/pouring from containers [CS22]; Mixing operations (open systems) [CS30]. Mixing liquid and solid components / into final formulated resin in blending vessel; Examples are gelcoat blending and compounding
Qualitative Risk Assessment	
General	Keep lids of containers closed during blending Ensure good work practices are implemented Provide basic employe training to prevent/minimize exposures Use suitable eye protection. Use suitable chemically resistant gloves. Wear suitable coveralls to prevent exposure to the skin.
Product characteristics	
Physical state	liquid

Concentration in substance	100 %
Fugacity / Dustiness	medium
Frequency and duration of use	
Duration of activity	>4 hours (default)
Frequency of use	5 days / week
Human factors not influenced by risk management	
Exposed skin surface	480 cm^2
Other given operational conditions affecting workers exposure	
Location	indoors
Domain	industrial
Technical conditions and measures to control dispersion and exposure	
Local exhaust ventilation	yes (inhalation 90 %)
Conditions and measures related to personal protection, hygiene and health evaluation	
Protective gloves	Gloves APF 5 80 %
Respiratory protection	no

6.7 Contributing Scenario (7) controlling industrial worker exposure for PROC 4

Name of contributing scenario	4 - Use in batch and other process (synthesis) where opportunity for exposure arises
Scenario subtitle	Process sampling [CS2]. Sampling from blender
Qualitative Risk Assessment	
General	Avoid dip sampling Ensure good work practices are implemented Provide basic employe training to prevent/minimize exposures Use suitable eye protection. Use suitable chemically resistant gloves. Wear suitable coveralls to prevent exposure to the skin.
Product characteristics	
Physical state	liquid
Concentration in substance	100 %
Fugacity / Dustiness	medium
Frequency and duration of use	
Duration of activity	>4 hours (default)
Frequency of use	5 days / week
Human factors not influenced by risk management	
Exposed skin surface	480 cm^2
Other given operational conditions affecting workers exposure	
Location	indoors
Ventilation	good (30%)
Domain	industrial
Technical conditions and measures to control dispersion and exposure	
Local exhaust ventilation	no
Conditions and measures related to personal protection, hygiene and health evaluation	
Protective gloves	Gloves APF 5 80 %
Respiratory protection	no

6.8 Contributing Scenario (8) controlling industrial worker exposure for PROC 15

Name of contributing scenario	15 - Use of laboratory reagents in small scale laboratories
Scenario subtitle	Laboratory activities [CS36]. All laboratory activities Quality control work of samples from reactor and blending vessel; R&D work including handling of samples from 1 kg to 1 drum

Qualitative Risk Assessment	
General	Ensure good work practices are implemented Provide basic employe training to prevent/minimize exposures In case of potential exposure: Use suitable eye protection. Use suitable chemically resistant gloves.
Product characteristics	
Physical state	liquid
Concentration in substance	100 %
Fugacity / Dustiness	medium
Frequency and duration of use	
Duration of activity	>4 hours (default)
Frequency of use	5 days / week
Human factors not influenced by risk management	
Exposed skin surface	240 cm^2
Other given operational conditions affecting workers exposure	
Location	indoors
Domain	industrial
Technical conditions and measures to control dispersion and exposure	
Local exhaust ventilation	no
Conditions and measures related to personal protection, hygiene and health evaluation	
Protective gloves	No
Respiratory protection	no
Carry out in a vented booth or extracted enclosure	inhalation: 90 % *(justification: Carry out in a vented booth or extracted enclosure)*

6.9 Contributing Scenario (9) controlling industrial worker exposure for PROC 9

Name of contributing scenario	9 - Transfer of chemicals into small containers (dedicated filling line)
Scenario subtitle	Bulk transfers [CS14]. All activities related to transport finished product to customer Dispensing final UP/VE resin (linear UP/VE polymer + styrene + additives) / into storage tank, IBC, drum or pail
Qualitative Risk Assessment	
General	Ensure good work practices are implemented Provide basic employe training to prevent/minimize exposures In case of potential exposure: Use suitable eye protection. Use suitable chemically resistant gloves.
Product characteristics	
Physical state	liquid
Concentration in substance	100 %
Fugacity / Dustiness	medium
Frequency and duration of use	
Duration of activity	>4 hours (default)
Frequency of use	5 days / week
Human factors not influenced by risk management	
Exposed skin surface	480 cm^2
Other given operational conditions affecting workers exposure	
Location	indoors
Domain	industrial
Technical conditions and measures to control dispersion and exposure	
Local exhaust ventilation	no
Conditions and measures related to personal protection, hygiene and health evaluation	
Protective gloves	Gloves APF 5 80 %

Respiratory protection	no
LEV	inhalation: 90 % *(justification: Fill containers/cans at dedicated fill points supplied with local extract ventilation)*
6.10 Contributing Scenario (10) controlling industrial worker exposure for PROC 8B	
Name of contributing scenario	8b - Transfer of chemicals from/to vessels/ large containers at dedicated facilities
Scenario subtitle	Bulk transfers [CS14]. All activities related to transport finished product to customer Dispensing final UP/VE resin (linear UP/VE polymer + styrene + additives) into roadtanker. Tier2 assessment has been done to prove safe use of styrene
Qualitative Risk Assessment	
General	Use bulk or semi-bulk handling systems Provide basic employe training to prevent/minimize exposures In case of potential exposure: Use suitable eye protection. Use suitable chemically resistant gloves.
Product characteristics	
Physical state	liquid
Concentration in substance	100 %
Fugacity / Dustiness	medium
Frequency and duration of use	
Duration of activity	>4 hours (default)
Frequency of use	5 days / week
Human factors not influenced by risk management	
Exposed skin surface	960 cm^2
Other given operational conditions affecting workers exposure	
Location	outdoors (30%)
Domain	industrial
Technical conditions and measures to control dispersion and exposure	
Local exhaust ventilation	no
Conditions and measures related to personal protection, hygiene and health evaluation	
Protective gloves	Gloves APF 5 80 %
Respiratory protection	no
Use of external/measured value inhalation	Exposure assessment using the Bayesian model of ART Version 1.0 Bayesian model results using one specific dataset consisting of 28 measurement values representing worker exposure of 6 workers located at one site. The predicted 90th percentile full-shift exposure is 24 mg/m^3. The confidence interval is 11 mg/m^3 to 70 mg/m^3. PROC 8b Emission sources: Far-field exposure Vapour pressure: 1300 Pa (Elevated temperature) Liquid mole fraction: 1 Activity coefficient: 1 Process temperature: Room temperature Substance product type: Liquids Activity class: Falling of liquids Transfer technique: Transfer liquid products flow > 1000 L/min Situation: Splash loading Localised controls: None Effective housekeeping practices in place? Yes Work area: Outdoors, close to buildings Duration (mins): 480 min
6.11 Contributing Scenario (11) controlling industrial worker exposure for PROC 3	
Name of contributing scenario	3 - Use in closed batch process (synthesis or formulation)

Scenario subtitle	Equipment cleaning and maintenance [CS39]. Cleaning and maintenance of blending vessel, roadtankers etc.
Qualitative Risk Assessment	
General	Ensure good work practices are implemented Provide basic employe training to prevent/minimize exposures In case of potential exposure: Use suitable eye protection. Use suitable chemically resistant gloves.
Product characteristics	
Physical state	liquid
Concentration in substance	100 %
Fugacity / Dustiness	medium
Frequency and duration of use	
Duration of activity	>4 hours (default)
Frequency of use	5 days / week
Human factors not influenced by risk management	
Exposed skin surface	240 cm^2
Other given operational conditions affecting workers exposure	
Location	indoors
Domain	industrial
Technical conditions and measures to control dispersion and exposure	
Local exhaust ventilation	no
Conditions and measures related to personal protection, hygiene and health evaluation	
Protective gloves	Gloves APF 5 80 %
Respiratory protection	no
Apply vessel entry procedure including use of forced supplied air	inhalation: 30 % *(justification: Drain down and flush system prior to equipment break-in or maintenance)*

6.12 Contributing Scenario (12) controlling industrial worker exposure for PROC 8A

Name of contributing scenario	8a - Transfer of chemicals from/to vessels/ large containers at non dedicated facilities
Scenario subtitle	Equipment cleaning and maintenance [CS39]. Cleaning and maintenance of pipes, pumps, filters, etc.
Qualitative Risk Assessment	
General	Ensure good work practices are implemented Provide basic employe training to prevent/minimize exposures Use suitable eye protection. Use suitable chemically resistant gloves. Wear suitable coveralls to prevent exposure to the skin.
Product characteristics	
Physical state	liquid
Concentration in substance	100 %
Fugacity / Dustiness	medium
Frequency and duration of use	
Duration of activity	>4 hours (default)
Frequency of use	5 days / week
Human factors not influenced by risk management	
Exposed skin surface	960 cm^2
Other given operational conditions affecting workers exposure	
Location	indoors
Domain	industrial
Technical conditions and measures to control dispersion and exposure	
Local exhaust ventilation	yes (inhalation 90 %)
Conditions and measures related to personal protection, hygiene and health evaluation	
Protective gloves	Gloves APF 5 80 %
Respiratory protection	no

Forced air circulation	inhalation: 70 % *(justification: Drain or remove substance from equipment prior to break-in or maintenance)*
6.13 Contributing Scenario (13) controlling industrial worker exposure for PROC 8A	
Name of contributing scenario	8a - Transfer of chemicals from/to vessels/ large containers at non dedicated facilities
Scenario subtitle	Disposal of wastes [CS28]. Waste management / handling and storage of waste for removal for off-site treatment or for on-site treatment like incineration and/or biological waste water treatment
Qualitative Risk Assessment	
General	Dispose of empty containers and wastes safely Dispose of waste in accordance with environmental legislation Reduce duration of activity to less than 60 min Alternatively: Wear a suitable respiratory protection with adequate effectiveness . Ensure good work practices are implemented Provide basic employe training to prevent/minimize exposures Use suitable eye protection. Use suitable chemically resistant gloves. Wear suitable coveralls to prevent exposure to the skin.
Product characteristics	
Physical state	liquid
Concentration in substance	100 %
Fugacity / Dustiness	medium
Frequency and duration of use	
Duration of activity	15 mins to 1 hour
Frequency of use	5 days / week
Human factors not influenced by risk management	
Exposed skin surface	960 cm^2
Other given operational conditions affecting workers exposure	
Location	indoors
Domain	industrial
Technical conditions and measures to control dispersion and exposure	
Local exhaust ventilation	no
Conditions and measures related to personal protection, hygiene and health evaluation	
Protective gloves	Gloves APF 5 80 %
Respiratory protection	no
Provide a good standard of general ventilation; natural or controlled	inhalation: 30 % *(justification: Provide a good standard of general ventilation. Natural ventilation is from doors, windows etc. Controlled ventilation means air is supplied or removed by a powered fan.)*

Scenario 7: FRP manufacturing in an industrial setting, using UP/VE resins and/or formulated resins (gelcoat, bonding paste, putty etc.) (ES7)

This scenario is described by the following combinations of use descriptors. The corresponding contributing scenarios are described in the respective subchapters.

An overall exposure scenario may be described by a number of contributing scenarios which may be subdivided into environmental exposure, worker exposure and consumer exposure.

The following scenarios contribute to the scenario *FRP manufacturing in an industrial setting, using UP/VE resins and/or formulated resins (gelcoat, bonding paste, putty etc.)*.

Table 7. Description of ES 7

Free short title	FRP manufacturing in an industrial setting, using UP/VE resins and/or formulated resins (gelcoat, bonding paste, putty etc.) (ES7)
Systematic title based on use descriptor	ERC 6D; PROC 10, 7, 13, 5, 3, 14, 8A, 15
Name of contributing environmental scenario and corresponding ERC	ERC 6d Production of resins/rubbers

Name(s) of contributing worker scenarios and corresponding PROCs	PROC 10 - Roller application or brushing PROC 7 - Industrial spraying PROC 13 - Treatment of articles by dipping and pouring PROC 5 - Mixing or blending in batch processes (multistage and/or significant contact) PROC 3 - Use in closed batch process (synthesis or formulation) PROC 14 - Production of preparations or articles by tabletting, compression, extrusion, pelletisation PROC 8a - Transfer of chemicals from/to vessels/ large containers at non dedicated facilities PROC 15 - Use of laboratory reagents in small scale laboratories
7.1 Contributing Scenario (1) controlling environmental exposure for ERC 6D	
Operational conditions	
Annual European tonnage	8.06E5 to/year
Daily amount used at site	1.61E5 kg/day
Release times per year	300 days/year *(justification: Continous release)*
Local freshwater dilution factor	10
Local marine water dilution factor	100
Release fraction to air from process	0.102 %
Release fraction to wastewater from process	0.00063 %
Release fraction to soil from process	0.025 %
Fraction tonnage to region	10 %
Fraction used at main source	60 %
STP	yes
River flow rate	18000 m^3/day
Municipal sewage treatment plant discharge	2000000 L/day
Other modified EUSES values	
Fraction released to agricultural soil (Femis.agric)	0 % *(justification: No direct release to soil (EU Risk Assessment Report on Styrene,European Communities, 2002))*
Fraction released to industrial soil (Femis.ind)	0 % *(justification: No direct release to soil (EU Risk Assessment Report on Styrene,European Communities, 2002))*
Fraction released to waste water (Femis.water)	0.00063 % *(justification: EU Risk Assessment Report, 2002)*
Fraction released to air (Femis.air)	0.102 % *(justification: EU Risk Assessment Report, 2002)*
Fraction used at main source	60 % *(justification: Value adopted to account for Worstcase European manufacturing site)*
Fraction of emission directed to water by local STP (Fstp.water)	0.081 - *(justification: Efficiency STP 91.9%)*
7.2 Contributing Scenario (2) controlling industrial worker exposure for PROC 10	
Name of contributing scenario	10 - Roller application or brushing
Scenario subtitle	Rolling, Brushing [CS51]; Roller, spreader, flow application [CS98] All open mould applications where resins is applied by brushing, rolling and other low energy spreading operations; Examples are handlamination, gelcoatbrushing, filament winding
Qualitative Risk Assessment	
General	Use long handled brushes and rollers where possible Ensure the ventilation system is regularly maintained and tested Dispose of empty containers and wastes safely Ensure good work practices are implemented Provide basic employe training to prevent/minimize exposures Use suitable eye protection. Use suitable chemically resistant gloves. Wear suitable coveralls to prevent exposure to the skin

Product characteristics	
Physical state	liquid
Concentration in substance	100 %
Fugacity / Dustiness	medium
Frequency and duration of use	
Duration of activity	>4 hours (default)
Frequency of use	5 days / week
Human factors not influenced by risk management	
Exposed skin surface	960 cm^2
Other given operational conditions affecting workers exposure	
Location	indoors
Ventilation	enhanced (70%)
Domain	industrial
Technical conditions and measures to control dispersion and exposure	
Local exhaust ventilation	no
Conditions and measures related to personal protection, hygiene and health evaluation	
Protective gloves	Gloves APF 5 80 %
Respiratory protection	no

7.3 Contributing Scenario (3) controlling industrial worker exposure for PROC 7

Name of contributing scenario	7 - Industrial spraying
Scenario subtitle	Spraying [CS10]; Spraying (automatic/robotic) [CS97] All open mould applications where resins is applied by automated spraying or by robot in a spray cabin without direct worker involvement. Examples are spray lamination, gelcoat spraying and “chop-hoop” filament winding
Qualitative Risk Assessment	
General	Ensure the ventilation system is regularly maintained and tested Dispose of empty containers and wastes safely Ensure good work practices are implemented Provide basic employe training to prevent/minimize exposures Wear suitable coveralls to prevent exposure to the skin Use suitable eye protection. Wear suitable face shield Wear chemically resistant gloves in combination with intensive management supervision control.
Product characteristics	
Physical state	liquid
Concentration in substance	100 %
Fugacity / Dustiness	medium
Frequency and duration of use	
Duration of activity	>4 hours (default)
Frequency of use	5 days / week
Human factors not influenced by risk management	
Exposed skin surface	1,500 cm^2
Other given operational conditions affecting workers exposure	
Location	indoors
Domain	industrial
Technical conditions and measures to control dispersion and exposure	
Local exhaust ventilation	no
Conditions and measures related to personal protection, hygiene and health evaluation	
Protective gloves	Gloves APF 5 80 %

Respiratory protection	no
Carry out in a vented booth or extracted enclosure	inhalation: 95 % *(justification: Carry out in a vented booth or extracted enclosure)*
7.4 Contributing Scenario (4) controlling industrial worker exposure for PROC 7	
Name of contributing scenario	7 - Industrial spraying
Scenario subtitle	Spraying [CS10]; Spraying (manually) [CS97] All open mould applications where resins is applied by manual spraying in an open work environement. Examples are spray lamination, gelcoat spraying and “chop-hoop” filament winding
Qualitative Risk Assessment	
General	Carefully pour from containers Use long handled tools where possible Ensure good work practices are implemented Provide basic employe training to prevent/minimize exposures Use suitable eye protection. Wear suitable face shield Wear suitable coveralls to prevent exposure to the skin Wear chemically resistant gloves in combination with intensive management supervision control.
Product characteristics	
Physical state	liquid
Concentration in substance	100 %
Fugacity / Dustiness	medium
Frequency and duration of use	
Duration of activity	>4 hours (default)
Frequency of use	5 days / week
Human factors not influenced by risk management	
Exposed skin surface	1,500 cm^2
Other given operational conditions affecting workers exposure	
Location	indoors
Ventilation	good (30%)
Domain	industrial
Technical conditions and measures to control dispersion and exposure	
Local exhaust ventilation	no
Conditions and measures related to personal protection, hygiene and health evaluation	
Protective gloves	Gloves APF 5 80 %
Respiratory protection	90 %
7.5 Contributing Scenario (5) controlling industrial worker exposure for PROC 10	
Name of contributing scenario	10 - Roller application or brushing
Scenario subtitle	Dipping, immersion and pouring [CS4]; Rolling, Brushing [CS51]; Roller, spreader, flow application [CS98] Application of repair putties; Application of bonding pastes / adhesives.
Qualitative Risk Assessment	
General	Ensure good work practices are implemented Provide basic employe training to prevent/minimize exposures Use suitable eye protection. Use suitable chemically resistant gloves. Wear suitable coveralls to prevent exposure to the skin.
Product characteristics	
Physical state	liquid
Concentration in substance	5-25%
Fugacity / Dustiness	medium

Frequency and duration of use	
Duration of activity	>4 hours (default)
Frequency of use	5 days / week
Human factors not influenced by risk management	
Exposed skin surface	960 cm^2
Other given operational conditions affecting workers exposure	
Location	indoors
Ventilation	enhanced (70%)
Domain	industrial
Technical conditions and measures to control dispersion and exposure	
Local exhaust ventilation	no
Conditions and measures related to personal protection, hygiene and health evaluation	
Protective gloves	Gloves APF 5 80 %
Respiratory protection	no

7.6 Contributing Scenario (6) controlling industrial worker exposure for PROC 13

Name of contributing scenario	13 - Treatment of articles by dipping and pouring
Scenario subtitle	Dipping, immersion and pouring [CS4]; Continuous process [CS54]. Continuous processes with open impregnation steps, such as pultrusion with open impregnation baths and (semi-) continuous production of flat laminates
Qualitative Risk Assessment	
General	Ensure good work practices are implemented Provide basic employe training to prevent/minimize exposures Use suitable eye protection. Use suitable chemically resistant gloves. Wear suitable coveralls to prevent exposure to the skin.
Product characteristics	
Physical state	liquid
Concentration in substance	100 %
Fugacity / Dustiness	medium
Frequency and duration of use	
Duration of activity	>4 hours (default)
Frequency of use	5 days / week
Human factors not influenced by risk management	
Exposed skin surface	480 cm^2
Other given operational conditions affecting workers exposure	
Location	indoors
Domain	industrial
Technical conditions and measures to control dispersion and exposure	
Local exhaust ventilation	yes (inhalation 90 %)
Conditions and measures related to personal protection, hygiene and health evaluation	
Protective gloves	No
Respiratory protection	no

7.7 Contributing Scenario (7) controlling industrial worker exposure for PROC 5

Name of contributing scenario	5 - Mixing or blending in batch processes (multistage and/or significant contact)
Scenario subtitle	Casting operations [CS32]; Mixing operations (open systems) [CS30]. Casting and mixing operations in (semi-) open containers. Examples are centrifugal casting, casting of polymer concrete and artificial marble and the manufacturing of SMC / BMC/ TMC, etc
Qualitative Risk Assessment	

General	Ensure good work practices are implemented Provide basic employe training to prevent/minimize exposures Use suitable eye protection. Use suitable chemically resistant gloves. Wear suitable coveralls to prevent exposure to the skin.
Product characteristics	
Physical state	liquid
Concentration in substance	5-25%
Fugacity / Dustiness	medium
Frequency and duration of use	
Duration of activity	>4 hours (default)
Frequency of use	5 days / week
Human factors not influenced by risk management	
Exposed skin surface	480 cm^2
Other given operational conditions affecting workers exposure	
Location	indoors
Domain	industrial
Technical conditions and measures to control dispersion and exposure	
Local exhaust ventilation	yes (inhalation 90 %)
Conditions and measures related to personal protection, hygiene and health evaluation	
Protective gloves	Gloves APF 5 80 %
Respiratory protection	no

7.8 Contributing Scenario (8) controlling industrial worker exposure for PROC 5

Name of contributing scenario	5 - Mixing or blending in batch processes (multistage and/or significant contact)
Scenario subtitle	General exposures (closed systems) [CS15]. Mixing liquid and solid components / into final formulated resin in blending vessel; Examples are gelcoat blending and compounding, formulation of repair putties, bonding pastes, chemical anchoring, etc
Qualitative Risk Assessment	
General	Put lids on containers immediately after use. Ensure good work practices are implemented Provide basic employe training to prevent/minimize exposures Use suitable eye protection. Use suitable chemically resistant gloves. Wear suitable coveralls to prevent exposure to the skin.
Product characteristics	
Physical state	liquid
Concentration in substance	100 %
Fugacity / Dustiness	medium
Frequency and duration of use	
Duration of activity	>4 hours (default)
Frequency of use	5 days / week
Human factors not influenced by risk management	
Exposed skin surface	480 cm^2
Other given operational conditions affecting workers exposure	
Location	indoors
Ventilation	enhanced (70%)
Domain	industrial
Technical conditions and measures to control dispersion and exposure	
Local exhaust ventilation	no

Conditions and measures related to personal protection, hygiene and health evaluation	
Protective gloves	Gloves APF 5 80 %
Respiratory protection	no
7.9 Contributing Scenario (9) controlling industrial worker exposure for PROC 3	
Name of contributing scenario	3 - Use in closed batch process (synthesis or formulation)
Scenario subtitle	Material transfers [CS3]; Automated process with (semi) closed systems [CS93]; Use in contained batch processes [CS37]. Resin injection and transfer processes, such as vacuüm infusion, RTM, impregnation of sewer relining sleeves
Qualitative Risk Assessment	
General	Put lids on containers immediately after use. Ensure good work practices are implemented Provide basic employe training to prevent/minimize exposures In case of potential exposure: Use suitable eye protection. Use suitable chemically resistant gloves.
Product characteristics	
Physical state	liquid
Concentration in substance	100 %
Fugacity / Dustiness	medium
Frequency and duration of use	
Duration of activity	>4 hours (default)
Frequency of use	5 days / week
Human factors not influenced by risk management	
Exposed skin surface	240 cm^2
Other given operational conditions affecting workers exposure	
Location	indoors
Ventilation	good (30%)
Domain	industrial
Technical conditions and measures to control dispersion and exposure	
Local exhaust ventilation	no
Conditions and measures related to personal protection, hygiene and health evaluation	
Protective gloves	Gloves APF 5 80 %
Respiratory protection	no
7.10 Contributing Scenario (10) controlling industrial worker exposure for PROC 14	
Name of contributing scenario	14 - Production of preparations or articles by tabletting, compression, extrusion, pelletisation
Scenario subtitle	Material transfers [CS3]; Production or preparation or articles by tabletting, compression, extrusion or pelletisation [CS100]; Treatment by heating [CS129]; Batch processes at elevated temperatures [CS136]. Processes where curing of UP / VE resins takes place at high temperature. Examples are pultrusion with injection dies and processing of SMC / BMC / TMC, etc
Qualitative Risk Assessment	
General	Ensure good work practices are implemented Provide basic employe training to prevent/minimize exposures In case of potential exposure: Use suitable eye protection. Use suitable chemically resistant gloves.
Product characteristics	
Physical state	liquid
Concentration in substance	5-25%
Fugacity / Dustiness	medium

Frequency and duration of use	
Duration of activity	>4 hours (default)
Frequency of use	5 days / week
Human factors not influenced by risk management	
Exposed skin surface	480 cm^2
Other given operational conditions affecting workers exposure	
Location	indoors
Ventilation	enhanced (70%)
Domain	industrial
Technical conditions and measures to control dispersion and exposure	
Local exhaust ventilation	no
Conditions and measures related to personal protection, hygiene and health evaluation	
Protective gloves	Gloves APF 5 80 %
Respiratory protection	no

7.11 Contributing Scenario (11) controlling industrial worker exposure for PROC 3

Name of contributing scenario	3 - Use in closed batch process (synthesis or formulation)
Scenario subtitle	Material transfers [CS3]. Product delivery/storage - delivery of bulk and packaged products - outdoor / indoor
Qualitative Risk Assessment	
General	Ensure good work practices are implemented Provide basic employe training to prevent/minimize exposures In case of potential exposure: Use suitable eye protection. Use suitable chemically resistant gloves.
Product characteristics	
Physical state	liquid
Concentration in substance	100 %
Fugacity / Dustiness	medium
Frequency and duration of use	
Duration of activity	>4 hours (default)
Frequency of use	5 days / week
Human factors not influenced by risk management	
Exposed skin surface	240 cm^2
Other given operational conditions affecting workers exposure	
Location	indoors
Ventilation	good (30%)
Domain	industrial
Technical conditions and measures to control dispersion and exposure	
Local exhaust ventilation	no
Conditions and measures related to personal protection, hygiene and health evaluation	
Protective gloves	Gloves APF 5 80 %
Respiratory protection	no

7.12 Contributing Scenario (12) controlling industrial worker exposure for PROC 5

Name of contributing scenario	5 - Mixing or blending in batch processes (multistage and/or significant contact)
Scenario subtitle	Drum/batch transfers [CS8]; Pouring from small containers [CS9]; Transfer from/pouring from containers [CS22]; Mixing operations (open systems) [CS30]. Loading of mixing equipment; Preparation of material for application; (liquid products) - batch, indoor
Qualitative Risk Assessment	
General	Put lids on containers immediately after use. Ensure good work practices are implemented Provide basic employe training to prevent/minimize exposures Use suitable eye protection.

	Use suitable chemically resistant gloves. Wear suitable coveralls to prevent exposure to the skin.
Product characteristics	
Physical state	liquid
Concentration in substance	100 %
Fugacity / Dustiness	medium
Frequency and duration of use	
Duration of activity	>4 hours (default)
Frequency of use	5 days / week
Human factors not influenced by risk management	
Exposed skin surface	480 cm^2
Other given operational conditions affecting workers exposure	
Location	indoors
Domain	industrial
Technical conditions and measures to control dispersion and exposure	
Local exhaust ventilation	yes (inhalation 90 %)
Conditions and measures related to personal protection, hygiene and health evaluation	
Protective gloves	Gloves APF 5 80 %
Respiratory protection	no
7.13 Contributing Scenario (13) controlling industrial worker exposure for PROC 8A	
Name of contributing scenario	8a - Transfer of chemicals from/to vessels/ large containers at non dedicated facilities
Scenario subtitle	Equipment maintenance [CS5]; Maintenance of small items [CS18]. Equipment cleaning and maintenance, open indoor
Qualitative Risk Assessment	
General	Ensure good work practices are implemented Provide basic employe training to prevent/minimize exposures Use suitable eye protection. Use suitable chemically resistant gloves. Wear suitable coveralls to prevent exposure to the skin.
Product characteristics	
Physical state	liquid
Concentration in substance	100 %
Fugacity / Dustiness	medium
Frequency and duration of use	
Duration of activity	>4 hours (default)
Frequency of use	5 days / week
Human factors not influenced by risk management	
Exposed skin surface	960 cm^2
Other given operational conditions affecting workers exposure	
Location	indoors
Domain	industrial
Technical conditions and measures to control dispersion and exposure	
Local exhaust ventilation	no
Conditions and measures related to personal protection, hygiene and health evaluation	
Protective gloves	Gloves APF 5 80 %
Respiratory protection	no
Local exhaust ventilation	inhalation: 70 % *(justification: Use local exhaust ventilation with adequate effectiveness)*

7.14 Contributing Scenario (14) controlling industrial worker exposure for PROC 15	
Name of contributing scenario	15 - Use of laboratory reagents in small scale laboratories
Scenario subtitle	Laboratory activities [CS36]. Quality control work of samples from blending vessel; R&D work including handling of samples from 1 kg to 1 drum
Qualitative Risk Assessment	
General	Ensure good work practices are implemented Provide basic employe training to prevent/minimize exposures In case of potential exposure: Use suitable eye protection. Use suitable chemically resistant gloves.
Product characteristics	
Physical state	liquid
Concentration in substance	100 %
Fugacity / Dustiness	medium
Frequency and duration of use	
Duration of activity	>4 hours (default)
Frequency of use	5 days / week
Human factors not influenced by risk management	
Exposed skin surface	240 cm^2
Other given operational conditions affecting workers exposure	
Location	indoors
Domain	industrial
Technical conditions and measures to control dispersion and exposure	
Local exhaust ventilation	no
Conditions and measures related to personal protection, hygiene and health evaluation	
Protective gloves	Gloves APF 5 80 %
Respiratory protection	no

7.15 Contributing Scenario (15) controlling industrial worker exposure for PROC 8A	
Name of contributing scenario	8a - Transfer of chemicals from/to vessels/ large containers at non dedicated facilities
Scenario subtitle	Disposal of wastes [CS28]. Handling of non cured waste; Waste management / handling and storage of waste for removal for off-site treatment or for on-site treatment like incineration and/or biological waste water treatment
Qualitative Risk Assessment	
General	Put lids on containers immediately after use. Contain and dispose of waste according to local regulations Ensure good work practices are implemented Provide basic employe training to prevent/minimize exposures Use suitable eye protection. Use suitable chemically resistant gloves. Wear suitable coveralls to prevent exposure to the skin.
Product characteristics	
Physical state	liquid
Concentration in substance	100 %
Fugacity / Dustiness	medium
Frequency and duration of use	
Duration of activity	>4 hours (default)
Frequency of use	5 days / week
Human factors not influenced by risk management	
Exposed skin surface	960 cm^2
Other given operational conditions affecting workers exposure	
Location	indoors

Domain	industrial
Technical conditions and measures to control dispersion and exposure	
Local exhaust ventilation	yes (inhalation 90 %)
Conditions and measures related to personal protection, hygiene and health evaluation	
Protective gloves	Gloves APF 5 80 %
Respiratory protection	no

Scenario 8: FRP manufacturing in a professional setting, using UP/VE resins and/or formulated resins (gelcoat, bonding paste, putty etc.) (ES8)

This scenario is described by the following combinations of use descriptors. The corresponding contributing scenarios are described in the respective subchapters.

An overall exposure scenario may be described by a number of contributing scenarios which may be subdivided into environmental exposure, worker exposure and consumer exposure.

The following scenarios contribute to the scenario *FRP manufacturing in a professional setting, using UP/VE resins and/or formulated resins (gelcoat, bonding paste, putty etc.)*.

Table 8. Description of ES 8

Free short title	FRP manufacturing in a professional setting, using UP/VE resins and/or formulated resins (gelcoat, bonding paste, putty etc.) (ES8)
Systematic title based on use descriptor	ERC 8E; PROC 10, 11, 5, 4, 3, 8A
Name of contributing environmental scenario and corresponding ERC	ERC 8e Wide dispersive outdoor use of reactive substances in open systems
Name(s) of contributing worker scenarios and corresponding PROCs	PROC 10 - Roller application or brushing PROC 11 - Non industrial spraying PROC 5 - Mixing or blending in batch processes (multistage and/or significant contact) PROC 4 - Use in batch and other process (synthesis) where opportunity for exposure arises PROC 3 - Use in closed batch process (synthesis or formulation) PROC 8a - Transfer of chemicals from/to vessels/ large containers at non dedicated facilities

8.1 Contributing Scenario (1) controlling environmental exposure for ERC 8E

Operational conditions	
Annual European tonnage	2.42E6 to/year
Daily amount used at site	4.83E5 kg/day
Release times per year	300 days/year *(justification: Continous production)*
Local freshwater dilution factor	10
Local marine water dilution factor	100
Release fraction to air from process	0.102 %
Release fraction to wastewater from process	0.000012 %
Release fraction to soil from process	0 %
Fraction tonnage to region	10 %
Fraction used at main source	60 %
STP	yes
River flow rate	18000 m^3/day
Municipal sewage treatment plant discharge	2000000 L/day
Other modified EUSES values	
Fraction released to agricultural soil (Femis.agric)	0 % *(justification: No direct release to soil (EU Risk Assessment Report on Styrene,European Communities, 2002))*
Fraction released to industrial soil (Femis.ind)	0 % *(justification: No direct release to soil (EU Risk Assessment Report on Styrene,European Communities, 2002))*

Fraction released to waste water (Femis.water)	0.000012 % *(justification: EU Risk Assessment Report, 2002)*
Fraction released to air (Femis.air)	0.102 % *(justification: EU Risk Assessment Report, 2002)*
Fraction used at main source	60 % *(justification: Value adopted to account for worst-case European manufacturing site)*
Fraction of emission directed to water by local STP (Fstp.water)	0.081 - *(justification: Efficiency STP 91.9%)*

8.2 Contributing Scenario (2) controlling professional worker exposure for PROC 10

Name of contributing scenario	10 - Roller application or brushing
Scenario subtitle	Rolling, Brushing [CS51]; Roller, spreader, flow application [CS98] All open mould applications where resins is applied by brushing, rolling and other low energy spreading operations; Examples are handlamination, gelcoatbrushing, semi-continuous production of flat panels and laminates
Qualitative Risk Assessment	
General	Use long handled brushes and rollers where possible Ensure good work practices are implemented Provide basic employe training to prevent/minimize exposures Use suitable eye protection. Use suitable chemically resistant gloves. Wear suitable coveralls to prevent exposure to the skin.
Product characteristics	
Physical state	liquid
Concentration in substance	100 %
Fugacity / Dustiness	medium
Frequency and duration of use	
Duration of activity	>4 hours (default)
Frequency of use	5 days / week
Human factors not influenced by risk management	
Exposed skin surface	960 cm^2
Other given operational conditions affecting workers exposure	
Location	indoors
Ventilation	good (30%)
Domain	professional
Technical conditions and measures to control dispersion and exposure	
Local exhaust ventilation	no
Conditions and measures related to personal protection, hygiene and health evaluation	
Protective gloves	Gloves APF 5 80 %
Respiratory protection	90 %

8.3 Contributing Scenario (3) controlling professional worker exposure for PROC 11

Name of contributing scenario	11 - Non industrial spraying
Scenario subtitle	Spraying [CS10]; Spraying (manually) [CS97] All open mould applications where resins is applied by manual spraying in an open work environement. Examples are spray lamination, gelcoat spraying and “chop-hoop” filament winding
Qualitative Risk Assessment	
General	Keep people not involved in the activity, away from the operation Ensure good work practices are implemented Provide basic employe training to prevent/minimize exposures Use suitable eye protection. Wear suitable face shield Wear suitable coveralls to prevent exposure to the skin. Wear chemically resistant gloves in combination with intensive management supervision control.
Product characteristics	
Physical state	liquid
Concentration in substance	100 %

Fugacity / Dustiness	medium
Frequency and duration of use	
Duration of activity	1 - 4 hours
Frequency of use	5 days / week
Human factors not influenced by risk management	
Exposed skin surface	1,500 cm^2
Other given operational conditions affecting workers exposure	
Location	indoors
Ventilation	good (30%)
Domain	professional
Technical conditions and measures to control dispersion and exposure	
Local exhaust ventilation	no
Conditions and measures related to personal protection, hygiene and health evaluation	
Protective gloves	Gloves APF 5 80 %
Respiratory protection	95 %

8.4 Contributing Scenario (4) controlling professional worker exposure for PROC 10

Name of contributing scenario	10 - Roller application or brushing
Scenario subtitle	Dipping, immersion and pouring [CS4]; Rolling, Brushing [CS51]; Roller, spreader, flow application [CS98] Application of repair putties; Application of bonding pastes / adhesives.
Qualitative Risk Assessment	
General	Ensure good work practices are implemented Provide basic employe training to prevent/minimize exposures Use suitable eye protection. Use suitable chemically resistant gloves. Wear suitable coveralls to prevent exposure to the skin.
Product characteristics	
Physical state	liquid
Concentration in substance	5-25%
Fugacity / Dustiness	medium
Frequency and duration of use	
Duration of activity	>4 hours (default)
Frequency of use	5 days / week
Human factors not influenced by risk management	
Exposed skin surface	960 cm^2
Other given operational conditions affecting workers exposure	
Location	indoors
Ventilation	good (30%)
Domain	professional
Technical conditions and measures to control dispersion and exposure	

Local exhaust ventilation	no
Conditions and measures related to personal protection, hygiene and health evaluation	
Protective gloves	Gloves APF 5 80 %
Respiratory protection	90 %

8.5 Contributing Scenario (5) controlling professional worker exposure for PROC 10

Name of contributing scenario	10 - Roller application or brushing
Scenario subtitle	Dipping, immersion and pouring [CS4]; Rolling, Brushing [CS51]; Roller, spreader, flow application [CS98] Application of floorings, mastics, coatings, castings
Qualitative Risk Assessment	
General	Ensure good work practices are implemented Provide basic employe training to prevent/minimize exposures Use suitable eye protection. Use suitable chemically resistant gloves. Wear suitable coveralls to prevent exposure to the skin.
Product characteristics	
Physical state	liquid
Concentration in substance	100 %
Fugacity / Dustiness	medium
Frequency and duration of use	
Duration of activity	>4 hours (default)
Frequency of use	5 days / week
Human factors not influenced by risk management	
Exposed skin surface	960 cm^2
Other given operational conditions affecting workers exposure	
Location	indoors
Ventilation	good (30%)
Domain	professional
Technical conditions and measures to control dispersion and exposure	
Local exhaust ventilation	no
Conditions and measures related to personal protection, hygiene and health evaluation	
Protective gloves	Gloves APF 5 80 %
Respiratory protection	90 %

8.6 Contributing Scenario (6) controlling professional worker exposure for PROC 5

Name of contributing scenario	5 - Mixing or blending in batch processes (multistage and/or significant contact)

Scenario subtitle	Material transfers [CS3]; Pouring from small containers [CS9]. Preparation of material for application (liquids) - transfer of material from one container to another; Formulating / blending resins, gelcoats, bonding pastes, putties etc. in blending vessels
Qualitative Risk Assessment	
General	Use drum pumps. Put lids on containers immediately after use. Ensure good work practices are implemented Provide basic employe training to prevent/minimize exposures Use suitable eye protection. Use suitable chemically resistant gloves. Wear suitable coveralls to prevent exposure to the skin.
Product characteristics	
Physical state	liquid
Concentration in substance	100 %
Fugacity / Dustiness	medium
Frequency and duration of use	
Duration of activity	>4 hours (default)
Frequency of use	5 days / week
Human factors not influenced by risk management	
Exposed skin surface	480 cm^2
Other given operational conditions affecting workers exposure	
Location	indoors
Ventilation	good (30%)
Domain	professional
Technical conditions and measures to control dispersion and exposure	
Local exhaust ventilation	no
Conditions and measures related to personal protection, hygiene and health evaluation	
Protective gloves	Gloves APF 5 80 %
Respiratory protection	90 %

8.7 Contributing Scenario (7) controlling professional worker exposure for PROC 4

Name of contributing scenario	4 - Use in batch and other process (synthesis) where opportunity for exposure arises
Scenario subtitle	Use in contained batch processes [CS37]. Sewer relining operation
Qualitative Risk Assessment	

General	Ensure good work practices are implemented Provide basic employe training to prevent/minimize exposures Use suitable eye protection. Use suitable chemically resistant gloves. Wear suitable coveralls to prevent exposure to the skin.
Product characteristics	
Physical state	liquid
Concentration in substance	100 %
Fugacity / Dustiness	medium
Frequency and duration of use	
Duration of activity	>4 hours (default)
Frequency of use	5 days / week
Human factors not influenced by risk management	
Exposed skin surface	480 cm^2
Other given operational conditions affecting workers exposure	
Location	outdoors (30%)
Domain	professional
Technical conditions and measures to control dispersion and exposure	
Local exhaust ventilation	no
Conditions and measures related to personal protection, hygiene and health evaluation	
Protective gloves	Gloves APF 5 80 %
Respiratory protection	90 %

8.8 Contributing Scenario (8) controlling professional worker exposure for PROC 3

Name of contributing scenario	3 - Use in closed batch process (synthesis or formulation)
Scenario subtitle	Use in contained batch processes [CS37]. Application of chemical anchoring
Qualitative Risk Assessment	
General	Ensure good work practices are implemented Provide basic employe training to prevent/minimize exposures In case of potential exposure: Use suitable eye protection. Use suitable chemically resistant gloves.
Product characteristics	
Physical state	liquid
Concentration in substance	5-25%
Fugacity / Dustiness	medium
Frequency and duration of use	
Duration of activity	>4 hours (default)

Frequency of use	5 days / week
Human factors not influenced by risk management	
Exposed skin surface	240 cm^2
Other given operational conditions affecting workers exposure	
Location	outdoors (30%)
Domain	professional
Technical conditions and measures to control dispersion and exposure	
Local exhaust ventilation	no
Conditions and measures related to personal protection, hygiene and health evaluation	
Protective gloves	Gloves APF 5 80 %
Respiratory protection	no

8.9 Contributing Scenario (9) controlling professional worker exposure for PROC 8A

Name of contributing scenario	8a - Transfer of chemicals from/to vessels/ large containers at non dedicated facilities
Scenario subtitle	Equipment maintenance [CS5]; Maintenance of small items [CS18]. Equipment cleaning and maintenance, open indoor
Qualitative Risk Assessment	
General	Ensure good work practices are implemented Provide basic employe training to prevent/minimize exposures Use suitable eye protection. Use suitable chemically resistant gloves. Wear suitable coveralls to prevent exposure to the skin.
Product characteristics	
Physical state	liquid
Concentration in substance	100 %
Fugacity / Dustiness	medium
Frequency and duration of use	
Duration of activity	15 mins to 1 hour
Frequency of use	5 days / week
Human factors not influenced by risk management	
Exposed skin surface	960 cm^2
Other given operational conditions affecting workers exposure	
Location	indoors
Ventilation	good (30%)
Domain	professional
Technical conditions and measures to control dispersion and exposure	
Local exhaust ventilation	no

Conditions and measures related to personal protection, hygiene and health evaluation	
Protective gloves	Gloves APF 5 80 %
Respiratory protection	no

8.10 Contributing Scenario (10) controlling professional worker exposure for PROC 8A

Name of contributing scenario	8a - Transfer of chemicals from/to vessels/ large containers at non dedicated facilities
Scenario subtitle	Disposal of wastes [CS28]. Handling of non cured waste; Waste management / handling and storage of waste for removal for off-site treatment or for on-site treatment like incineration and/or biological waste water treatment
Qualitative Risk Assessment	
General	Dispose of empty containers and wastes safely Ensure good work practices are implemented Provide basic employe training to prevent/minimize exposures Use suitable eye protection. Use suitable chemically resistant gloves. Wear suitable coveralls to prevent exposure to the skin.
Product characteristics	
Physical state	liquid
Concentration in substance	100 %
Fugacity / Dustiness	medium
Frequency and duration of use	
Duration of activity	15 mins to 1 hour
Frequency of use	5 days / week
Human factors not influenced by risk management	
Exposed skin surface	960 cm^2
Other given operational conditions affecting workers exposure	
Location	indoors
Ventilation	good (30%)
Domain	professional
Technical conditions and measures to control dispersion and exposure	
Local exhaust ventilation	no
Conditions and measures related to personal protection, hygiene and health evaluation	
Protective gloves	Gloves APF 5 80 %
Respiratory protection	no

Scenario 9: Production of Styrene Butadiene Rubber (SBR) (ES9)

This scenario is described by the following combinations of use descriptors. The corresponding contributing scenarios are described in the respective subchapters.

An overall exposure scenario may be described by a number of contributing scenarios which may be subdivided into environmental exposure, worker exposure and consumer exposure.
The following scenarios contribute to the scenario *Production of Styrene Butadiene Rubber (SBR)*.
Table 9. Description of ES 9

Free short title	Production of Styrene Butadiene Rubber (SBR) (ES9)
Systematic title based on use descriptor	ERC 6C; PROC 8B, 2, 3, 8A, 15, 9
Name of contributing environmental scenario and corresponding ERC	ERC 6c Production of plastics
Name(s) of contributing worker scenarios and corresponding PROCs	PROC 8b - Transfer of chemicals from/to vessels/ large containers at dedicated facilities PROC 2 - Use in closed, continuous process with occasional controlled exposure PROC 3 - Use in closed batch process (synthesis or formulation) PROC 8a - Transfer of chemicals from/to vessels/ large containers at non dedicated facilities PROC 15 - Use of laboratory reagents in small scale laboratories PROC 9 - Transfer of chemicals into small containers (dedicated filling line)
1 Contributing Scenario (1) controlling environmental exposure for ERC 6C	
Operational conditions	
Annual European tonnage	2.42E6 to/year
Daily amount used at site	4.83E5 kg/day
Release times per year	300 days/year *(justification: Continous production)*
Local freshwater dilution factor	10
Local marine water dilution factor	100
Release fraction to air from process	0.102 %
Release fraction to wastewater from process	0.000012 %
Release fraction to soil from process	0 %
Fraction tonnage to region	10 %
Fraction used at main source	60 %
STP	yes
River flow rate	18000 m^3/day
Municipal sewage treatment plant discharge	2000000 L/day
Other modified EUSES values	
Fraction released to agricultural soil (Femis.agric)	0 % *(justification: No direct release to soil (EU Risk Assessment Report on Styrene,European Communities, 2002))*
Fraction released to industrial soil (Femis.ind)	0 % *(justification: No direct release to soil (EU Risk Assessment Report on Styrene,European Communities, 2002))*
Fraction released to waste water (Femis.water)	0.000012 % *(justification: EU Risk Assessment Report, 2002)*
Fraction released to air (Femis.air)	0.102 % *(justification: EU Risk Assessment Report, 2002)*
Fraction used at main source	60 % *(justification: Value adopted to account for worst-case European manufacturing site)*
Fraction of emission directed to water by local STP (Fstp.water)	0.081 - *(justification: Efficiency STP 91.9%)*
2 Contributing Scenario (2) controlling industrial worker exposure for PROC 8B	
Name of contributing scenario	8b - Transfer of chemicals from/to vessels/ large containers at dedicated facilities
Scenario subtitle	Material transfers [CS3]. Loading tank storage from road, rail or boat transport
Qualitative Risk Assessment	
General	Clear transfer lines prior to de-coupling Ensure good work practices are implemented Provide basic employe training to prevent/minimize exposures In case of potential exposure: Use suitable eye protection.

	Use suitable chemically resistant gloves.
Product characteristics	
Physical state	liquid
Concentration in substance	100 %
Fugacity / Dustiness	medium
Frequency and duration of use	
Duration of activity	15 mins to 1 hour
Frequency of use	5 days / week
Human factors not influenced by risk management	
Exposed skin surface	960 cm^2
Other given operational conditions affecting workers exposure	
Location	indoors
Domain	industrial
Technical conditions and measures to control dispersion and exposure	
Local exhaust ventilation	no
Conditions and measures related to personal protection, hygiene and health evaluation	
Protective gloves	No
Respiratory protection	no
3 Contributing Scenario (3) controlling industrial worker exposure for PROC 2	
Name of contributing scenario	2 - Use in closed, continuous process with occasional controlled exposure
Scenario subtitle	Material transfers [CS3]. Styrene Storage in tanks
Qualitative Risk Assessment	
General	Ensure good work practices are implemented Provide basic employe training to prevent/minimize exposures In case of potential exposure: Use suitable eye protection. Use suitable chemically resistant gloves.
Product characteristics	
Physical state	liquid
Concentration in substance	100 %
Fugacity / Dustiness	medium
Frequency and duration of use	
Duration of activity	>4 hours (default)
Frequency of use	5 days / week
Human factors not influenced by risk management	
Exposed skin surface	480 cm^2
Other given operational conditions affecting workers exposure	
Location	indoors
Domain	industrial
Technical conditions and measures to control dispersion and exposure	
Local exhaust ventilation	no
Conditions and measures related to personal protection, hygiene and health evaluation	
Protective gloves	No
Respiratory protection	no
4 Contributing Scenario (4) controlling industrial worker exposure for PROC 3	
Name of contributing scenario	3 - Use in closed batch process (synthesis or formulation)
Scenario subtitle	Material transfers [CS3]. Charging reactors via pipeline
Qualitative Risk Assessment	

General	Ensure good work practices are implemented Provide basic employe training to prevent/minimize exposures In case of potential exposure: Use suitable eye protection. Use suitable chemically resistant gloves.
Product characteristics	
Physical state	liquid
Concentration in substance	100 %
Fugacity / Dustiness	medium
Frequency and duration of use	
Duration of activity	>4 hours (default)
Frequency of use	5 days / week
Human factors not influenced by risk management	
Exposed skin surface	240 cm^2
Other given operational conditions affecting workers exposure	
Location	indoors
Ventilation	good (30%)
Domain	industrial
Technical conditions and measures to control dispersion and exposure	
Local exhaust ventilation	no
Conditions and measures related to personal protection, hygiene and health evaluation	
Protective gloves	No
Respiratory protection	no
5 Contributing Scenario (5) controlling industrial worker exposure for PROC 3	
Name of contributing scenario	3 - Use in closed batch process (synthesis or formulation)
Scenario subtitle	Batch process [CS55]. Polymerisation reactor
Qualitative Risk Assessment	
General	Ensure good work practices are implemented Provide basic employe training to prevent/minimize exposures In case of potential exposure: Use suitable eye protection. Use suitable chemically resistant gloves.
Product characteristics	
Physical state	liquid
Concentration in substance	100 %
Fugacity / Dustiness	medium
Frequency and duration of use	
Duration of activity	>4 hours (default)
Frequency of use	5 days / week
Human factors not influenced by risk management	
Exposed skin surface	240 cm^2
Other given operational conditions affecting workers exposure	
Location	indoors
Ventilation	good (30%)
Domain	industrial
Technical conditions and measures to control dispersion and exposure	
Local exhaust ventilation	no
Conditions and measures related to personal protection, hygiene and health evaluation	
Protective gloves	No

Respiratory protection	no
6 Contributing Scenario (6) controlling industrial worker exposure for PROC 3	
Name of contributing scenario	3 - Use in closed batch process (synthesis or formulation)
Scenario subtitle	Batch process [CS55]. Vacuum steam distillation
Qualitative Risk Assessment	
General	Ensure good work practices are implemented Provide basic employe training to prevent/minimize exposures In case of potential exposure: Use suitable eye protection. Use suitable chemically resistant gloves.
Product characteristics	
Physical state	liquid
Concentration in substance	100 %
Fugacity / Dustiness	medium
Frequency and duration of use	
Duration of activity	>4 hours (default)
Frequency of use	5 days / week
Human factors not influenced by risk management	
Exposed skin surface	240 cm^2
Other given operational conditions affecting workers exposure	
Location	indoors
Ventilation	good (30%)
Domain	industrial
Technical conditions and measures to control dispersion and exposure	
Local exhaust ventilation	no
Conditions and measures related to personal protection, hygiene and health evaluation	
Protective gloves	No
Respiratory protection	no
7 Contributing Scenario (7) controlling industrial worker exposure for PROC 3	
Name of contributing scenario	3 - Use in closed batch process (synthesis or formulation)
Scenario subtitle	Batch process [CS55]. Coagulation reactor
Qualitative Risk Assessment	
General	Ensure good work practices are implemented Provide basic employe training to prevent/minimize exposures In case of potential exposure: Use suitable eye protection. Use suitable chemically resistant gloves.
Product characteristics	
Physical state	liquid
Concentration in substance	100 %
Fugacity / Dustiness	medium
Frequency and duration of use	
Duration of activity	>4 hours (default)
Frequency of use	5 days / week
Human factors not influenced by risk management	
Exposed skin surface	240 cm^2
Other given operational conditions affecting workers exposure	
Location	indoors
Ventilation	good (30%)

Domain	industrial
Technical conditions and measures to control dispersion and exposure	
Local exhaust ventilation	no
Conditions and measures related to personal protection, hygiene and health evaluation	
Protective gloves	No
Respiratory protection	no
8 Contributing Scenario (8) controlling industrial worker exposure for PROC 3	
Name of contributing scenario	3 - Use in closed batch process (synthesis or formulation)
Scenario subtitle	Batch process [CS55]. Drying tank
Qualitative Risk Assessment	
General	Ensure good work practices are implemented Provide basic employe training to prevent/minimize exposures In case of potential exposure: Use suitable eye protection. Use suitable chemically resistant gloves.
Product characteristics	
Physical state	liquid
Concentration in substance	100 %
Fugacity / Dustiness	medium
Frequency and duration of use	
Duration of activity	>4 hours (default)
Frequency of use	5 days / week
Human factors not influenced by risk management	
Exposed skin surface	240 cm^2
Other given operational conditions affecting workers exposure	
Location	indoors
Ventilation	good (30%)
Domain	industrial
Technical conditions and measures to control dispersion and exposure	
Local exhaust ventilation	no
Conditions and measures related to personal protection, hygiene and health evaluation	
Protective gloves	No
Respiratory protection	no
9 Contributing Scenario (9) controlling industrial worker exposure for PROC 3	
Name of contributing scenario	3 - Use in closed batch process (synthesis or formulation)
Scenario subtitle	Material transfers [CS3]. Recycling styrene from distillator to reactor via pipeline
Qualitative Risk Assessment	
General	Ensure good work practices are implemented Provide basic employe training to prevent/minimize exposures In case of potential exposure: Use suitable eye protection. Use suitable chemically resistant gloves.
Product characteristics	
Physical state	liquid
Concentration in substance	100 %
Fugacity / Dustiness	medium
Frequency and duration of use	
Duration of activity	>4 hours (default)
Frequency of use	5 days / week
Human factors not influenced by risk management	
Exposed skin surface	240 cm^2
Other given operational conditions affecting workers exposure	

Location	indoors
Ventilation	good (30%)
Domain	industrial
Technical conditions and measures to control dispersion and exposure	
Local exhaust ventilation	no
Conditions and measures related to personal protection, hygiene and health evaluation	
Protective gloves	No
Respiratory protection	no
10 Contributing Scenario (10) controlling industrial worker exposure for PROC 8A	
Name of contributing scenario	8a - Transfer of chemicals from/to vessels/ large containers at non dedicated facilities
Scenario subtitle	Process sampling [CS2]. Sampling from reactors
Qualitative Risk Assessment	
General	Ensure good work practices are implemented Provide basic employe training to prevent/minimize exposures Use suitable eye protection. Use suitable chemically resistant gloves. Wear suitable coveralls to prevent exposure to the skin.
Product characteristics	
Physical state	liquid
Concentration in substance	100 %
Fugacity / Dustiness	medium
Frequency and duration of use	
Duration of activity	>4 hours (default)
Frequency of use	5 days / week
Human factors not influenced by risk management	
Exposed skin surface	960 cm^2
Other given operational conditions affecting workers exposure	
Location	indoors
Domain	industrial
Technical conditions and measures to control dispersion and exposure	
Local exhaust ventilation	no
Conditions and measures related to personal protection, hygiene and health evaluation	
Protective gloves	No
Respiratory protection	no
Use a sampling system designed to control exposure	inhalation: 80 % *(justification: Use a sampling system designed to control exposure)*
11 Contributing Scenario (11) controlling industrial worker exposure for PROC 15	
Name of contributing scenario	15 - Use of laboratory reagents in small scale laboratories
Scenario subtitle	Laboratory activities [CS36]. Laboratory - Quality Control
Qualitative Risk Assessment	
General	Ensure good work practices are implemented Provide basic employe training to prevent/minimize exposures In case of potential exposure: Use suitable eye protection. Use suitable chemically resistant gloves.
Product characteristics	
Physical state	liquid
Concentration in substance	100 %
Fugacity / Dustiness	medium
Frequency and duration of use	
Duration of activity	>4 hours (default)
Frequency of use	5 days / week
Human factors not influenced by risk management	

Exposed skin surface	240 cm^2
Other given operational conditions affecting workers exposure	
Location	indoors
Domain	industrial
Technical conditions and measures to control dispersion and exposure	
Local exhaust ventilation	no
Conditions and measures related to personal protection, hygiene and health evaluation	
Protective gloves	No
Respiratory protection	no
12 Contributing Scenario (12) controlling industrial worker exposure for PROC 9	
Name of contributing scenario	9 - Transfer of chemicals into small containers (dedicated filling line)
Scenario subtitle	Small package filling [CS7]. Small package filling - Packaging of product
Product characteristics	
Physical state	liquid
Concentration in substance	1-5%
Fugacity / Dustiness	medium
Frequency and duration of use	
Duration of activity	>4 hours (default)
Frequency of use	5 days / week
Human factors not influenced by risk management	
Exposed skin surface	480 cm^2
Other given operational conditions affecting workers exposure	
Location	indoors
Domain	industrial
Technical conditions and measures to control dispersion and exposure	
Local exhaust ventilation	no
Conditions and measures related to personal protection, hygiene and health evaluation	
Protective gloves	No
Respiratory protection	no
13 Contributing Scenario (13) controlling industrial worker exposure for PROC 8B	
Name of contributing scenario	8b - Transfer of chemicals from/to vessels/ large containers at dedicated facilities
Scenario subtitle	Equipment maintenance [CS5]. Manufacturing equipment maintenance: opening and cleaning manufacturing equipment for maintenance purposes
Qualitative Risk Assessment	
General	Ensure good work practices are implemented Provide basic employe training to prevent/minimize exposures In case of potential exposure: Use suitable eye protection. Use suitable chemically resistant gloves.
Product characteristics	
Physical state	liquid
Concentration in substance	100 %
Fugacity / Dustiness	medium
Frequency and duration of use	
Duration of activity	15 mins to 1 hour
Frequency of use	5 days / week
Human factors not influenced by risk management	

Exposed skin surface	960 cm^2
Other given operational conditions affecting workers exposure	
Location	indoors
Domain	industrial
Technical conditions and measures to control dispersion and exposure	
Local exhaust ventilation	no
Conditions and measures related to personal protection, hygiene and health evaluation	
Protective gloves	No
Respiratory protection	no
14 Contributing Scenario (14) controlling industrial worker exposure for PROC 8B	
Name of contributing scenario	8b - Transfer of chemicals from/to vessels/ large containers at dedicated facilities
Scenario subtitle	Bulk transfers [CS14]. Finished product Loading of road tanker, railcar, container
Product characteristics	
Physical state	liquid
Concentration in substance	1-5%
Fugacity / Dustiness	medium
Frequency and duration of use	
Duration of activity	>4 hours (default)
Frequency of use	5 days / week
Human factors not influenced by risk management	
Exposed skin surface	960 cm^2
Other given operational conditions affecting workers exposure	
Location	indoors
Domain	industrial
Technical conditions and measures to control dispersion and exposure	
Local exhaust ventilation	no
Conditions and measures related to personal protection, hygiene and health evaluation	
Protective gloves	No
Respiratory protection	no
15 Contributing Scenario (15) controlling industrial worker exposure for PROC 2	
Name of contributing scenario	2 - Use in closed, continuous process with occasional controlled exposure
Scenario subtitle	Material transfers [CS3]. Waste management : recovery using condensation or adsorption/ desorption processes
Qualitative Risk Assessment	
General	Ensure good work practices are implemented Provide basic employe training to prevent/minimize exposures In case of potential exposure: Use suitable eye protection. Use suitable chemically resistant gloves.
Product characteristics	
Physical state	liquid
Concentration in substance	100 %
Fugacity / Dustiness	medium
Frequency and duration of use	
Duration of activity	>4 hours (default)
Frequency of use	5 days / week
Human factors not influenced by risk management	
Exposed skin surface	480 cm^2
Other given operational conditions affecting workers exposure	
Location	indoors
Domain	industrial
Technical conditions and measures to control dispersion and exposure	

Local exhaust ventilation	no
Conditions and measures related to personal protection, hygiene and health evaluation	
Protective gloves	No
Respiratory protection	no
16 Contributing Scenario (16) controlling industrial worker exposure for PROC 8B	
Name of contributing scenario	8b - Transfer of chemicals from/to vessels/ large containers at dedicated facilities
Scenario subtitle	Material transfers [CS3]. Waste management : transfer of process wastes to storage containers: off-line in workplace
Qualitative Risk Assessment	
General	Ensure good work practices are implemented Provide basic employe training to prevent/minimize exposures In case of potential exposure: Use suitable eye protection. Use suitable chemically resistant gloves.
Product characteristics	
Physical state	liquid
Concentration in substance	100 %
Fugacity / Dustiness	medium
Frequency and duration of use	
Duration of activity	15 mins to 1 hour
Frequency of use	5 days / week
Human factors not influenced by risk management	
Exposed skin surface	960 cm^2
Other given operational conditions affecting workers exposure	
Location	indoors
Domain	industrial
Technical conditions and measures to control dispersion and exposure	
Local exhaust ventilation	no
Conditions and measures related to personal protection, hygiene and health evaluation	
Protective gloves	No
Respiratory protection	no

Scenario 10: Production of Styrene Butadiene Latex (SBL) (ES10)

This scenario is described by the following combinations of use descriptors. The corresponding contributing scenarios are described in the respective subchapters.

An overall exposure scenario may be described by a number of contributing scenarios which may be subdivided into environmental exposure, worker exposure and consumer exposure.

The following scenarios contribute to the scenario *Production of Styrene Butadiene Latex (SBL)*.

Table 10. Description of ES 10

Free short title	Production of Styrene Butadiene Latex (SBL) (ES10)
Systematic title based on use descriptor	ERC 6C; PROC 8B, 2, 3, 8A, 15, 9
Name of contributing environmental scenario and corresponding ERC	ERC 6c Production of plastics
Name(s) of contributing worker scenarios and corresponding PROCs	PROC 8b - Transfer of chemicals from/to vessels/ large containers at dedicated facilities PROC 2 - Use in closed, continuous process with occasional controlled exposure PROC 3 - Use in closed batch process (synthesis or formulation) PROC 8a - Transfer of chemicals from/to vessels/ large containers at non dedicated facilities PROC 15 - Use of laboratory reagents in small scale laboratories PROC 9 - Transfer of chemicals into small containers (dedicated filling line)
10.1 Contributing Scenario (1) controlling environmental exposure for ERC 6C	
Operational conditions	
Annual European tonnage	2.42E6 to/year

Daily amount used at site	4.83E5 kg/day
Release times per year	300 days/year *(justification: Continous production)*
Local freshwater dilution factor	10
Local marine water dilution factor	100
Release fraction to air from process	0.102 %
Release fraction to wastewater from process	0.000012 %
Release fraction to soil from process	0 %
Fraction tonnage to region	10 %
Fraction used at main source	60 %
STP	yes
River flow rate	18000 m^3/day
Municipal sewage treatment plant discharge	2000000 L/day
Other modified EUSES values	
Fraction released to agricultural soil (Femis.agric)	0 % *(justification: No direct release to soil (EU Risk Assessment Report on Styrene,European Communities, 2002))*
Fraction released to industrial soil (Femis.ind)	0 % *(justification: No direct release to soil (EU Risk Assessment Report on Styrene,European Communities, 2002))*
Fraction released to waste water (Femis.water)	0.000012 % *(justification: EU Risk Assessment Report, 2002)*
Fraction released to air (Femis.air)	0.102 % *(justification: EU Risk Assessment Report, 2002)*
Fraction used at main source	60 % *(justification: Value adopted to account for worst-case European manufacturing site)*
Fraction of emission directed to water by local STP (Fstp.water)	0.081 - *(justification: Efficiency STP 91.9%)*

10.2 Contributing Scenario (2) controlling industrial worker exposure for PROC 8B

Name of contributing scenario	8b - Transfer of chemicals from/to vessels/ large containers at dedicated facilities
Scenario subtitle	Material transfers [CS3]. Loading tank storage from road, rail or boat transport
Qualitative Risk Assessment	
General	Clear transfer lines prior to de-coupling Ensure good work practices are implemented Provide basic employe training to prevent/minimize exposures In case of potential exposure: Use suitable eye protection. Use suitable chemically resistant gloves.
Product characteristics	
Physical state	liquid
Concentration in substance	100 %
Fugacity / Dustiness	medium
Frequency and duration of use	
Duration of activity	15 mins to 1 hour
Frequency of use	5 days / week
Human factors not influenced by risk management	
Exposed skin surface	960 cm^2
Other given operational conditions affecting workers exposure	
Location	indoors
Domain	industrial
Technical conditions and measures to control dispersion and exposure	
Local exhaust ventilation	no
Conditions and measures related to personal protection, hygiene and health evaluation	
Protective gloves	No

Respiratory protection	no
10.3 Contributing Scenario (3) controlling industrial worker exposure for PROC 2	
Name of contributing scenario	2 - Use in closed, continuous process with occasional controlled exposure
Scenario subtitle	Material transfers [CS3]. Styrene Storage in tanks
Qualitative Risk Assessment	
General	Ensure good work practices are implemented Provide basic employe training to prevent/minimize exposures In case of potential exposure: Use suitable eye protection. Use suitable chemically resistant gloves.
Product characteristics	
Physical state	liquid
Concentration in substance	100 %
Fugacity / Dustiness	medium
Frequency and duration of use	
Duration of activity	>4 hours (default)
Frequency of use	5 days / week
Human factors not influenced by risk management	
Exposed skin surface	480 cm^2
Other given operational conditions affecting workers exposure	
Location	indoors
Domain	industrial
Technical conditions and measures to control dispersion and exposure	
Local exhaust ventilation	no
Conditions and measures related to personal protection, hygiene and health evaluation	
Protective gloves	No
Respiratory protection	no
10.4 Contributing Scenario (4) controlling industrial worker exposure for PROC 3	
Name of contributing scenario	3 - Use in closed batch process (synthesis or formulation)
Scenario subtitle	Material transfers [CS3]. Charging reactors via pipeline
Qualitative Risk Assessment	
General	Ensure good work practices are implemented Provide basic employe training to prevent/minimize exposures In case of potential exposure: Use suitable eye protection. Use suitable chemically resistant gloves.
Product characteristics	
Physical state	liquid
Concentration in substance	100 %
Fugacity / Dustiness	medium
Frequency and duration of use	
Duration of activity	>4 hours (default)
Frequency of use	5 days / week
Human factors not influenced by risk management	
Exposed skin surface	240 cm^2
Other given operational conditions affecting workers exposure	
Location	indoors
Ventilation	good (30%)
Domain	industrial

Technical conditions and measures to control dispersion and exposure	
Local exhaust ventilation	no
Conditions and measures related to personal protection, hygiene and health evaluation	
Protective gloves	No
Respiratory protection	no

10.5 Contributing Scenario (5) controlling industrial worker exposure for PROC 3

Name of contributing scenario	3 - Use in closed batch process (synthesis or formulation)
Scenario subtitle	Batch process [CS55]. Polymerisation reactor
Qualitative Risk Assessment	
General	Ensure good work practices are implemented Provide basic employe training to prevent/minimize exposures In case of potential exposure: Use suitable eye protection. Use suitable chemically resistant gloves.
Product characteristics	
Physical state	liquid
Concentration in substance	100 %
Fugacity / Dustiness	medium
Frequency and duration of use	
Duration of activity	>4 hours (default)
Frequency of use	5 days / week
Human factors not influenced by risk management	
Exposed skin surface	240 cm^2
Other given operational conditions affecting workers exposure	
Location	indoors
Ventilation	good (30%)
Domain	industrial
Technical conditions and measures to control dispersion and exposure	
Local exhaust ventilation	no
Conditions and measures related to personal protection, hygiene and health evaluation	
Protective gloves	No
Respiratory protection	no

10.6 Contributing Scenario (6) controlling industrial worker exposure for PROC 3

Name of contributing scenario	3 - Use in closed batch process (synthesis or formulation)
Scenario subtitle	Batch process [CS55]. Vacuum steam distillation
Qualitative Risk Assessment	
General	Ensure good work practices are implemented Provide basic employe training to prevent/minimize exposures In case of potential exposure: Use suitable eye protection. Use suitable chemically resistant gloves.
Product characteristics	
Physical state	liquid
Concentration in substance	100 %
Fugacity / Dustiness	medium
Frequency and duration of use	
Duration of activity	>4 hours (default)
Frequency of use	5 days / week
Human factors not influenced by risk management	

Exposed skin surface	240 cm^2
Other given operational conditions affecting workers exposure	
Location	indoors
Ventilation	good (30%)
Domain	industrial
Technical conditions and measures to control dispersion and exposure	
Local exhaust ventilation	no
Conditions and measures related to personal protection, hygiene and health evaluation	
Protective gloves	No
Respiratory protection	no

10.7 Contributing Scenario (7) controlling industrial worker exposure for PROC 3

Name of contributing scenario	3 - Use in closed batch process (synthesis or formulation)
Scenario subtitle	Material transfers [CS3]. Recycling styrene from distillator to reactor via pipeline
Qualitative Risk Assessment	
General	Ensure good work practices are implemented Provide basic employe training to prevent/minimize exposures In case of potential exposure: Use suitable eye protection. Use suitable chemically resistant gloves.
Product characteristics	
Physical state	liquid
Concentration in substance	100 %
Fugacity / Dustiness	medium
Frequency and duration of use	
Duration of activity	>4 hours (default)
Frequency of use	5 days / week
Human factors not influenced by risk management	
Exposed skin surface	240 cm^2
Other given operational conditions affecting workers exposure	
Location	indoors
Ventilation	good (30%)
Domain	industrial
Technical conditions and measures to control dispersion and exposure	
Local exhaust ventilation	no
Conditions and measures related to personal protection, hygiene and health evaluation	
Protective gloves	No
Respiratory protection	no

10.8 Contributing Scenario (8) controlling industrial worker exposure for PROC 8A

Name of contributing scenario	8a - Transfer of chemicals from/to vessels/ large containers at non dedicated facilities
Scenario subtitle	Process sampling [CS2]. Sampling from reactors
Qualitative Risk Assessment	
General	Ensure good work practices are implemented Provide basic employe training to prevent/minimize exposures Use suitable eye protection. Use suitable chemically resistant gloves. Wear suitable coveralls to prevent exposure to the skin.
Product characteristics	

Physical state	liquid
Concentration in substance	100 %
Fugacity / Dustiness	medium
Frequency and duration of use	
Duration of activity	>4 hours (default)
Frequency of use	5 days / week
Human factors not influenced by risk management	
Exposed skin surface	960 cm^2
Other given operational conditions affecting workers exposure	
Location	indoors
Domain	industrial
Technical conditions and measures to control dispersion and exposure	
Local exhaust ventilation	no
Conditions and measures related to personal protection, hygiene and health evaluation	
Protective gloves	No
Respiratory protection	no
Use a sampling system designed to control exposure .	inhalation: 80 % *(justification: Use a sampling system designed to control exposure)*

10.9 Contributing Scenario (9) controlling industrial worker exposure for PROC 15

Name of contributing scenario	15 - Use of laboratory reagents in small scale laboratories
Scenario subtitle	Laboratory activities [CS36]. Laboratory - Quality Control
Qualitative Risk Assessment	
General	Ensure good work practices are implemented Provide basic employe training to prevent/minimize exposures In case of potential exposure: Use suitable eye protection. Use suitable chemically resistant gloves.
Product characteristics	
Physical state	liquid
Concentration in substance	100 %
Fugacity / Dustiness	medium
Frequency and duration of use	
Duration of activity	>4 hours (default)
Frequency of use	5 days / week
Human factors not influenced by risk management	
Exposed skin surface	240 cm^2
Other given operational conditions affecting workers exposure	
Location	indoors
Domain	industrial
Technical conditions and measures to control dispersion and exposure	
Local exhaust ventilation	no
Conditions and measures related to personal protection, hygiene and health evaluation	
Protective gloves	No
Respiratory protection	no

10.10 Contributing Scenario (10) controlling industrial worker exposure for PROC 9

Name of contributing scenario	9 - Transfer of chemicals into small containers (dedicated filling line)
Scenario subtitle	Small package filling [CS7]. Small package filling - Packaging of product
Product characteristics	

Physical state	liquid
Concentration in substance	1-5%
Fugacity / Dustiness	medium
Frequency and duration of use	
Duration of activity	>4 hours (default)
Frequency of use	5 days / week
Human factors not influenced by risk management	
Exposed skin surface	480 cm^2
Other given operational conditions affecting workers exposure	
Location	indoors
Domain	industrial
Technical conditions and measures to control dispersion and exposure	
Local exhaust ventilation	no
Conditions and measures related to personal protection, hygiene and health evaluation	
Protective gloves	No
Respiratory protection	no

10.11 Contributing Scenario (11) controlling industrial worker exposure for PROC 8B

Name of contributing scenario	8b - Transfer of chemicals from/to vessels/ large containers at dedicated facilities
Scenario subtitle	Equipment maintenance [CS5]. Manufacturing equipment maintenance: opening and cleaning manufacturing equipment for maintenance purposes
Qualitative Risk Assessment	
General	Ensure good work practices are implemented Provide basic employe training to prevent/minimize exposures In case of potential exposure: Use suitable eye protection. Use suitable chemically resistant gloves.
Product characteristics	
Physical state	liquid
Concentration in substance	100 %
Fugacity / Dustiness	medium
Frequency and duration of use	
Duration of activity	15 mins to 1 hour
Frequency of use	5 days / week
Human factors not influenced by risk management	
Exposed skin surface	960 cm^2
Other given operational conditions affecting workers exposure	
Location	indoors
Domain	industrial
Technical conditions and measures to control dispersion and exposure	
Local exhaust ventilation	no
Conditions and measures related to personal protection, hygiene and health evaluation	
Protective gloves	No
Respiratory protection	no

10.12 Contributing Scenario (12) controlling industrial worker exposure for PROC 8B

Name of contributing scenario	8b - Transfer of chemicals from/to vessels/ large containers at dedicated facilities
Scenario subtitle	Bulk transfers [CS14]. Finished product Loading of road tanker, railcar, container

Product characteristics	
Physical state	liquid
Concentration in substance	1-5%
Fugacity / Dustiness	medium
Frequency and duration of use	
Duration of activity	>4 hours (default)
Frequency of use	5 days / week
Human factors not influenced by risk management	
Exposed skin surface	960 cm^2
Other given operational conditions affecting workers exposure	
Location	indoors
Domain	industrial
Technical conditions and measures to control dispersion and exposure	
Local exhaust ventilation	no
Conditions and measures related to personal protection, hygiene and health evaluation	
Protective gloves	No
Respiratory protection	no

10.13 Contributing Scenario (13) controlling industrial worker exposure for PROC 2

Name of contributing scenario	2 - Use in closed, continuous process with occasional controlled exposure
Scenario subtitle	Material transfers [CS3]. Waste management : recovery using condensation or adsorption/ desorption processes
Qualitative Risk Assessment	
General	Ensure good work practices are implemented Provide basic employe training to prevent/minimize exposures In case of potential exposure: Use suitable eye protection. Use suitable chemically resistant gloves.
Product characteristics	
Physical state	liquid
Concentration in substance	100 %
Fugacity / Dustiness	medium
Frequency and duration of use	
Duration of activity	>4 hours (default)
Frequency of use	5 days / week
Human factors not influenced by risk management	
Exposed skin surface	480 cm^2
Other given operational conditions affecting workers exposure	
Location	indoors
Domain	industrial
Technical conditions and measures to control dispersion and exposure	
Local exhaust ventilation	no
Conditions and measures related to personal protection, hygiene and health evaluation	
Protective gloves	No
Respiratory protection	no

10.14 Contributing Scenario (14) controlling industrial worker exposure for PROC 8B

Name of contributing scenario	8b - Transfer of chemicals from/to vessels/ large containers at dedicated facilities
Scenario subtitle	Material transfers [CS3]. Waste management : transfer of process wastes to storage containers: off-line in workplace

Qualitative Risk Assessment	
General	Ensure good work practices are implemented Provide basic employe training to prevent/minimize exposures In case of potential exposure: Use suitable eye protection. Use suitable chemically resistant gloves.
Product characteristics	
Physical state	liquid
Concentration in substance	100 %
Fugacity / Dustiness	medium
Frequency and duration of use	
Duration of activity	15 mins to 1 hour
Frequency of use	5 days / week
Human factors not influenced by risk management	
Exposed skin surface	960 cm^2
Other given operational conditions affecting workers exposure	
Location	indoors
Domain	industrial
Technical conditions and measures to control dispersion and exposure	
Local exhaust ventilation	no
Conditions and measures related to personal protection, hygiene and health evaluation	
Protective gloves	No
Respiratory protection	no

Scenario 11: Production of Styrene Isoprene Copolymers (ES11)

This scenario is described by the following combinations of use descriptors. The corresponding contributing scenarios are described in the respective subchapters.

An overall exposure scenario may be described by a number of contributing scenarios which may be subdivided into environmental exposure, worker exposure and consumer exposure.

The following scenarios contribute to the scenario *Production of Styrene Isoprene Copolymers*.

Table 11. Description of ES 11

Free short title	Production of Styrene Isoprene Copolymers (ES11)
Systematic title based on use descriptor	ERC 6C; PROC 8B, 2, 3, 8A, 15, 9
Name of contributing environmental scenario and corresponding ERC	ERC 6c Production of plastics
Name(s) of contributing worker scenarios and corresponding PROCs	PROC 8b - Transfer of chemicals from/to vessels/ large containers at dedicated facilities PROC 2 - Use in closed, continuous process with occasional controlled exposure PROC 3 - Use in closed batch process (synthesis or formulation) PROC 8a - Transfer of chemicals from/to vessels/ large containers at non dedicated facilities PROC 15 - Use of laboratory reagents in small scale laboratories PROC 9 - Transfer of chemicals into small containers (dedicated filling line)

11.1 Contributing Scenario (1) controlling environmental exposure for ERC 6C

Operational conditions	
Annual European tonnage	2.42E6 to/year
Daily amount used at site	4.83E5 kg/day
Release times per year	300 days/year *(justification: Continous production)*
Local freshwater dilution factor	10
Local marine water dilution factor	100

Release fraction to air from process	0.102 %
Release fraction to wastewater from process	0.000012 %
Release fraction to soil from process	0 %
Fraction tonnage to region	10 %
Fraction used at main source	60 %
STP	yes
River flow rate	18000 m^3/day
Municipal sewage treatment plant discharge	2000000 L/day
Other modified EUSES values	
Fraction released to agricultural soil (Femis.agric)	0 % *(justification: No direct release to soil (EU Risk Assessment Report on Styrene,European Communities, 2002))*
Fraction released to industrial soil (Femis.ind)	0 % *(justification: No direct release to soil (EU Risk Assessment Report on Styrene,European Communities, 2002))*
Fraction released to waste water (Femis.water)	0.000012 % *(justification: EU Risk Assessment Report, 2002)*
Fraction released to air (Femis.air)	0.102 % *(justification: EU Risk Assessment Report, 2002)*
Fraction used at main source	60 % *(justification: Value adopted to account for worst-case European manufacturing site)*
Fraction of emission directed to water by local STP (Fstp.water)	0.081 - *(justification: Efficiency STP 91.9%)*
11.2 Contributing Scenario (2) controlling industrial worker exposure for PROC 8B	
Name of contributing scenario	8b - Transfer of chemicals from/to vessels/ large containers at dedicated facilities
Scenario subtitle	Material transfers [CS3]. Loading tank storage from road, rail or boat transport
Qualitative Risk Assessment	
General	Clear transfer lines prior to de-coupling Ensure good work practices are implemented Provide basic employe training to prevent/minimize exposures In case of potential exposure: Use suitable eye protection. Use suitable chemically resistant gloves.
Product characteristics	
Physical state	liquid
Concentration in substance	100 %
Fugacity / Dustiness	medium
Frequency and duration of use	
Duration of activity	15 mins to 1 hour
Frequency of use	5 days / week
Human factors not influenced by risk management	
Exposed skin surface	960 cm^2
Other given operational conditions affecting workers exposure	
Location	indoors
Domain	industrial
Technical conditions and measures to control dispersion and exposure	
Local exhaust ventilation	no
Conditions and measures related to personal protection, hygiene and health evaluation	
Protective gloves	No
Respiratory protection	no
11.3 Contributing Scenario (3) controlling industrial worker exposure for PROC 2	
Name of contributing scenario	2 - Use in closed, continuous process with occasional controlled exposure
Scenario subtitle	Material transfers [CS3]. Styrene Storage in tanks

Qualitative Risk Assessment	
General	Ensure good work practices are implemented Provide basic employe training to prevent/minimize exposures In case of potential exposure: Use suitable eye protection. Use suitable chemically resistant gloves.
Product characteristics	
Physical state	liquid
Concentration in substance	100 %
Fugacity / Dustiness	medium
Frequency and duration of use	
Duration of activity	>4 hours (default)
Frequency of use	5 days / week
Human factors not influenced by risk management	
Exposed skin surface	480 cm^2
Other given operational conditions affecting workers exposure	
Location	indoors
Domain	industrial
Technical conditions and measures to control dispersion and exposure	
Local exhaust ventilation	no
Conditions and measures related to personal protection, hygiene and health evaluation	
Protective gloves	No
Respiratory protection	no

11.4 Contributing Scenario (4) controlling industrial worker exposure for PROC 3

Name of contributing scenario	3 - Use in closed batch process (synthesis or formulation)
Scenario subtitle	Material transfers [CS3]. Charging reactors via pipeline
Qualitative Risk Assessment	
General	Ensure good work practices are implemented Provide basic employe training to prevent/minimize exposures In case of potential exposure: Use suitable eye protection. Use suitable chemically resistant gloves.
Product characteristics	
Physical state	liquid
Concentration in substance	100 %
Fugacity / Dustiness	medium
Frequency and duration of use	
Duration of activity	>4 hours (default)
Frequency of use	5 days / week
Human factors not influenced by risk management	
Exposed skin surface	240 cm^2
Other given operational conditions affecting workers exposure	
Location	indoors
Ventilation	good (30%)
Domain	industrial
Technical conditions and measures to control dispersion and exposure	
Local exhaust ventilation	no
Conditions and measures related to personal protection, hygiene and health evaluation	
Protective gloves	No

Respiratory protection	no
11.5 Contributing Scenario (5) controlling industrial worker exposure for PROC 3	
Name of contributing scenario	3 - Use in closed batch process (synthesis or formulation)
Scenario subtitle	Batch process [CS55]. Dissolving and polymerisation reactor
Qualitative Risk Assessment	
General	Ensure good work practices are implemented Provide basic employe training to prevent/minimize exposures In case of potential exposure: Use suitable eye protection. Use suitable chemically resistant gloves.
Product characteristics	
Physical state	liquid
Concentration in substance	100 %
Fugacity / Dustiness	medium
Frequency and duration of use	
Duration of activity	>4 hours (default)
Frequency of use	5 days / week
Human factors not influenced by risk management	
Exposed skin surface	240 cm^2
Other given operational conditions affecting workers exposure	
Location	indoors
Ventilation	good (30%)
Domain	industrial
Technical conditions and measures to control dispersion and exposure	
Local exhaust ventilation	no
Conditions and measures related to personal protection, hygiene and health evaluation	
Protective gloves	No
Respiratory protection	no
11.6 Contributing Scenario (6) controlling industrial worker exposure for PROC 3	
Name of contributing scenario	3 - Use in closed batch process (synthesis or formulation)
Scenario subtitle	Batch process [CS55]. Suspension reactor
Qualitative Risk Assessment	
General	Ensure good work practices are implemented Provide basic employe training to prevent/minimize exposures In case of potential exposure: Use suitable eye protection. Use suitable chemically resistant gloves.
Product characteristics	
Physical state	liquid
Concentration in substance	100 %
Fugacity / Dustiness	medium
Frequency and duration of use	
Duration of activity	>4 hours (default)
Frequency of use	5 days / week
Human factors not influenced by risk management	
Exposed skin surface	240 cm^2
Other given operational conditions affecting workers exposure	
Location	indoors
Ventilation	good (30%)

Domain	industrial
Technical conditions and measures to control dispersion and exposure	
Local exhaust ventilation	no
Conditions and measures related to personal protection, hygiene and health evaluation	
Protective gloves	No
Respiratory protection	no

11.7 Contributing Scenario (7) controlling industrial worker exposure for PROC 3

Name of contributing scenario	3 - Use in closed batch process (synthesis or formulation)
Scenario subtitle	Batch process [CS55]. Washed and dried tanks
Qualitative Risk Assessment	
General	Ensure good work practices are implemented Provide basic employe training to prevent/minimize exposures In case of potential exposure: Use suitable eye protection. Use suitable chemically resistant gloves.
Product characteristics	
Physical state	liquid
Concentration in substance	100 %
Fugacity / Dustiness	medium
Frequency and duration of use	
Duration of activity	>4 hours (default)
Frequency of use	5 days / week
Human factors not influenced by risk management	
Exposed skin surface	240 cm^2
Other given operational conditions affecting workers exposure	
Location	indoors
Ventilation	good (30%)
Domain	industrial
Technical conditions and measures to control dispersion and exposure	
Local exhaust ventilation	no
Conditions and measures related to personal protection, hygiene and health evaluation	
Protective gloves	No
Respiratory protection	no

11.8 Contributing Scenario (8) controlling industrial worker exposure for PROC 8A

Name of contributing scenario	8a - Transfer of chemicals from/to vessels/ large containers at non dedicated facilities
Scenario subtitle	Process sampling [CS2]. Sampling from reactors/tanks
Qualitative Risk Assessment	
General	Ensure good work practices are implemented Provide basic employe training to prevent/minimize exposures Use suitable eye protection. Use suitable chemically resistant gloves. Wear suitable coveralls to prevent exposure to the skin.
Product characteristics	
Physical state	liquid
Concentration in substance	100 %
Fugacity / Dustiness	medium
Frequency and duration of use	
Duration of activity	>4 hours (default)

Frequency of use	5 days / week
Human factors not influenced by risk management	
Exposed skin surface	960 cm^2
Other given operational conditions affecting workers exposure	
Location	indoors
Domain	industrial
Technical conditions and measures to control dispersion and exposure	
Local exhaust ventilation	no
Conditions and measures related to personal protection, hygiene and health evaluation	
Protective gloves	No
Respiratory protection	no
Use a sampling system designed to control exposure	inhalation: 80 % *(justification: Use a sampling system designed to control exposure)*

11.9 Contributing Scenario (9) controlling industrial worker exposure for PROC 15

Name of contributing scenario	15 - Use of laboratory reagents in small scale laboratories
Scenario subtitle	Laboratory activities [CS36]. Laboratory - Quality Control
Qualitative Risk Assessment	
General	Ensure good work practices are implemented Provide basic employe training to prevent/minimize exposures In case of potential exposure: Use suitable eye protection. Use suitable chemically resistant gloves.
Product characteristics	
Physical state	liquid
Concentration in substance	100 %
Fugacity / Dustiness	medium
Frequency and duration of use	
Duration of activity	>4 hours (default)
Frequency of use	5 days / week
Human factors not influenced by risk management	
Exposed skin surface	240 cm^2
Other given operational conditions affecting workers exposure	
Location	indoors
Domain	industrial
Technical conditions and measures to control dispersion and exposure	
Local exhaust ventilation	no
Conditions and measures related to personal protection, hygiene and health evaluation	
Protective gloves	No
Respiratory protection	no

11.10 Contributing Scenario (10) controlling industrial worker exposure for PROC 9

Name of contributing scenario	9 - Transfer of chemicals into small containers (dedicated filling line)
Scenario subtitle	Small package filling [CS7]. Small package filling - Packaging of product
Product characteristics	
Physical state	liquid
Concentration in substance	1-5%
Fugacity / Dustiness	medium
Frequency and duration of use	
Duration of activity	>4 hours (default)
Frequency of use	5 days / week
Human factors not influenced by risk management	

Exposed skin surface	480 cm^2
Other given operational conditions affecting workers exposure	
Location	indoors
Domain	industrial
Technical conditions and measures to control dispersion and exposure	
Local exhaust ventilation	no
Conditions and measures related to personal protection, hygiene and health evaluation	
Protective gloves	No
Respiratory protection	no

11.11 Contributing Scenario (11) controlling industrial worker exposure for PROC 8B

Name of contributing scenario	8b - Transfer of chemicals from/to vessels/ large containers at dedicated facilities
Scenario subtitle	Equipment maintenance [CS5]. Manufacturing equipment maintenance: opening and cleaning manufacturing equipment for maintenance purposes
Qualitative Risk Assessment	
General	Ensure good work practices are implemented Provide basic employe training to prevent/minimize exposures In case of potential exposure: Use suitable eye protection. Use suitable chemically resistant gloves.
Product characteristics	
Physical state	liquid
Concentration in substance	100 %
Fugacity / Dustiness	medium
Frequency and duration of use	
Duration of activity	15 mins to 1 hour
Frequency of use	5 days / week
Human factors not influenced by risk management	
Exposed skin surface	960 cm^2
Other given operational conditions affecting workers exposure	
Location	indoors
Domain	industrial
Technical conditions and measures to control dispersion and exposure	
Local exhaust ventilation	no
Conditions and measures related to personal protection, hygiene and health evaluation	
Protective gloves	No
Respiratory protection	no

11.12 Contributing Scenario (12) controlling industrial worker exposure for PROC 8B

Name of contributing scenario	8b - Transfer of chemicals from/to vessels/ large containers at dedicated facilities
Scenario subtitle	Bulk transfers [CS14]. Finished product Loading of road tanker, railcar, container
Product characteristics	
Physical state	liquid
Concentration in substance	1-5%
Fugacity / Dustiness	medium
Frequency and duration of use	
Duration of activity	>4 hours (default)
Frequency of use	5 days / week
Human factors not influenced by risk management	
Exposed skin surface	960 cm^2
Other given operational conditions affecting workers exposure	
Location	indoors
Domain	industrial
Technical conditions and measures to control dispersion and exposure	
Local exhaust ventilation	no

Conditions and measures related to personal protection, hygiene and health evaluation	
Protective gloves	No
Respiratory protection	no
11.13 Contributing Scenario (13) controlling industrial worker exposure for PROC 2	
Name of contributing scenario	2 - Use in closed, continuous process with occasional controlled exposure
Scenario subtitle	Material transfers [CS3]. Waste management : recovery using condensation or adsorption/ desorption processes
Qualitative Risk Assessment	
General	Ensure good work practices are implemented Provide basic employe training to prevent/minimize exposures In case of potential exposure: Use suitable eye protection. Use suitable chemically resistant gloves.
Product characteristics	
Physical state	liquid
Concentration in substance	100 %
Fugacity / Dustiness	medium
Frequency and duration of use	
Duration of activity	>4 hours (default)
Frequency of use	5 days / week
Human factors not influenced by risk management	
Exposed skin surface	480 cm^2
Other given operational conditions affecting workers exposure	
Location	indoors
Domain	industrial
Technical conditions and measures to control dispersion and exposure	
Local exhaust ventilation	no
Conditions and measures related to personal protection, hygiene and health evaluation	
Protective gloves	No
Respiratory protection	no
11.14 Contributing Scenario (14) controlling industrial worker exposure for PROC 8B	
Name of contributing scenario	8b - Transfer of chemicals from/to vessels/ large containers at dedicated facilities
Scenario subtitle	Material transfers [CS3]. Waste management : transfer of process wastes to storage containers: off-line in workplace
Qualitative Risk Assessment	
General	Ensure good work practices are implemented Provide basic employe training to prevent/minimize exposures In case of potential exposure: Use suitable eye protection. Use suitable chemically resistant gloves.
Product characteristics	
Physical state	liquid
Concentration in substance	100 %
Fugacity / Dustiness	medium
Frequency and duration of use	
Duration of activity	15 mins to 1 hour
Frequency of use	5 days / week
Human factors not influenced by risk management	
Exposed skin surface	960 cm^2
Other given operational conditions affecting workers exposure	
Location	indoors

Domain	industrial
Technical conditions and measures to control dispersion and exposure	
Local exhaust ventilation	no
Conditions and measures related to personal protection, hygiene and health evaluation	
Protective gloves	No
Respiratory protection	no

Scenario 12: Production of other Styrene based polymeric dispersions (ES12)

This scenario is described by the following combinations of use descriptors. The corresponding contributing scenarios are described in the respective subchapters.

An overall exposure scenario may be described by a number of contributing scenarios which may be subdivided into environmental exposure, worker exposure and consumer exposure.

The following scenarios contribute to the scenario *Production of other Styrene based polymeric dispersions*.

Table 12. Description of ES 12

Free short title	Production of other Styrene based polymeric dispersions (ES12)
Systematic title based on use descriptor	ERC 6C; PROC 8B, 2, 3, 8A, 15, 9
Name of contributing environmental scenario and corresponding ERC	ERC 6c Production of plastics
Name(s) of contributing worker scenarios and corresponding PROCs	PROC 8b - Transfer of chemicals from/to vessels/ large containers at dedicated facilities PROC 2 - Use in closed, continuous process with occasional controlled exposure PROC 3 - Use in closed batch process (synthesis or formulation) PROC 8a - Transfer of chemicals from/to vessels/ large containers at non dedicated facilities PROC 15 - Use of laboratory reagents in small scale laboratories PROC 9 - Transfer of chemicals into small containers (dedicated filling line)
12.1 Contributing Scenario (1) controlling environmental exposure for ERC 6C	
Operational conditions	
Annual European tonnage	2.42E6 to/year
Daily amount used at site	4.83E5 kg/day
Release times per year	300 days/year *(justification: Continous production)*
Local freshwater dilution factor	10
Local marine water dilution factor	100
Release fraction to air from process	0.102 %
Release fraction to wastewater from process	0.000012 %
Release fraction to soil from process	0 %
Fraction tonnage to region	10 %
Fraction used at main source	60 %
STP	yes
River flow rate	18000 m^3/day
Municipal sewage treatment plant discharge	2000000 L/day
Other modified EUSES values	
Fraction released to agricultural soil (Femis.agric)	0 % *(justification: No direct release to soil (EU Risk Assessment Report on Styrene,European Communities, 2002))*
Fraction released to industrial soil (Femis.ind)	0 % *(justification: No direct release to soil (EU Risk Assessment Report on Styrene,European Communities, 2002))*
Fraction released to waste water (Femis.water)	0.000012 % *(justification: EU Risk Assessment Repoert, 2002)*
Fraction released to air (Femis.air)	0.102 % *(justification: EU Risk Assessment Repoert, 2002)*
Fraction used at main source	60 % *(justification: Value adopted to account for worst-case European manufacturing site)*
Fraction of emission directed to water by local STP (Fstp.water)	0.081 - *(justification: Efficiency STP 91.9%)*
12.2 Contributing Scenario (2) controlling industrial worker exposure for PROC 8B	
Name of contributing scenario	8b - Transfer of chemicals from/to vessels/ large containers at dedicated facilities
Scenario subtitle	Material transfers [CS3]. Loading tank storage from road, rail or boat transport
Qualitative Risk Assessment	
General	Clear transfer lines prior to de-coupling

	Ensure good work practices are implemented Provide basic employe training to prevent/minimize exposures In case of potential exposure: Use suitable eye protection. Use suitable chemically resistant gloves.
Product characteristics	
Physical state	liquid
Concentration in substance	100 %
Fugacity / Dustiness	medium
Frequency and duration of use	
Duration of activity	15 mins to 1 hour
Frequency of use	5 days / week
Human factors not influenced by risk management	
Exposed skin surface	960 cm^2
Other given operational conditions affecting workers exposure	
Location	indoors
Domain	industrial
Technical conditions and measures to control dispersion and exposure	
Local exhaust ventilation	no
Conditions and measures related to personal protection, hygiene and health evaluation	
Protective gloves	No
Respiratory protection	no

12.3 Contributing Scenario (3) controlling industrial worker exposure for PROC 2

Name of contributing scenario	2 - Use in closed, continuous process with occasional controlled exposure
Scenario subtitle	Material transfers [CS3]. Styrene Storage in tanks
Qualitative Risk Assessment	
General	Ensure good work practices are implemented Provide basic employe training to prevent/minimize exposures In case of potential exposure: Use suitable eye protection. Use suitable chemically resistant gloves.
Product characteristics	
Physical state	liquid
Concentration in substance	100 %
Fugacity / Dustiness	medium
Frequency and duration of use	
Duration of activity	>4 hours (default)
Frequency of use	5 days / week
Human factors not influenced by risk management	
Exposed skin surface	480 cm^2
Other given operational conditions affecting workers exposure	
Location	indoors
Domain	industrial
Technical conditions and measures to control dispersion and exposure	
Local exhaust ventilation	no
Conditions and measures related to personal protection, hygiene and health evaluation	
Protective gloves	No
Respiratory protection	no

12.4 Contributing Scenario (4) controlling industrial worker exposure for PROC 3

Name of contributing scenario	3 - Use in closed batch process (synthesis or formulation)
Scenario subtitle	Material transfers [CS3]. Charging reactors via pipeline
Qualitative Risk Assessment	
General	Ensure good work practices are implemented Provide basic employe training to prevent/minimize exposures In case of potential exposure: Use suitable eye protection. Use suitable chemically resistant gloves.
Product characteristics	
Physical state	liquid
Concentration in substance	100 %
Fugacity / Dustiness	medium
Frequency and duration of use	
Duration of activity	>4 hours (default)
Frequency of use	5 days / week
Human factors not influenced by risk management	
Exposed skin surface	240 cm^2
Other given operational conditions affecting workers exposure	
Location	indoors
Ventilation	good (30%)
Domain	industrial
Technical conditions and measures to control dispersion and exposure	
Local exhaust ventilation	no
Conditions and measures related to personal protection, hygiene and health evaluation	
Protective gloves	No
Respiratory protection	no

12.5 Contributing Scenario (5) controlling industrial worker exposure for PROC 3

Name of contributing scenario	3 - Use in closed batch process (synthesis or formulation)
Scenario subtitle	Batch process [CS55]. Dissolving and polymerisation reactor
Qualitative Risk Assessment	
General	Ensure good work practices are implemented Provide basic employe training to prevent/minimize exposures In case of potential exposure: Use suitable eye protection. Use suitable chemically resistant gloves.
Product characteristics	
Physical state	liquid
Concentration in substance	100 %
Fugacity / Dustiness	medium
Frequency and duration of use	
Duration of activity	>4 hours (default)
Frequency of use	5 days / week
Human factors not influenced by risk management	
Exposed skin surface	240 cm^2
Other given operational conditions affecting workers exposure	
Location	indoors
Ventilation	good (30%)
Domain	industrial
Technical conditions and measures to control dispersion and exposure	
Local exhaust ventilation	no
Conditions and measures related to personal protection, hygiene and health evaluation	
Protective gloves	No
Respiratory protection	no

12.6 Contributing Scenario (6) controlling industrial worker exposure for PROC 3

Name of contributing scenario	3 - Use in closed batch process (synthesis or formulation)
Scenario subtitle	Batch process [CS55]. Suspension reactor
Qualitative Risk Assessment	
General	Ensure good work practices are implemented Provide basic employe training to prevent/minimize exposures In case of potential exposure: Use suitable eye protection. Use suitable chemically resistant gloves.
Product characteristics	
Physical state	liquid
Concentration in substance	100 %
Fugacity / Dustiness	medium
Frequency and duration of use	
Duration of activity	>4 hours (default)
Frequency of use	5 days / week
Human factors not influenced by risk management	
Exposed skin surface	240 cm^2
Other given operational conditions affecting workers exposure	
Location	indoors
Ventilation	good (30%)
Domain	industrial
Technical conditions and measures to control dispersion and exposure	
Local exhaust ventilation	no
Conditions and measures related to personal protection, hygiene and health evaluation	
Protective gloves	No
Respiratory protection	no

12.7 Contributing Scenario (7) controlling industrial worker exposure for PROC 3

Name of contributing scenario	3 - Use in closed batch process (synthesis or formulation)
Scenario subtitle	Batch process [CS55]. Washed and dried tanks
Qualitative Risk Assessment	
General	Ensure good work practices are implemented Provide basic employe training to prevent/minimize exposures In case of potential exposure: Use suitable eye protection. Use suitable chemically resistant gloves.
Product characteristics	
Physical state	liquid
Concentration in substance	100 %
Fugacity / Dustiness	medium
Frequency and duration of use	
Duration of activity	>4 hours (default)
Frequency of use	5 days / week
Human factors not influenced by risk management	
Exposed skin surface	240 cm^2
Other given operational conditions affecting workers exposure	
Location	indoors
Ventilation	good (30%)
Domain	industrial
Technical conditions and measures to control dispersion and exposure	
Local exhaust ventilation	no
Conditions and measures related to personal protection, hygiene and health evaluation	
Protective gloves	No
Respiratory protection	no

12.8 Contributing Scenario (8) controlling industrial worker exposure for PROC 8A	
Name of contributing scenario	8a - Transfer of chemicals from/to vessels/ large containers at non dedicated facilities
Scenario subtitle	Process sampling [CS2]. Sampling from reactors/tanks
Qualitative Risk Assessment	
General	Ensure good work practices are implemented Provide basic employe training to prevent/minimize exposures Use suitable eye protection. Use suitable chemically resistant gloves. Wear suitable coveralls to prevent exposure to the skin.
Product characteristics	
Physical state	liquid
Concentration in substance	100 %
Fugacity / Dustiness	medium
Frequency and duration of use	
Duration of activity	>4 hours (default)
Frequency of use	5 days / week
Human factors not influenced by risk management	
Exposed skin surface	960 cm^2
Other given operational conditions affecting workers exposure	
Location	indoors
Domain	industrial
Technical conditions and measures to control dispersion and exposure	
Local exhaust ventilation	no
Conditions and measures related to personal protection, hygiene and health evaluation	
Protective gloves	No
Respiratory protection	no
Use a sampling system designed to control exposure	inhalation: 80 % *(justification: Use a sampling system designed to control exposure)*

12.9 Contributing Scenario (9) controlling industrial worker exposure for PROC 15	
Name of contributing scenario	15 - Use of laboratory reagents in small scale laboratories
Scenario subtitle	Laboratory activities [CS36]. Laboratory - Quality Control
Qualitative Risk Assessment	
General	Ensure good work practices are implemented Provide basic employe training to prevent/minimize exposures In case of potential exposure: Use suitable eye protection. Use suitable chemically resistant gloves.
Product characteristics	
Physical state	liquid
Concentration in substance	100 %
Fugacity / Dustiness	medium
Frequency and duration of use	
Duration of activity	>4 hours (default)
Frequency of use	5 days / week
Human factors not influenced by risk management	
Exposed skin surface	240 cm^2
Other given operational conditions affecting workers exposure	
Location	indoors
Domain	industrial

Technical conditions and measures to control dispersion and exposure	
Local exhaust ventilation	no
Conditions and measures related to personal protection, hygiene and health evaluation	
Protective gloves	No
Respiratory protection	no

12.10 Contributing Scenario (10) controlling industrial worker exposure for PROC 9

Name of contributing scenario	9 - Transfer of chemicals into small containers (dedicated filling line)
Scenario subtitle	Small package filling [CS7]. Small package filling - Packaging of product
Product characteristics	
Physical state	liquid
Concentration in substance	1-5%
Fugacity / Dustiness	medium
Frequency and duration of use	
Duration of activity	>4 hours (default)
Frequency of use	5 days / week
Human factors not influenced by risk management	
Exposed skin surface	480 cm^2
Other given operational conditions affecting workers exposure	
Location	indoors
Domain	industrial
Technical conditions and measures to control dispersion and exposure	
Local exhaust ventilation	no
Conditions and measures related to personal protection, hygiene and health evaluation	
Protective gloves	No
Respiratory protection	no

12.11 Contributing Scenario (11) controlling industrial worker exposure for PROC 8B

Name of contributing scenario	8b - Transfer of chemicals from/to vessels/ large containers at dedicated facilities
Scenario subtitle	Equipment maintenance [CS5]. Manufacturing equipment maintenance: opening and cleaning manufacturing equipment for maintenance purposes
Qualitative Risk Assessment	
General	Ensure good work practices are implemented Provide basic employe training to prevent/minimize exposures In case of potential exposure: Use suitable eye protection. Use suitable chemically resistant gloves.
Product characteristics	
Physical state	liquid
Concentration in substance	100 %
Fugacity / Dustiness	medium
Frequency and duration of use	
Duration of activity	15 mins to 1 hour
Frequency of use	5 days / week
Human factors not influenced by risk management	
Exposed skin surface	960 cm^2
Other given operational conditions affecting workers exposure	
Location	indoors
Domain	industrial
Technical conditions and measures to control dispersion and exposure	

Local exhaust ventilation	no
Conditions and measures related to personal protection, hygiene and health evaluation	
Protective gloves	No
Respiratory protection	no
12.12 Contributing Scenario (12) controlling industrial worker exposure for PROC 8B	
Name of contributing scenario	8b - Transfer of chemicals from/to vessels/ large containers at dedicated facilities
Scenario subtitle	Bulk transfers [CS14]. Finished product Loading of road tanker, railcar, container
Product characteristics	
Physical state	liquid
Concentration in substance	1-5%
Fugacity / Dustiness	medium
Frequency and duration of use	
Duration of activity	>4 hours (default)
Frequency of use	5 days / week
Human factors not influenced by risk management	
Exposed skin surface	960 cm^2
Other given operational conditions affecting workers exposure	
Location	indoors
Domain	industrial
Technical conditions and measures to control dispersion and exposure	
Local exhaust ventilation	no
Conditions and measures related to personal protection, hygiene and health evaluation	
Protective gloves	No
Respiratory protection	no
12.13 Contributing Scenario (13) controlling industrial worker exposure for PROC 2	
Name of contributing scenario	2 - Use in closed, continuous process with occasional controlled exposure
Scenario subtitle	Material transfers [CS3]. Waste management : recovery using condensation or adsorption/ desorption processes
Qualitative Risk Assessment	
General	Ensure good work practices are implemented Provide basic employe training to prevent/minimize exposures In case of potential exposure: Use suitable eye protection. Use suitable chemically resistant gloves.
Product characteristics	
Physical state	liquid
Concentration in substance	100 %
Fugacity / Dustiness	medium
Frequency and duration of use	
Duration of activity	>4 hours (default)
Frequency of use	5 days / week
Human factors not influenced by risk management	
Exposed skin surface	480 cm^2
Other given operational conditions affecting workers exposure	
Location	indoors
Domain	industrial
Technical conditions and measures to control dispersion and exposure	
Local exhaust ventilation	no

Conditions and measures related to personal protection, hygiene and health evaluation	
Protective gloves	No
Respiratory protection	no

12.14 Contributing Scenario (14) controlling industrial worker exposure for PROC 8B

Name of contributing scenario	8b - Transfer of chemicals from/to vessels/ large containers at dedicated facilities
Scenario subtitle	Material transfers [CS3]. Waste management : transfer of process wastes to storage containers: off-line in workplace
Qualitative Risk Assessment	
General	Ensure good work practices are implemented Provide basic employe training to prevent/minimize exposures In case of potential exposure: Use suitable eye protection. Use suitable chemically resistant gloves.
Product characteristics	
Physical state	liquid
Concentration in substance	100 %
Fugacity / Dustiness	medium
Frequency and duration of use	
Duration of activity	15 mins to 1 hour
Frequency of use	5 days / week
Human factors not influenced by risk management	
Exposed skin surface	960 cm^2
Other given operational conditions affecting workers exposure	
Location	indoors
Domain	industrial
Technical conditions and measures to control dispersion and exposure	
Local exhaust ventilation	no
Conditions and measures related to personal protection, hygiene and health evaluation	
Protective gloves	No
Respiratory protection	no

Scenario 13: Production of filled Polyols (ES13)

This scenario is described by the following combinations of use descriptors. The corresponding contributing scenarios are described in the respective subchapters.

An overall exposure scenario may be described by a number of contributing scenarios which may be subdivided into environmental exposure, worker exposure and consumer exposure. The following scenarios contribute to the scenario *Production of filled Polyols*.

Table 13. Description of ES 13

Free short title	Production of filled Polyols (ES13)
Systematic title based on use descriptor	ERC 6C; PROC 8B, 2, 3, 8A, 15, 9
Name of contributing environmental scenario and corresponding ERC	ERC 6c Production of plastics
Name(s) of contributing worker scenarios and corresponding PROCs	PROC 8b - Transfer of chemicals from/to vessels/ large containers at dedicated facilities PROC 2 - Use in closed, continuous process with occasional controlled exposure PROC 3 - Use in closed batch process (synthesis or formulation) PROC 8a - Transfer of chemicals from/to vessels/ large containers at non dedicated facilities PROC 15 - Use of laboratory reagents in small scale laboratories PROC 9 - Transfer of chemicals into small containers (dedicated filling line)
13.1 Contributing Scenario (1) controlling environmental exposure for ERC 6C	
Operational conditions	
Annual European tonnage	2.42E6 to/year
Daily amount used at site	4.83E5 kg/day
Release times per year	300 days/year *(justification: Continous production)*
Local freshwater dilution factor	10
Local marine water dilution factor	100
Release fraction to air from process	0.102 %
Release fraction to wastewater from process	0.000012 %
Release fraction to soil from process	0 %
Fraction tonnage to region	10 %
Fraction used at main source	60 %
STP	yes
River flow rate	18000 m^3/day
Municipal sewage treatment plant discharge	2000000 L/day
Other modified EUSES values	
Fraction released to agricultural soil (Femis.agric)	0 % *(justification: No direct release to soil (EU Risk Assessment Report on Styrene,European Communities, 2002))*
Fraction released to industrial soil (Femis.ind)	0 % *(justification: No direct release to soil (EU Risk Assessment Report on Styrene,European Communities, 2002))*
Fraction released to waste water (Femis.water)	0.000012 % *(justification: EU Risk Assessment Report, 2002)*
Fraction released to air (Femis.air)	0.102 % *(justification: EU Risk Assessment Report, 2002)*
Fraction used at main source	60 % *(justification: Value adopted to account for worst-case European manufacturing site)*
Fraction of emission directed to water by local STP (Fstp.water)	0.081 - *(justification: Efficiency STP 91.9%)*
13.2 Contributing Scenario (2) controlling industrial worker exposure for PROC 8B	
Name of contributing scenario	8b - Transfer of chemicals from/to vessels/ large containers at dedicated facilities
Scenario subtitle	Material transfers [CS3]. Loading tank storage from road, rail or boat transport
Qualitative Risk Assessment	
General	Clear transfer lines prior to de-coupling Ensure good work practices are implemented Provide basic employe training to prevent/minimize exposures

	In case of potential exposure: Use suitable eye protection. Use suitable chemically resistant gloves.
Product characteristics	
Physical state	liquid
Concentration in substance	100 %
Fugacity / Dustiness	medium
Frequency and duration of use	
Duration of activity	15 mins to 1 hour
Frequency of use	5 days / week
Human factors not influenced by risk management	
Exposed skin surface	960 cm^2
Other given operational conditions affecting workers exposure	
Location	indoors
Domain	industrial
Technical conditions and measures to control dispersion and exposure	
Local exhaust ventilation	no
Conditions and measures related to personal protection, hygiene and health evaluation	
Protective gloves	No
Respiratory protection	no

13.3 Contributing Scenario (3) controlling industrial worker exposure for PROC 2

Name of contributing scenario	2 - Use in closed, continuous process with occasional controlled exposure
Scenario subtitle	Material transfers [CS3]. Styrene Storage in tanks
Qualitative Risk Assessment	
General	Ensure good work practices are implemented Provide basic employe training to prevent/minimize exposures In case of potential exposure: Use suitable eye protection. Use suitable chemically resistant gloves.
Product characteristics	
Physical state	liquid
Concentration in substance	100 %
Fugacity / Dustiness	medium
Frequency and duration of use	
Duration of activity	>4 hours (default)
Frequency of use	5 days / week
Human factors not influenced by risk management	
Exposed skin surface	480 cm^2
Other given operational conditions affecting workers exposure	
Location	indoors
Domain	industrial
Technical conditions and measures to control dispersion and exposure	
Local exhaust ventilation	no
Conditions and measures related to personal protection, hygiene and health evaluation	
Protective gloves	No
Respiratory protection	no

13.4 Contributing Scenario (4) controlling industrial worker exposure for PROC 3

Name of contributing scenario	3 - Use in closed batch process (synthesis or formulation)

Scenario subtitle	Material transfers [CS3]. Charging reactors via pipeline
Qualitative Risk Assessment	
General	Ensure good work practices are implemented Provide basic employe training to prevent/minimize exposures In case of potential exposure: Use suitable eye protection. Use suitable chemically resistant gloves.
Product characteristics	
Physical state	liquid
Concentration in substance	100 %
Fugacity / Dustiness	medium
Frequency and duration of use	
Duration of activity	>4 hours (default)
Frequency of use	5 days / week
Human factors not influenced by risk management	
Exposed skin surface	240 cm^2
Other given operational conditions affecting workers exposure	
Location	indoors
Ventilation	good (30%)
Domain	industrial
Technical conditions and measures to control dispersion and exposure	
Local exhaust ventilation	no
Conditions and measures related to personal protection, hygiene and health evaluation	
Protective gloves	No
Respiratory protection	no
13.5 Contributing Scenario (5) controlling industrial worker exposure for PROC 3	
Name of contributing scenario	3 - Use in closed batch process (synthesis or formulation)
Scenario subtitle	Batch process [CS55]. Dissolving and polymerisation reactor
Qualitative Risk Assessment	
General	Ensure good work practices are implemented Provide basic employe training to prevent/minimize exposures In case of potential exposure: Use suitable eye protection. Use suitable chemically resistant gloves.
Product characteristics	
Physical state	liquid
Concentration in substance	100 %
Fugacity / Dustiness	medium
Frequency and duration of use	
Duration of activity	>4 hours (default)
Frequency of use	5 days / week
Human factors not influenced by risk management	
Exposed skin surface	240 cm^2
Other given operational conditions affecting workers exposure	
Location	indoors
Ventilation	good (30%)
Domain	industrial
Technical conditions and measures to control dispersion and exposure	
Local exhaust ventilation	no

Conditions and measures related to personal protection, hygiene and health evaluation	
Protective gloves	No
Respiratory protection	no
13.6 Contributing Scenario (6) controlling industrial worker exposure for PROC 3	
Name of contributing scenario	3 - Use in closed batch process (synthesis or formulation)
Scenario subtitle	Batch process [CS55]. Suspension reactor
Qualitative Risk Assessment	
General	Ensure good work practices are implemented Provide basic employe training to prevent/minimize exposures In case of potential exposure: Use suitable eye protection. Use suitable chemically resistant gloves.
Product characteristics	
Physical state	liquid
Concentration in substance	100 %
Fugacity / Dustiness	medium
Frequency and duration of use	
Duration of activity	>4 hours (default)
Frequency of use	5 days / week
Human factors not influenced by risk management	
Exposed skin surface	240 cm^2
Other given operational conditions affecting workers exposure	
Location	indoors
Ventilation	good (30%)
Domain	industrial
Technical conditions and measures to control dispersion and exposure	
Local exhaust ventilation	no
Conditions and measures related to personal protection, hygiene and health evaluation	
Protective gloves	No
Respiratory protection	no
13.7 Contributing Scenario (7) controlling industrial worker exposure for PROC 3	
Name of contributing scenario	3 - Use in closed batch process (synthesis or formulation)
Scenario subtitle	Batch process [CS55]. Washed and dried tanks
Qualitative Risk Assessment	
General	Ensure good work practices are implemented Provide basic employe training to prevent/minimize exposures In case of potential exposure: Use suitable eye protection. Use suitable chemically resistant gloves.
Product characteristics	
Physical state	liquid
Concentration in substance	100 %
Fugacity / Dustiness	medium
Frequency and duration of use	
Duration of activity	>4 hours (default)
Frequency of use	5 days / week
Human factors not influenced by risk management	
Exposed skin surface	240 cm^2
Other given operational conditions affecting workers exposure	

Location	indoors
Ventilation	good (30%)
Domain	industrial
Technical conditions and measures to control dispersion and exposure	
Local exhaust ventilation	no
Conditions and measures related to personal protection, hygiene and health evaluation	
Protective gloves	No
Respiratory protection	no

13.8 Contributing Scenario (8) controlling industrial worker exposure for PROC 8A

Name of contributing scenario	8a - Transfer of chemicals from/to vessels/ large containers at non dedicated facilities
Scenario subtitle	Process sampling [CS2]. Sampling from reactors/tanks
Qualitative Risk Assessment	
General	Ensure good work practices are implemented Provide basic employe training to prevent/minimize exposures Use suitable eye protection. Use suitable chemically resistant gloves. Wear suitable coveralls to prevent exposure to the skin.
Product characteristics	
Physical state	liquid
Concentration in substance	100 %
Fugacity / Dustiness	medium
Frequency and duration of use	
Duration of activity	>4 hours (default)
Frequency of use	5 days / week
Human factors not influenced by risk management	
Exposed skin surface	960 cm^2
Other given operational conditions affecting workers exposure	
Location	indoors
Domain	industrial
Technical conditions and measures to control dispersion and exposure	
Local exhaust ventilation	no
Conditions and measures related to personal protection, hygiene and health evaluation	
Protective gloves	No
Respiratory protection	no
Use a sampling system designed to control exposure	inhalation: 80 % *(justification: Use a sampling system designed to control exposure)*

13.9 Contributing Scenario (9) controlling industrial worker exposure for PROC 15

Name of contributing scenario	15 - Use of laboratory reagents in small scale laboratories
Scenario subtitle	Laboratory activities [CS36]. Laboratory - Quality Control
Qualitative Risk Assessment	
General	Ensure good work practices are implemented Provide basic employe training to prevent/minimize exposures In case of potential exposure: Use suitable eye protection. Use suitable chemically resistant gloves.
Product characteristics	
Physical state	liquid
Concentration in substance	100 %

Fugacity / Dustiness	medium
Frequency and duration of use	
Duration of activity	>4 hours (default)
Frequency of use	5 days / week
Human factors not influenced by risk management	
Exposed skin surface	240 cm^2
Other given operational conditions affecting workers exposure	
Location	indoors
Domain	industrial
Technical conditions and measures to control dispersion and exposure	
Local exhaust ventilation	no
Conditions and measures related to personal protection, hygiene and health evaluation	
Protective gloves	No
Respiratory protection	no

13.10 Contributing Scenario (10) controlling industrial worker exposure for PROC 9

Name of contributing scenario	9 - Transfer of chemicals into small containers (dedicated filling line)
Scenario subtitle	Small package filling [CS7]. Small package filling - Packaging of product
Product characteristics	
Physical state	liquid
Concentration in substance	1-5%
Fugacity / Dustiness	medium
Frequency and duration of use	
Duration of activity	>4 hours (default)
Frequency of use	5 days / week
Human factors not influenced by risk management	
Exposed skin surface	480 cm^2
Other given operational conditions affecting workers exposure	
Location	indoors
Domain	industrial
Technical conditions and measures to control dispersion and exposure	
Local exhaust ventilation	no
Conditions and measures related to personal protection, hygiene and health evaluation	
Protective gloves	No
Respiratory protection	no

13.11 Contributing Scenario (11) controlling industrial worker exposure for PROC 8B

Name of contributing scenario	8b - Transfer of chemicals from/to vessels/ large containers at dedicated facilities
Scenario subtitle	Equipment maintenance [CS5]. Manufacturing equipment maintenance: opening and cleaning manufacturing equipment for maintenance purposes
Qualitative Risk Assessment	
General	Ensure good work practices are implemented Provide basic employe training to prevent/minimize exposures In case of potential exposure: Use suitable eye protection. Use suitable chemically resistant gloves.
Product characteristics	
Physical state	liquid
Concentration in substance	100 %

Fugacity / Dustiness	medium
Frequency and duration of use	
Duration of activity	15 mins to 1 hour
Frequency of use	5 days / week
Human factors not influenced by risk management	
Exposed skin surface	960 cm^2
Other given operational conditions affecting workers exposure	
Location	indoors
Domain	industrial
Technical conditions and measures to control dispersion and exposure	
Local exhaust ventilation	no
Conditions and measures related to personal protection, hygiene and health evaluation	
Protective gloves	No
Respiratory protection	no

13.12 Contributing Scenario (12) controlling industrial worker exposure for PROC 8B

Name of contributing scenario	8b - Transfer of chemicals from/to vessels/ large containers at dedicated facilities
Scenario subtitle	Bulk transfers [CS14]. Finished product Loading of road tanker, railcar, container
Product characteristics	
Physical state	liquid
Concentration in substance	1-5%
Fugacity / Dustiness	medium
Frequency and duration of use	
Duration of activity	>4 hours (default)
Frequency of use	5 days / week
Human factors not influenced by risk management	
Exposed skin surface	960 cm^2
Other given operational conditions affecting workers exposure	
Location	indoors
Domain	industrial
Technical conditions and measures to control dispersion and exposure	
Local exhaust ventilation	no
Conditions and measures related to personal protection, hygiene and health evaluation	
Protective gloves	No
Respiratory protection	no

13.13 Contributing Scenario (13) controlling industrial worker exposure for PROC 2

Name of contributing scenario	2 - Use in closed, continuous process with occasional controlled exposure
Scenario subtitle	Material transfers [CS3]. Waste management : recovery using condensation or adsorption/ desorption processes
Qualitative Risk Assessment	
General	Ensure good work practices are implemented Provide basic employe training to prevent/minimize exposures In case of potential exposure: Use suitable eye protection. Use suitable chemically resistant gloves.
Product characteristics	
Physical state	liquid
Concentration in substance	100 %

Fugacity / Dustiness	medium
Frequency and duration of use	
Duration of activity	>4 hours (default)
Frequency of use	5 days / week
Human factors not influenced by risk management	
Exposed skin surface	480 cm^2
Other given operational conditions affecting workers exposure	
Location	indoors
Domain	industrial
Technical conditions and measures to control dispersion and exposure	
Local exhaust ventilation	no
Conditions and measures related to personal protection, hygiene and health evaluation	
Protective gloves	No
Respiratory protection	no

13.14 Contributing Scenario (14) controlling industrial worker exposure for PROC 8B

Name of contributing scenario	8b - Transfer of chemicals from/to vessels/ large containers at dedicated facilities
Scenario subtitle	Material transfers [CS3]. Waste management : transfer of process wastes to storage containers: off-line in workplace
Qualitative Risk Assessment	
General	Ensure good work practices are implemented Provide basic employe training to prevent/minimize exposures In case of potential exposure: Use suitable eye protection. Use suitable chemically resistant gloves.
Product characteristics	
Physical state	liquid
Concentration in substance	100 %
Fugacity / Dustiness	medium
Frequency and duration of use	
Duration of activity	15 mins to 1 hour
Frequency of use	5 days / week
Human factors not influenced by risk management	
Exposed skin surface	960 cm^2
Other given operational conditions affecting workers exposure	
Location	indoors
Domain	industrial
Technical conditions and measures to control dispersion and exposure	
Local exhaust ventilation	no
Conditions and measures related to personal protection, hygiene and health evaluation	
Protective gloves	No
Respiratory protection	no